

# Production Worksheet

Wilcom TrueSizer  
 Design: E-20057 8x8  
 Colorway: Madeira Classic 40

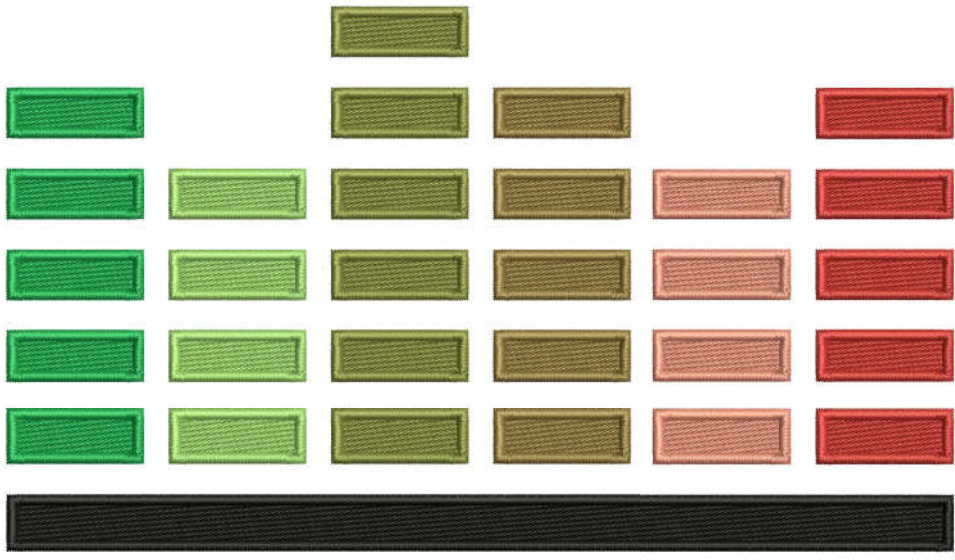
Stitches: 33879  
 Colors: 7  
 Height: 4.48 in  
 Width: 7.80 in  
 Zoom: 0.63



Machine format: Tajima  
 Color changes: 6  
 Stops: 7  
 Trims: 30  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 99.0 mm  
 Right: 99.0 mm  
 Up: 56.9 mm  
 Down: 56.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 34.96 in<sup>2</sup>  
 Max Stitch: 6.8 mm  
 Min Stitch: 0.3 mm  
 Max jump: 6.9 mm  
 Total Thread: 631.40ft  
 Total bobbin: 240.87ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	4861	1249	Green	Madeira Classic 40
2.	23	3898	1248	Light Green	Madeira Classic 40
3.	29	5817	1140	Mandhi	Madeira Classic 40
4.	12	4862	1191	Brown	Madeira Classic 40
5.	28	3909	1020	Peach	Madeira Classic 40
6.	3	4865	1146	Red	Madeira Classic 40
7.	14	5665	1000	Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
 Design: E-20057 6x6  
 Colorway: Madeira Classic 40

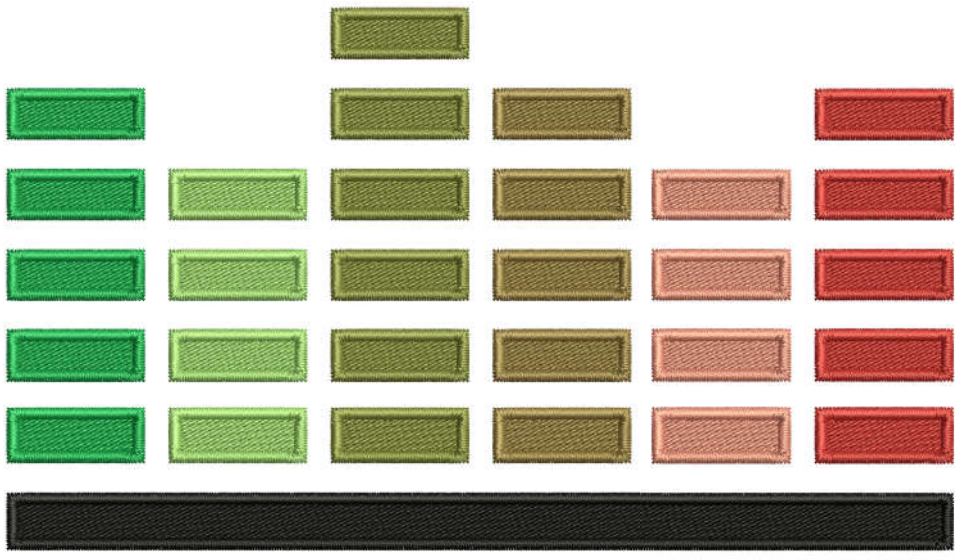
Stitches: 23039  
 Colors: 7  
 Height: 3.32 in  
 Width: 5.80 in  
 Zoom: 0.85



