

# Production Worksheet

Wilcom TrueSizer  
 Design: E-22173 4x4  
 Colorway: Madeira Classic 40

Stitches: 17800  
 Colors: 6  
 Height: 3.29 in  
 Width: 3.77 in  
 Zoom: 1.32



Machine format: Tajima  
 Color changes: 14  
 Stops: 15  
 Trims: 16  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 47.9 mm  
 Right: 47.9 mm  
 Up: 41.8 mm  
 Down: 41.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 12.40 in<sup>2</sup>  
 Max Stitch: 12.1 mm  
 Min Stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total Thread: 314.22ft  
 Total bobbin: 113.88ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	2	1273	1934	Royal Blue	Madreia Classic
2.	3	1709	1146	Red	Madreia Classic 40
3.	13	1622	1001	Super White	Madreia Classic 40
4.	18	732	1287	Mlde Grey	Madreia Classic 40
5.	13	1217	1001	Super White	Madreia Classic 40
6.	1	1893	3	Red	Default
7.	18	795	1287	Mlde Grey	Madreia Classic 40
8.	13	1767	1001	Super White	Madreia Classic 40
9.	3	1457	1146	Red	Madreia Classic 40
10.	2	647	1934	Royal Blue	Madreia Classic
11.	13	600	1001	Super White	Madreia Classic 40
12.	18	789	1287	Mlde Grey	Madreia Classic 40
13.	2	1920	1934	Royal Blue	Madreia Classic
14.	18	762	1287	Mlde Grey	Madreia Classic 40
15.	10	615	1172	Orange	Madreia Classic 40