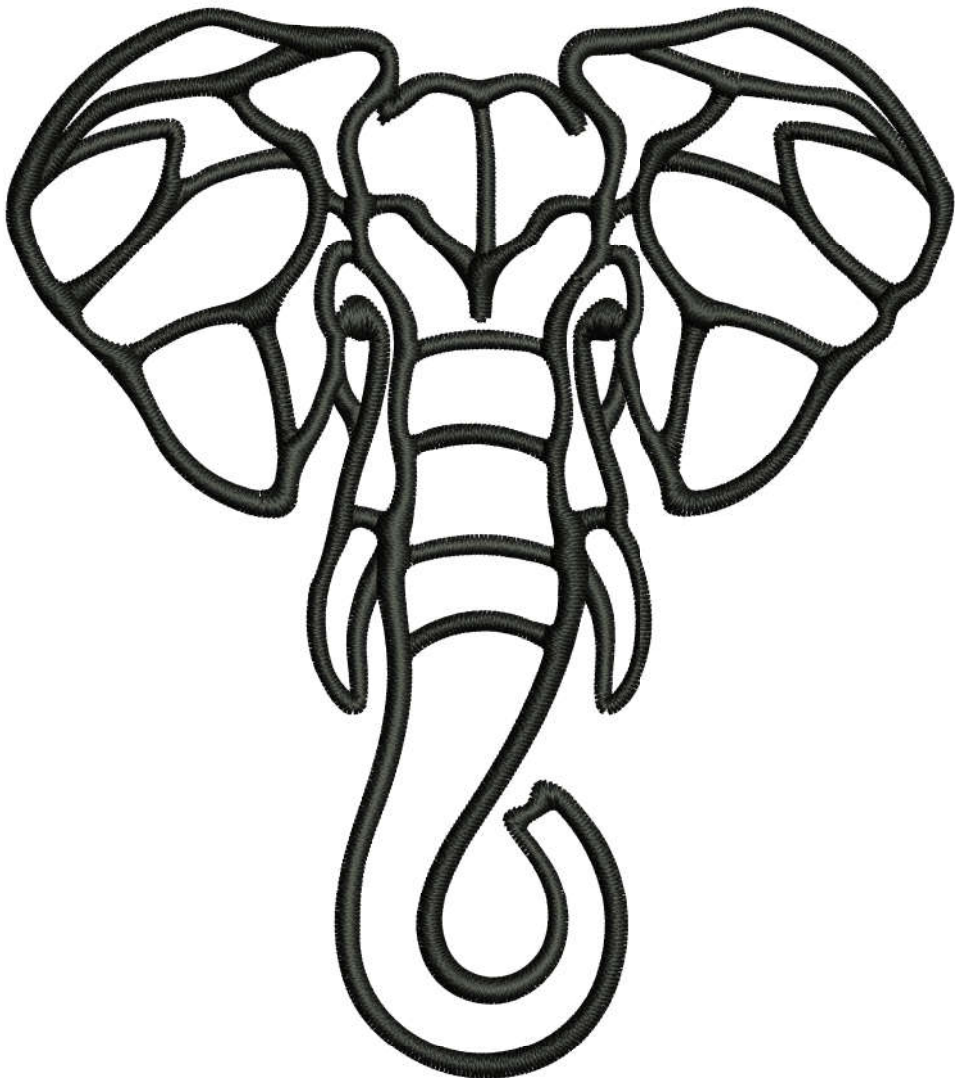


Production Worksheet

Wilcom TrueSizer
Design: E-20772 4x4
Colorway: Madeira Classic 40

Stitches: 7072
Colors: 1
Height: 3.80 in
Width: 3.35 in
Zoom: 1.47



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 42.6 mm
Right: 42.6 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.75 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 105.43ft
Total bobbin: 34.59ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	7070	1000 Emerald Black	Madeira Classic 40

