

Production Worksheet

Wilcom TrueSizer

Design: E-22484 4x4

Colorway: Madeira Classic 40

Stitches: 14115
Colors: 2
Height: 3.11 in
Width: 3.81 in
Zoom: 1.29



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 27
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.4 mm
Right: 48.4 mm
Up: 39.4 mm
Down: 39.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 11.85 in²
Max Stitch: 8.9 mm
Min Stitch: 0.4 mm
Max jump: 7.0 mm
Total Thread: 328.95ft
Total bobbin: 139.46ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	■	7255 1064	golden	Madeira Classic 40
2.	14	■	6858 1000	Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-22484 5x5
Colorway: Madeira Classic 40

Stitches: 25619
Colors: 2
Height: 3.90 in
Width: 4.81 in
Zoom: 1.01



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 27
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.1 mm
Right: 61.1 mm
Up: 49.5 mm
Down: 49.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 18.76 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 514.14ft
Total bobbin: 204.47ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	■	11192	1064 golden	Madeira Classic 40
2.	14	■	14425	1000 Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-22484 6x6
Colorway: Madeira Classic 40

Stitches: 35573
Colors: 2
Height: 4.72 in
Width: 5.81 in
Zoom: 0.83



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 27
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.8 mm
Right: 73.8 mm
Up: 59.9 mm
Down: 59.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 27.43 in²
Max Stitch: 6.9 mm
Min Stitch: 0.4 mm
Max jump: 6.9 mm
Total Thread: 733.18ft
Total bobbin: 295.57ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	■	16056	1064 golden	Madeira Classic 40
2.	14	■	19515	1000 Emerald Black	Madeira Classic 40

