Production Worksheet

Wilcom TrueSizer

Design: E-22343 4x4

Colorway: Madeira Classic 40

Stitches:	24414
Colors:	7
Height:	3.75 in
Width:	3.14 in
Zoom:	1.50

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	7
Stops:	8
Trims:	38
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	39.8 mm
Right:	39.8 mm
Up:	47.6 mm
Down:	47.6 mm
EndX:	0.00 in
EndY:	0.00 in
Area	11.76 in²
Max Stitch:	8.1 mm
Min Stitch:	0.1 mm
Max jump:	6.9 mm
Total Thread:	365.52ft
Total bobbin:	119.93ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	24	1712	1158	Drak Brown	Madeira Classic 40
2.	10	103	1172	Orange	Madeira Classic 40
3.	14	955	1000	Emerald Black	Madeira Classic 40
4.	7	10764	1249	Green	Madeira Classic 40
5.	25	3001	1850	L.Green	Madeira PolyNeon 40
6.	1	3552	1103	drak green	Madeira Classic 40
7.	26	1473	1140	leaf green	Madeira Classic 40
8.	14	2852	1000	Emerald Black	Madeira Classic 40