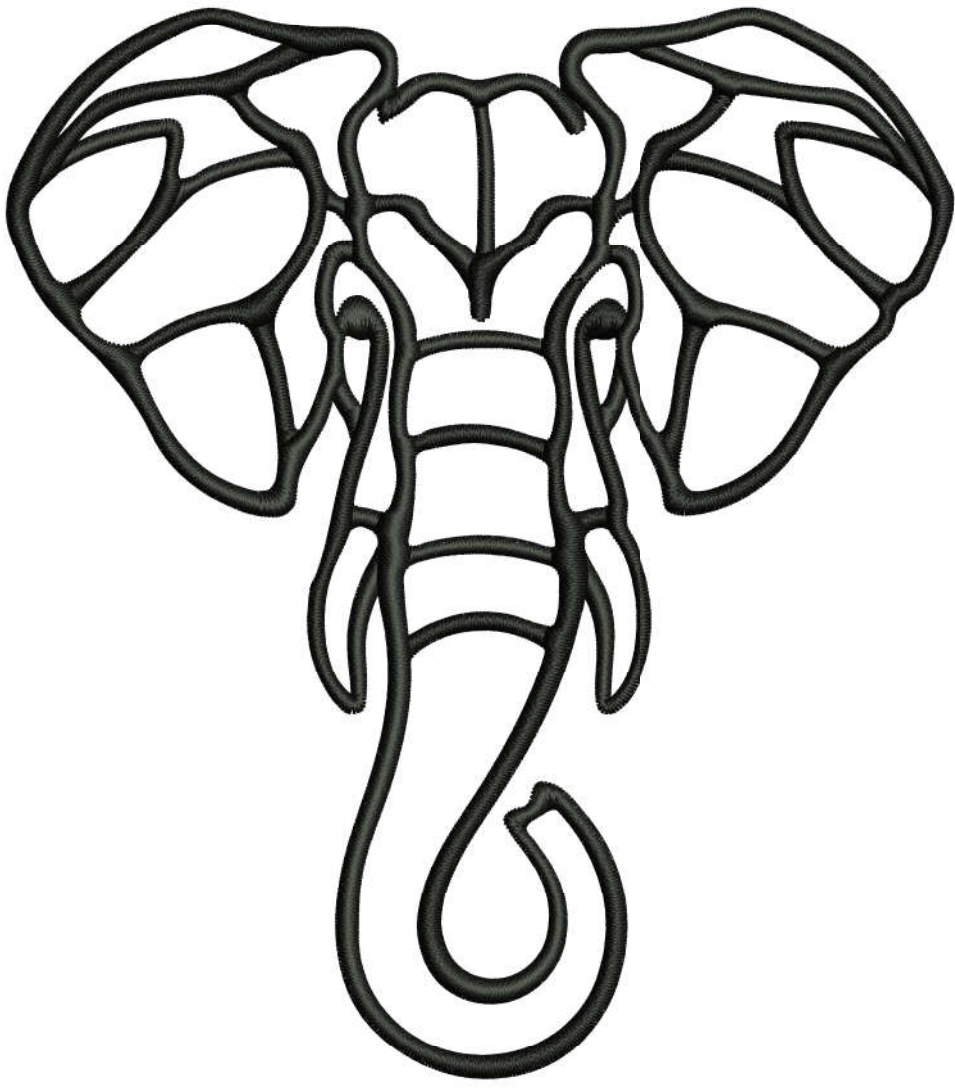
Production Worksheet

Wilcom TrueSizer
Design: E-20772 5x5
Colorway: Madeira Classic 40

Stitches: 9572
Colors: 1
Height: 4.80 in
Width: 4.23 in
Zoom: 1.16



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 53.8 mm
Right: 53.8 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 20.33 in²
Max Stitch: 6.2 mm
Min Stitch: 0.3 mm
Max jump: 6.2 mm
Total Thread: 154.56ft
Total bobbin: 53.98ft



