

Production Worksheet

Wilcom TrueSizer
Design: E-21021 4x4
Colorway: Madeira Classic 40

Stitches: 8168
Colors: 2
Height: 3.81 in
Width: 3.62 in
Zoom: 1.36



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 32
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 46.0 mm
Right: 46.0 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 13.79 in²
Max Stitch: 6.9 mm
Min Stitch: 0.1 mm
Max jump: 6.9 mm
Total Thread: 128.65ft
Total bobbin: 43.70ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	2986	1000 Emerald Black	Madeira Classic 40
2.	13	□	2574	1001 Super White	Madeira Classic 40
3.	14	■	2606	1000 Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21021 5x5
Colorway: Madeira Classic 40

Stitches: 10202
Colors: 2
Height: 4.80 in
Width: 4.58 in
Zoom: 1.07



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 32
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 58.2 mm
Right: 58.2 mm
Up: 60.9 mm
Down: 60.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 21.98 in²
Max Stitch: 6.8 mm
Min Stitch: 0.2 mm
Max jump: 6.8 mm
Total Thread: 180.05ft
Total bobbin: 66.25ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	3597	1000 Emerald Black	Madeira Classic 40
2.	13	□	3210	1001 Super White	Madeira Classic 40
3.	14	■	3393	1000 Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21021 6x6
Colorway: Madeira Classic 40

Stitches: 14615
Colors: 2
Height: 5.80 in
Width: 5.50 in
Zoom: 0.89



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 30
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 69.8 mm
Right: 69.8 mm
Up: 73.7 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 31.90 in²
Max Stitch: 6.9 mm
Min Stitch: 0.2 mm
Max jump: 6.9 mm
Total Thread: 263.82ft
Total bobbin: 98.73ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	4601	1000 Emerald Black	Madeira Classic 40
2.	13	□	5346	1001 Super White	Madeira Classic 40
3.	14	■	4666	1000 Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21021 8x8
Colorway: Madeira Classic 40

Stitches: 22206
Colors: 2
Height: 7.82 in
Width: 7.42 in
Zoom: 0.66



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 32
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 94.2 mm
Right: 94.2 mm
Up: 99.3 mm
Down: 99.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 58.04 in²
Max Stitch: 8.7 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 455.90ft
Total bobbin: 183.04ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	6487	1000 Emerald Black	Madeira Classic 40
2.	13	□	7355	1001 Super White	Madeira Classic 40
3.	14	■	8362	1000 Emerald Black	Madeira Classic 40

