

Production Worksheet

Wilcom TrueSizer
Design: E-20417 4x4
Colorway: Madeira Classic 40

Stitches: 13260
Colors: 2
Height: 3.80 in
Width: 2.92 in
Zoom: 1.70



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 37.1 mm
Right: 37.1 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 11.11 in²
Max Stitch: 6.6 mm
Min Stitch: 0.2 mm
Max jump: 6.8 mm
Total Thread: 203.12ft
Total bobbin: 68.22ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	8	■	2848	1134 Dark blue	Madeira Classic 40
2.	6	■	10410	1309 Pink	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20417 5x5
Colorway: Madeira Classic 40

Stitches: 19948
Colors: 2
Height: 4.80 in
Width: 3.69 in
Zoom: 1.35



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 46.9 mm
Right: 46.9 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 17.73 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 324.11ft
Total bobbin: 113.91ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	8	■	4497 1134	Dark blue	Madreira Classic 40
2.	6	■	15449 1309	Pink	Madreira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20417 6x6
Colorway: Madeira Classic 40

Stitches: 24718
Colors: 2
Height: 5.80 in
Width: 4.44 in
Zoom: 1.12



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 56.4 mm
Right: 56.4 mm
Up: 73.7 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 25.77 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 431.81ft
Total bobbin: 159.19ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	8	■	5523 1134	Dark blue	Madeira Classic 40
2.	6	■	19193 1309	Pink	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20417 8x8
Colorway: Madeira Classic 40

Stitches: 36016
Colors: 2
Height: 7.80 in
Width: 5.99 in
Zoom: 0.83



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 76.1 mm
Right: 76.1 mm
Up: 99.1 mm
Down: 99.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 46.75 in²
Max Stitch: 8.2 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 710.28ft
Total bobbin: 280.28ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	8	■	7878	1134 Dark blue	Madreira Classic 40
2.	6	■	28136	1309 Pink	Madreira Classic 40