

Production Worksheet

Wilcom TrueSizer

Design: E-20863 4x4

Colorway: Madeira Classic 40

Stitches: 8860
Colors: 2
Height: 3.78 in
Width: 2.70 in
Zoom: 1.82



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 13
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 34.3 mm
Right: 34.3 mm
Up: 48.0 mm
Down: 48.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 10.20 in²
Max Stitch: 6.6 mm
Min Stitch: 0.2 mm
Max jump: 6.8 mm
Total Thread: 165.47ft
Total bobbin: 63.02ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	7068	1000 Emerald Black	Madeira Classic 40
2.	13	□	1790	1001 Super White	Madeira Classic 40

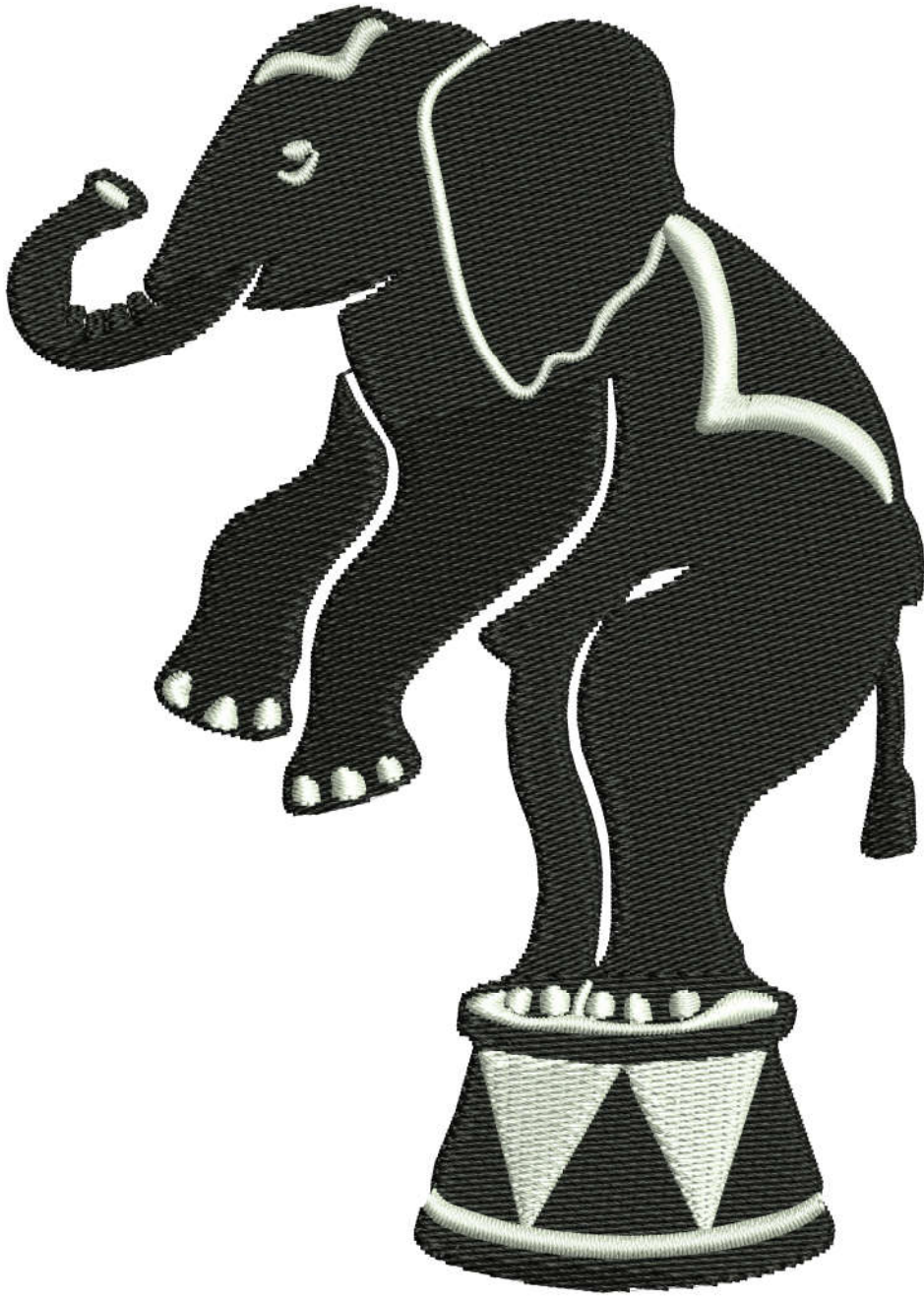
Production Worksheet

Wilcom TrueSizer
Design: E-20863 5x5
Colorway: Madeira Classic 40

Stitches: 12820
Colors: 2
Height: 4.78 in
Width: 3.41 in
Zoom: 1.42



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 13
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 43.3 mm
Right: 43.3 mm
Up: 60.7 mm
Down: 60.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 16.29 in²
Max Stitch: 6.7 mm
Min Stitch: 0.2 mm
Max jump: 6.7 mm
Total Thread: 251.67ft
Total bobbin: 98.70ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	10511	1000 Emerald Black	Madeira Classic 40
2.	13	□	2307	1001 Super White	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20863 6x6