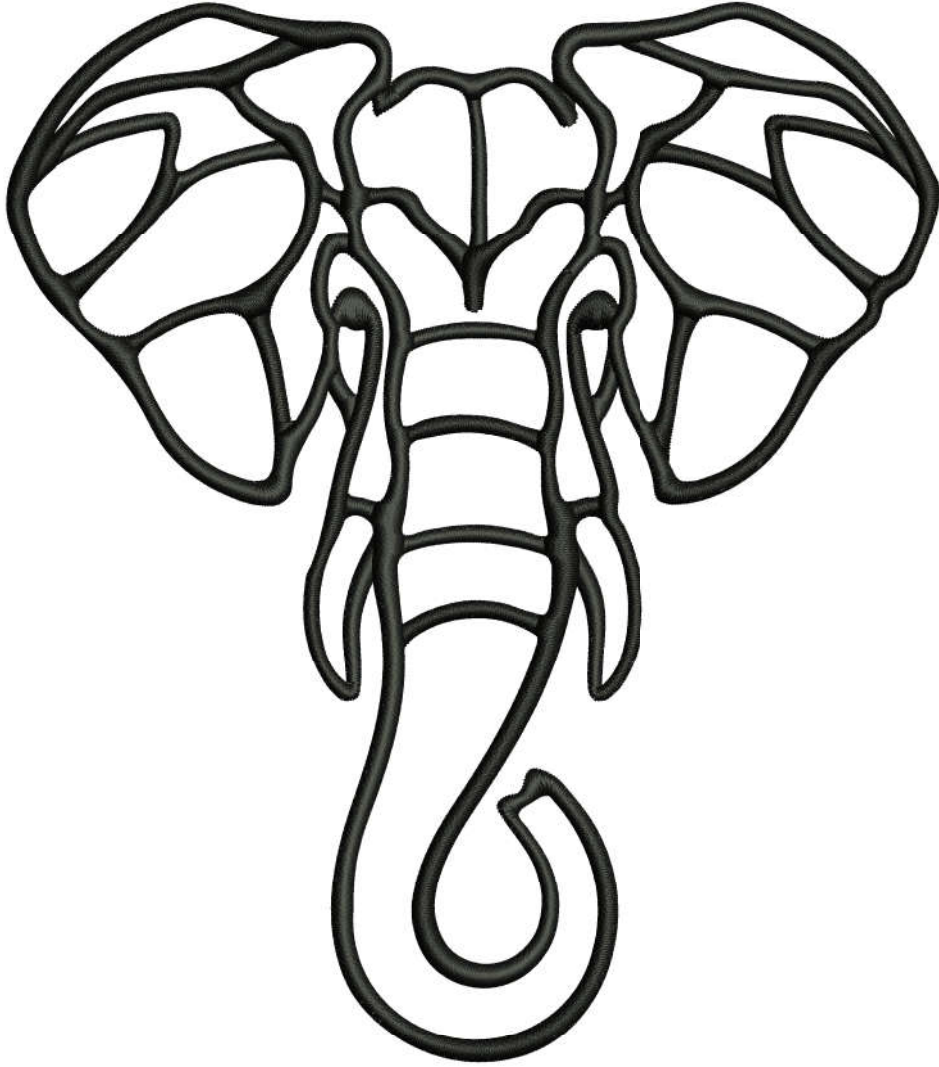
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	9570	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20772 6x6
Colorway: Madeira Classic 40

Stitches: 11744
Colors: 1
Height: 5.80 in
Width: 5.09 in
Zoom: 0.95



Machine format: Tajima
 Color changes: 0
 Stops: 1
 Trims: 1
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 64.7 mm
 Right: 64.7 mm
 Up: 73.7 mm
 Down: 73.7 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 29.56 in²
 Max Stitch: 6.6 mm
 Min Stitch: 0.3 mm
 Max jump: 6.6 mm
 Total Thread: 205.76ft
 Total bobbin: 75.87ft

