

# Production Worksheet

Wilcom TrueSizer  
Design: E-20418 4x4  
Colorway: Madeira Classic 40

Stitches: 9963  
Colors: 4  
Height: 2.53 in  
Width: 3.81 in  
Zoom: 1.29



Machine format: Tajima  
Color changes: 4  
Stops: 5  
Trims: 7  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 32.1 mm  
Down: 32.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 9.62 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 171.73ft  
Total bobbin: 61.86ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4		3549 1064	golden	Madeira Classic 40
2.	13		732 1001	Super White	Madeira Classic 40
3.	7		442 1249	Green	Madeira Classic 40
4.	14		5203 1000	Emerald Black	Madeira Classic 40
5.	13		35 1001	Super White	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20418 5x5  
Colorway: Madeira Classic 40

Stitches: 13914  
Colors: 4  
Height: 3.20 in  
Width: 4.81 in  
Zoom: 1.02



Machine format: Tajima  
Color changes: 4  
Stops: 5  
Trims: 7  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.0 mm  
Right: 61.0 mm  
Up: 40.6 mm  
Down: 40.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 15.36 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 253.48ft  
Total bobbin: 94.94ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	5200	1064	golden	Madeira Classic 40
2.	13	1065	1001	Super White	Madeira Classic 40
3.	7	611	1249	Green	Madeira Classic 40
4.	14	6964	1000	Emerald Black	Madeira Classic 40
5.	13	72	1001	Super White	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer

Design: E-20418 6x6

Colorway: Madeira Classic 40

Stitches: 18354  
Colors: 4  
Height: 3.84 in  
Width: 5.80 in  
Zoom: 0.85



Machine format: Tajima  
Color changes: 4  
Stops: 5  
Trims: 7  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.7 mm  
Right: 73.7 mm  
Up: 48.8 mm  
Down: 48.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 22.31 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 347.95ft  
Total bobbin: 133.66ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4		7102	1064 golden	Madeira Classic 40
2.	13		1427	1001 Super White	Madeira Classic 40
3.	7		815	1249 Green	Madeira Classic 40
4.	14		8927	1000 Emerald Black	Madeira Classic 40
5.	13		81	1001 Super White	Madeira Classic 40



# Production Worksheet






Wilcom TrueSizer  
Design: E-20418 8x8  
Colorway: Madeira Classic 40

Stitches: 29040  
Colors: 4  
Height: 5.19 in  
Width: 7.80 in  
Zoom: 0.62



Machine format: Tajima  
Color changes: 4  
Stops: 5  
Trims: 7  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.1 mm  
Right: 99.1 mm  
Up: 65.8 mm  
Down: 65.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 40.44 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 590.40ft  
Total bobbin: 235.78ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4		11939	1064 golden	Madeira Classic 40
2.	13		2336	1001 Super White	Madeira Classic 40
3.	7		1307	1249 Green	Madeira Classic 40
4.	14		13345	1000 Emerald Black	Madeira Classic 40
5.	13		111	1001 Super White	Madeira Classic 40