Colorway: Madeira Classic 40

Stitches: 17567

Colors: 2

Height: 5.80 in

Width: 4.15 in

Zoom: 1.17

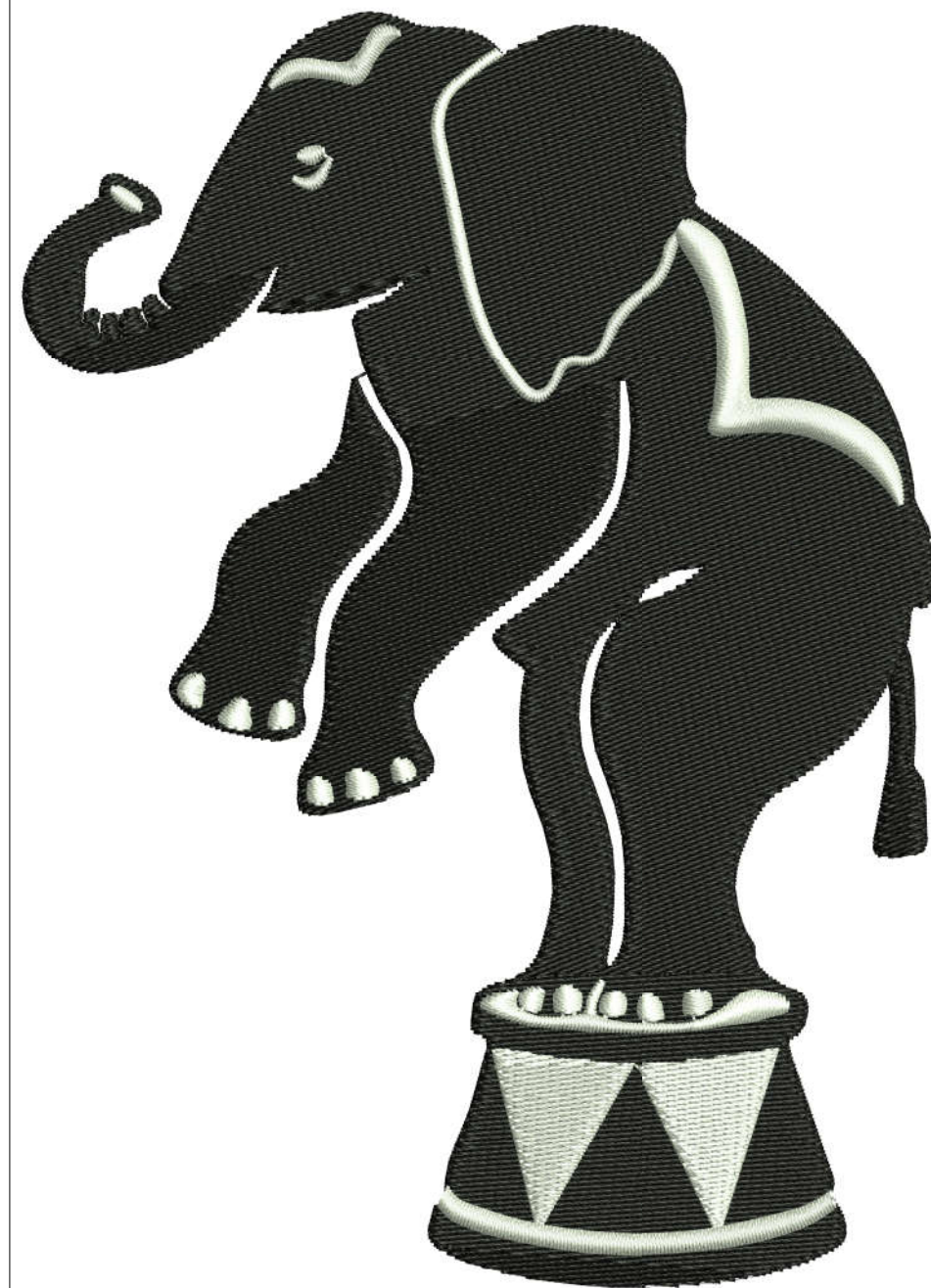
DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 13
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 52.6 mm
Right: 52.6 mm
Up: 73.7 mm
Down: 73.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 24.04 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 358.05ft
Total bobbin: 143.29ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	14671	1000 Emerald Black	Madeira Classic 40
2.	13	□	2894	1001 Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer

Design: E-20863 8x8

Colorway: Madeira Classic 40

Stitches: 29063

Colors: 2

Height: 7.77 in

Width: 5.55 in

Zoom: 0.87

DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 16
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 70.4 mm
Right: 70.4 mm
Up: 98.7 mm
Down: 98.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 43.12 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 620.63ft
Total bobbin: 254.19ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	24851	1000 Emerald Black	Madeira Classic 40
2.	13	□	4210	1001 Super White	Madeira Classic 40

