

Production Worksheet

Wilcom TrueSizer
 Design: E-22837 4x4
 Colorway: Madeira Classic 40

Stitches: 27706
 Colors: 12
 Height: 3.54 in
 Width: 3.82 in
 Zoom: 1.23



Machine format: Tajima
 Color changes: 23
 Stops: 24
 Trims: 42
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 48.5 mm
 Right: 48.5 mm
 Up: 45.0 mm
 Down: 45.0 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 13.54 in²
 Max Stitch: 11.4 mm
 Min Stitch: 0.2 mm
 Max jump: 7.0 mm
 Total Thread: 484.98ft
 Total bobbin: 174.80ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	25	3554	1995	yellow	Madeira PolyNeon 40
2.	4	1429	1064	golden	Madeira Classic 40
3.	26	1164	1137	ORANGE	Madeira Classic 40
4.	13	935	1001	Super White	Madeira Classic 40
5.	14	294	1000	Emerald Black	Madeira Classic 40
6.	8	346	1134	Dark blue	Madeira Classic 40
7.	2	372	1934	Royal Blue	Madeira Classic
8.	4	778	1064	golden	Madeira Classic 40
9.	26	500	1137	ORANGE	Madeira Classic 40
10.	13	88	1001	Super White	Madeira Classic 40
11.	14	2034	1000	Emerald Black	Madeira Classic 40
12.	13	468	1001	Super White	Madeira Classic 40
13.	18	823	1287	Mlde Grey	Madeira Classic 40
14.	14	1126	1000	Emerald Black	Madeira Classic 40
15.	13	2475	1001	Super White	Madeira Classic 40
16.	16	875	1066	Fune / Sand	Madeira Classic 40
17.	18	649	1287	Mlde Grey	Madeira Classic 40
18.	19	357	1010	Light Grey	Madeira Classic 40
19.	3	183	1146	Red	Madeira Classic 40
20.	14	1035	1000	Emerald Black	Madeira Classic 40
21.	25	1149	1995	yellow	Madeira PolyNeon 40
22.	10	1721	1172	Orange	Madeira Classic 40
23.	3	2054	1146	Red	Madeira Classic 40
24.	14	3295	1000	Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
 Design: E-22837 5x5
 Colorway: Madeira Classic 40

Stitches: 38421
 Colors: 12
 Height: 4.47 in
 Width: 4.82 in
 Zoom: 0.98



Machine format: Tajima
 Color changes: 23
 Stops: 24
 Trims: 42
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 61.2 mm
 Right: 61.2 mm
 Up: 56.7 mm
 Down: 56.7 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 21.53 in²
 Max Stitch: 7.2 mm
 Min Stitch: 0.2 mm
 Max jump: 7.0 mm
 Total Thread: 711.43ft
 Total bobbin: 267.33ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	25	5318	1995	yellow	Madeira PolyNeon 40
2.	4	2117	1064	golden	Madeira Classic 40
3.	26	1487	1137	ORANGE	Madeira Classic 40
4.	13	1339	1001	Super White	Madeira Classic 40
5.	14	414	1000	Emerald Black	Madeira Classic 40
6.	8	443	1134	Dark blue	Madeira Classic 40
7.	2	468	1934	Royal Blue	Madeira Classic
8.	4	997	1064	golden	Madeira Classic 40
9.	26	635	1137	ORANGE	Madeira Classic 40
10.	13	104	1001	Super White	Madeira Classic 40
11.	14	3034	1000	Emerald Black	Madeira Classic 40
12.	13	683	1001	Super White	Madeira Classic 40
13.	18	1087	1287	Mlde Grey	Madeira Classic 40
14.	14	1421	1000	Emerald Black	Madeira Classic 40
15.	13	3755	1001	Super White	Madeira Classic 40
16.	16	1250	1066	Fune / Sand	Madeira Classic 40
17.	18	891	1287	Mlde Grey	Madeira Classic 40
18.	19	478	1010	Light Grey	Madeira Classic 40
19.	3	232	1146	Red	Madeira Classic 40
20.	14	1335	1000	Emerald Black	Madeira Classic 40
21.	25	1606	1995	yellow	Madeira PolyNeon 40
22.	10	2523	1172	Orange	Madeira Classic 40
23.	3	2665	1146	Red	Madeira Classic 40
24.	14	4137	1000	Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
 Design: E-22837 6x6
 Colorway: Madeira Classic 40

