

# Production Worksheet

Wilcom TrueSizer

Design: E-20973 4x4

Colorway: Madeira Classic 40

Stitches: 17139

Colors: 6

Height: 3.68 in

Width: 3.80 in

Zoom: 1.28

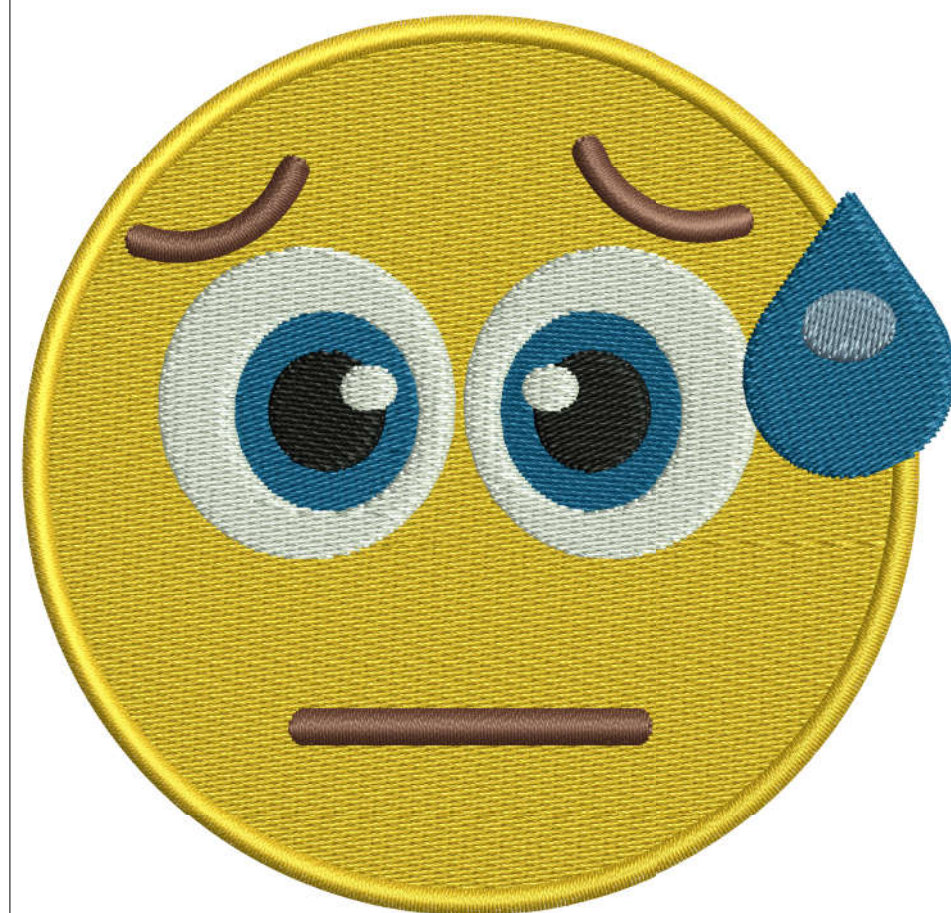
# DigitEMB

www.digitemb.com

Machine format: Tajima  
Color changes: 6  
Stops: 7  
Trims: 14  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 46.7 mm  
Down: 46.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 13.97 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.4 mm  
Max jump: 6.9 mm  
Total Thread: 352.87ft  
Total bobbin: 140.91ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	10825	1064	golden	Madeira Classic 40
2.	8	1484	1134	Dark blue	Madeira Classic 40
3.	14	570	1000	Emerald Black	Madeira Classic 40
4.	13	2432	1001	Super White	Madeira Classic 40
5.	8	892	1134	Dark blue	Madeira Classic 40
6.	20	157	1275	Powder blue	Madeira Classic 40
7.	24	777	1158	Drak Brown	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20973 5x5  
Colorway: Madeira Classic 40

Stitches: 25457  
Colors: 6  
Height: 4.64 in  
Width: 4.80 in  
Zoom: 1.01



Machine format: Tajima  
Color changes: 6  
Stops: 7  
Trims: 14  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.0 mm  
Right: 61.0 mm  
Up: 58.9 mm  
Down: 58.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 22.26 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.4 mm  
Max jump: 6.7 mm  
Total Thread: 544.75ft  
Total bobbin: 222.27ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	16354	1064	golden	Madeira Classic 40
2.	8	2169	1134	Dark blue	Madeira Classic 40
3.	14	833	1000	Emerald Black	Madeira Classic 40
4.	13	3513	1001	Super White	Madeira Classic 40
5.	8	1308	1134	Dark blue	Madeira Classic 40
6.	20	223	1275	Powder blue	Madeira Classic 40
7.	24	1055	1158	Drak Brown	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer

Design: E-20973 6x6

Colorway: Madeira Classic 40

Stitches: 35425  
Colors: 6  
Height: 5.59 in  
Width: 5.80 in  
Zoom: 0.84



Machine format: Tajima  
Color changes: 6  
Stops: 7  
Trims: 14  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.7 mm  
Right: 73.7 mm  
Up: 71.0 mm  
Down: 71.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 32.40 in<sup>2</sup>  
Max Stitch: 8.6 mm  
Min Stitch: 0.4 mm  
Max jump: 6.9 mm  
Total Thread: 778.71ft  
Total bobbin: 322.16ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	23004	1064	golden	Madeira Classic 40
2.	8	2998	1134	Dark blue	Madeira Classic 40
3.	14	1138	1000	Emerald Black	Madeira Classic 40
4.	13	4852	1001	Super White	Madeira Classic 40
5.	8	1796	1134	Dark blue	Madeira Classic 40
6.	20	297	1275	Powder blue	Madeira Classic 40
7.	24	1338	1158	Drak Brown	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20973 8x8  
Colorway: Madeira Classic 40

Stitches: 60328  
Colors: 6  
Height: 7.54 in  
Width: 7.80 in  
Zoom: 0.62



Machine format: Tajima  
Color changes: 6  
Stops: 7  
Trims: 14  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.1 mm  
Right: 99.1 mm  
Up: 95.7 mm  
Down: 95.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 58.79 in<sup>2</sup>  
Max Stitch: 11.7 mm  
Min Stitch: 0.4 mm  
Max jump: 6.8 mm  
Total Thread: 1378.60ft  
Total bobbin: 580.81ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	39908	1064	golden	Madeira Classic 40
2.	8	5017	1134	Dark blue	Madeira Classic 40
3.	14	1858	1000	Emerald Black	Madeira Classic 40
4.	13	8032	1001	Super White	Madeira Classic 40
5.	8	3064	1134	Dark blue	Madeira Classic 40
6.	20	483	1275	Powder blue	Madeira Classic 40
7.	24	1964	1158	Drak Brown	Madeira Classic 40