

Production Worksheet

Wilcom TrueSizer
Design: E-20927 4x4
Colorway: Madeira Classic 40

Stitches: 7080
Colors: 1
Height: 2.91 in
Width: 3.78 in
Zoom: 1.30



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 14
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.0 mm
Right: 48.0 mm
Up: 37.0 mm
Down: 37.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 11.01 in²
Max Stitch: 6.7 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 112.35ft
Total bobbin: 38.66ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	7078	1000 Emerald Black	Madreia Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20927 5x5
Colorway: Madeira Classic 40

Stitches: 9397
Colors: 1
Height: 3.67 in
Width: 4.78 in
Zoom: 1.03



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 14
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.7 mm
Right: 60.7 mm
Up: 46.6 mm
Down: 46.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 17.54 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 164.98ft
Total bobbin: 60.84ft



WAKE UP
&
make up

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	9395	1000 Emerald Black	Madreia Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20927 6x6
Colorway: Madeira Classic 40

Stitches: 11840
Colors: 1
Height: 4.46 in
Width: 5.80 in
Zoom: 0.84



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 14
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 56.7 mm
Down: 56.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 25.89 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 228.29ft
Total bobbin: 88.85ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	11838	1000 Emerald Black	Madreia Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20927 8x8
Colorway: Madeira Classic 40

Stitches: 20117
Colors: 1
Height: 5.99 in
Width: 7.78 in
Zoom: 0.62



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 16
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 98.8 mm
Right: 98.8 mm
Up: 76.0 mm
Down: 76.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 46.55 in²
Max Stitch: 8.7 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 398.30ft
Total bobbin: 157.42ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	20115	1000 Emerald Black	Madreia Classic 40

