

Production Worksheet

Wilcom TrueSizer
Design: E-20023 8x8
Colorway: Madeira Classic 40

Stitches: 54943
Colors: 6
Height: 6.82 in
Width: 6.82 in
Zoom: 0.71



Machine format: Tajima
Color changes: 8
Stops: 9
Trims: 17
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 86.6 mm
Right: 86.6 mm
Up: 86.7 mm
Down: 86.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 46.54 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 1196.71ft
Total bobbin: 493.57ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	■	33007	1064 golden	Madeira Classic 40
2.	24	■	533	1158 Drak Brown	Madeira Classic 40
3.	13	□	7192	1001 Super White	Madeira Classic 40
4.	8	■	3858	1134 Dark blue	Madeira Classic 40
5.	14	■	1673	1000 Emerald Black	Madeira Classic 40
6.	13	□	397	1001 Super White	Madeira Classic 40
7.	3	■	3635	1146 Red	Madeira Classic 40
8.	13	□	1690	1001 Super White	Madeira Classic 40
9.	14	■	2956	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20023 6x6
Colorway: Madeira Classic 40

Stitches: 42105
Colors: 6
Height: 5.83 in
Width: 5.82 in
Zoom: 0.83



Machine format: Tajima
Color changes: 8
Stops: 9
Trims: 16
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 74.0 mm
Right: 74.0 mm
Up: 74.1 mm
Down: 74.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 33.97 in²
Max Stitch: 10.6 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 895.34ft
Total bobbin: 364.91ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	25032	1064	golden	Madeira Classic 40
2.	24	449	1158	Drak Brown	Madeira Classic 40
3.	13	5468	1001	Super White	Madeira Classic 40
4.	8	2961	1134	Dark blue	Madeira Classic 40
5.	14	1259	1000	Emerald Black	Madeira Classic 40
6.	13	321	1001	Super White	Madeira Classic 40
7.	3	2816	1146	Red	Madeira Classic 40
8.	13	1308	1001	Super White	Madeira Classic 40
9.	14	2489	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20023 5x5
Colorway: Madeira Classic 40

Stitches: 30580
Colors: 6
Height: 4.82 in
Width: 4.82 in
Zoom: 1.01



Machine format: Tajima
Color changes: 8
Stops: 9
Trims: 16
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.2 mm
Right: 61.2 mm
Up: 61.3 mm
Down: 61.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 23.25 in²
Max Stitch: 8.8 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 630.24ft
Total bobbin: 252.63ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	■	17871	1064 golden	Madeira Classic 40
2.	24	■	365	1158 Drak Brown	Madeira Classic 40
3.	13	□	3957	1001 Super White	Madeira Classic 40
4.	8	■	2163	1134 Dark blue	Madeira Classic 40
5.	14	■	921	1000 Emerald Black	Madeira Classic 40
6.	13	□	255	1001 Super White	Madeira Classic 40
7.	3	■	2039	1146 Red	Madeira Classic 40
8.	13	□	972	1001 Super White	Madeira Classic 40
9.	14	■	2035	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20023 4x4

Colorway: Madeira Classic 40

Stitches: 20518

Colors: 6

Height: 3.75 in

Width: 3.80 in

Zoom: 1.27



Machine format: Tajima
Color changes: 8
Stops: 9
Trims: 16
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 47.7 mm
Down: 47.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.28 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 406.10ft
Total bobbin: 158.93ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	■	11750	1064 golden	Madeira Classic 40
2.	24	■	283	1158 Drak Brown	Madeira Classic 40
3.	13	□	2624	1001 Super White	Madeira Classic 40
4.	8	■	1456	1134 Dark blue	Madeira Classic 40
5.	14	■	621	1000 Emerald Black	Madeira Classic 40
6.	13	□	168	1001 Super White	Madeira Classic 40
7.	3	■	1371	1146 Red	Madeira Classic 40
8.	13	□	668	1001 Super White	Madeira Classic 40
9.	14	■	1575	1000 Emerald Black	Madeira Classic 40