Stitches: 50695
 Colors: 12
 Height: 5.40 in
 Width: 5.82 in
 Zoom: 0.81



Machine format: Tajima
 Color changes: 23
 Stops: 24
 Trims: 43
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 73.9 mm
 Right: 73.9 mm
 Up: 68.5 mm
 Down: 68.5 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 31.41 in²
 Max Stitch: 8.7 mm
 Min Stitch: 0.3 mm
 Max jump: 7.0 mm
 Total Thread: 983.56ft
 Total bobbin: 380.86ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	25	7356	1995	yellow	Madeira PolyNeon 40
2.	4	2939	1064	golden	Madeira Classic 40
3.	26	1847	1137	ORANGE	Madeira Classic 40
4.	13	1800	1001	Super White	Madeira Classic 40
5.	14	559	1000	Emerald Black	Madeira Classic 40
6.	8	555	1134	Dark blue	Madeira Classic 40
7.	2	564	1934	Royal Blue	Madeira Classic
8.	4	1242	1064	golden	Madeira Classic 40
9.	26	766	1137	ORANGE	Madeira Classic 40
10.	13	117	1001	Super White	Madeira Classic 40
11.	14	4254	1000	Emerald Black	Madeira Classic 40
12.	13	934	1001	Super White	Madeira Classic 40
13.	18	1364	1287	Mlde Grey	Madeira Classic 40
14.	14	1719	1000	Emerald Black	Madeira Classic 40
15.	13	5293	1001	Super White	Madeira Classic 40
16.	16	1681	1066	Fune / Sand	Madeira Classic 40
17.	18	1226	1287	Mlde Grey	Madeira Classic 40
18.	19	599	1010	Light Grey	Madeira Classic 40
19.	3	287	1146	Red	Madeira Classic 40
20.	14	1666	1000	Emerald Black	Madeira Classic 40
21.	25	2159	1995	yellow	Madeira PolyNeon 40
22.	10	3465	1172	Orange	Madeira Classic 40
23.	3	3304	1146	Red	Madeira Classic 40
24.	14	4997	1000	Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
 Design: E-22837 8x8
 Colorway: Madeira Classic 40

Stitches: 80098
 Colors: 12
 Height: 7.23 in
 Width: 7.82 in
 Zoom: 0.59



Machine format: Tajima
 Color changes: 23
 Stops: 24
 Trims: 51
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 99.3 mm
 Right: 99.3 mm
 Up: 91.8 mm
 Down: 91.8 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 56.52 in²
 Max Stitch: 11.7 mm
 Min Stitch: 0.3 mm
 Max jump: 7.0 mm
 Total Thread: 1662.97ft
 Total bobbin: 669.15ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	25	12585	1995	yellow	Madeira PolyNeon 40
2.	4	4894	1064	golden	Madeira Classic 40
3.	26	2693	1137	ORANGE	Madeira Classic 40
4.	13	2932	1001	Super White	Madeira Classic 40
5.	14	902	1000	Emerald Black	Madeira Classic 40
6.	8	806	1134	Dark blue	Madeira Classic 40
7.	2	766	1934	Royal Blue	Madeira Classic
8.	4	1838	1064	golden	Madeira Classic 40
9.	26	1060	1137	ORANGE	Madeira Classic 40
10.	13	143	1001	Super White	Madeira Classic 40
11.	14	7250	1000	Emerald Black	Madeira Classic 40
12.	13	1508	1001	Super White	Madeira Classic 40
13.	18	2026	1287	Mlde Grey	Madeira Classic 40
14.	14	2385	1000	Emerald Black	Madeira Classic 40
15.	13	9100	1001	Super White	Madeira Classic 40
16.	16	2700	1066	Fune / Sand	Madeira Classic 40
17.	18	1944	1287	Mlde Grey	Madeira Classic 40
18.	19	905	1010	Light Grey	Madeira Classic 40
19.	3	439	1146	Red	Madeira Classic 40
20.	14	2392	1000	Emerald Black	Madeira Classic 40
21.	25	3469	1995	yellow	Madeira PolyNeon 40
22.	10	5818	1172	Orange	Madeira Classic 40
23.	3	4731	1146	Red	Madeira Classic 40
24.	14	6810	1000	Emerald Black	Madeira Classic 40