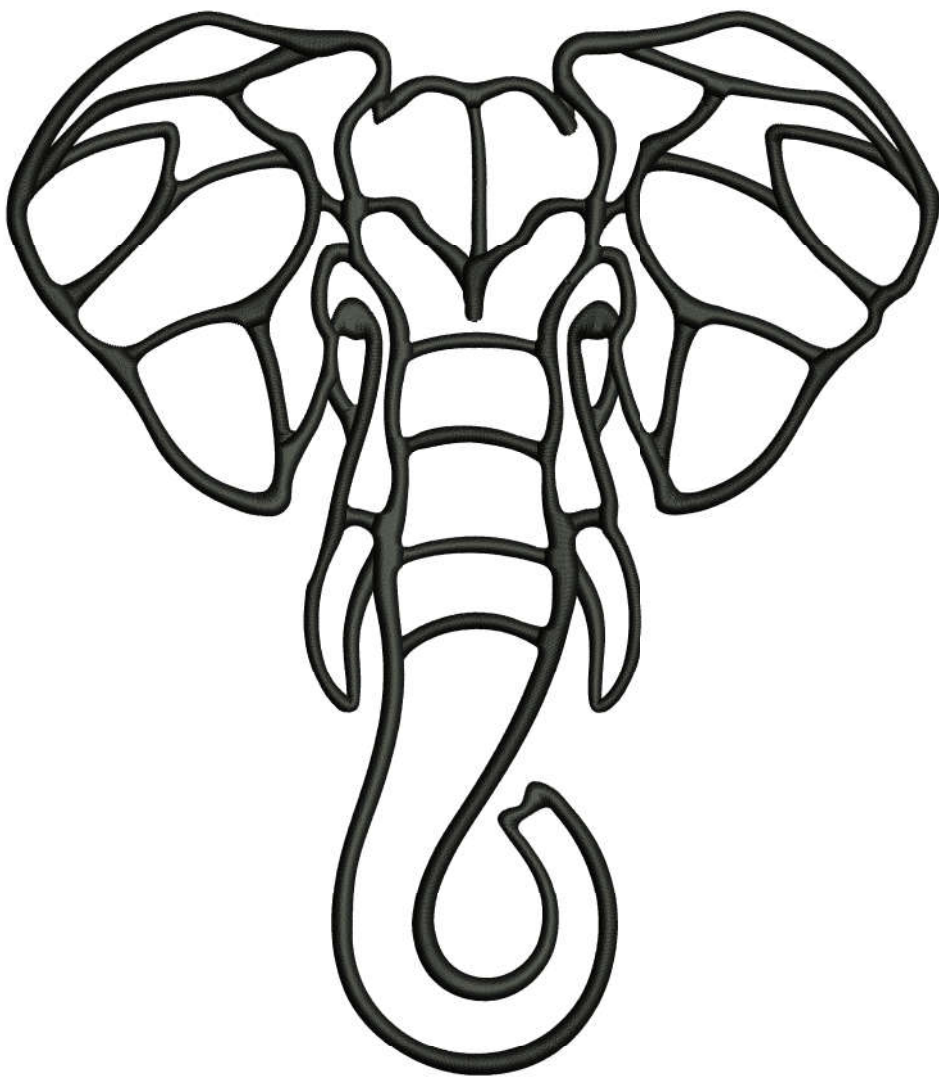
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	11742	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20772 8x8
Colorway: Madeira Classic 40

Stitches: 16493
Colors: 1
Height: 7.80 in
Width: 6.81 in
Zoom: 0.71



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 86.5 mm
Right: 86.5 mm
Up: 99.0 mm
Down: 99.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 53.12 in²
Max Stitch: 7.8 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 332.98ft
Total bobbin: 132.80ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	16491	1000 Emerald Black	Madeira Classic 40