Machine format: Tajima  
 Color changes: 6  
 Stops: 7  
 Trims: 30  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 73.7 mm  
 Right: 73.7 mm  
 Up: 42.2 mm  
 Down: 42.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 19.29 in<sup>2</sup>  
 Max Stitch: 6.7 mm  
 Min Stitch: 0.3 mm  
 Max jump: 6.7 mm  
 Total Thread: 394.52ft  
 Total bobbin: 142.65ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	3260	1249	Green	Madeira Classic 40
2.	23	2624	1248	Light Green	Madeira Classic 40
3.	29	3898	1140	Mandhi	Madeira Classic 40
4.	12	3259	1191	Brown	Madeira Classic 40
5.	28	2623	1020	Peach	Madeira Classic 40
6.	3	3256	1146	Red	Madeira Classic 40
7.	14	4117	1000	Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
 Design: E-20057 5x5  
 Colorway: Madeira Classic 40

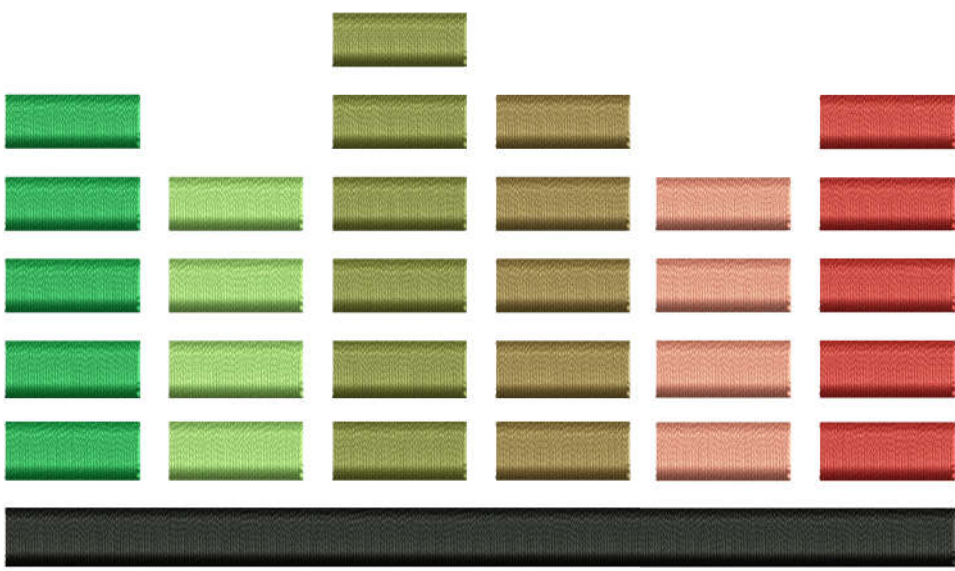
Stitches: 7508  
 Colors: 7  
 Height: 2.81 in  
 Width: 4.80 in  
 Zoom: 1.02



Machine format: Tajima  
 Color changes: 6  
 Stops: 7  
 Trims: 30  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 61.0 mm  
 Right: 61.0 mm  
 Up: 35.6 mm  
 Down: 35.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 13.47 in<sup>2</sup>  
 Max Stitch: 7.5 mm  
 Min Stitch: 0.8 mm  
 Max jump: 6.8 mm  
 Total Thread: 222.47ft  
 Total bobbin: 101.08ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	1057	1249	Green	Madeira Classic 40
2.	23	845	1248	Light Green	Madeira Classic 40
3.	29	1266	1140	Mandhi	Madeira Classic 40
4.	12	1056	1191	Brown	Madeira Classic 40
5.	28	845	1020	Peach	Madeira Classic 40
6.	3	1056	1146	Red	Madeira Classic 40
7.	14	1381	1000	Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
 Design: E-20057 4x4  
 Colorway: Madeira Classic 40

Stitches: 5718  
 Colors: 7  
 Height: 2.22 in  
 Width: 3.80 in  
 Zoom: 1.29



Machine format: Tajima  
 Color changes: 6  
 Stops: 7  
 Trims: 30  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 48.3 mm  
 Right: 48.3 mm  
 Up: 28.2 mm  
 Down: 28.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 8.45 in<sup>2</sup>  
 Max Stitch: 7.0 mm  
 Min Stitch: 0.6 mm  
 Max jump: 7.0 mm  
 Total Thread: 145.42ft  
 Total bobbin: 62.39ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	810	1249	Green	Madeira Classic 40
2.	23	647	1248	Light Green	Madeira Classic 40
3.	29	970	1140	Mandhi	Madeira Classic 40
4.	12	808	1191	Brown	Madeira Classic 40
5.	28	627	1020	Peach	Madeira Classic 40
6.	3	808	1146	Red	Madeira Classic 40
7.	14	1046	1000	Emerald Black	Madeira Classic 40

