

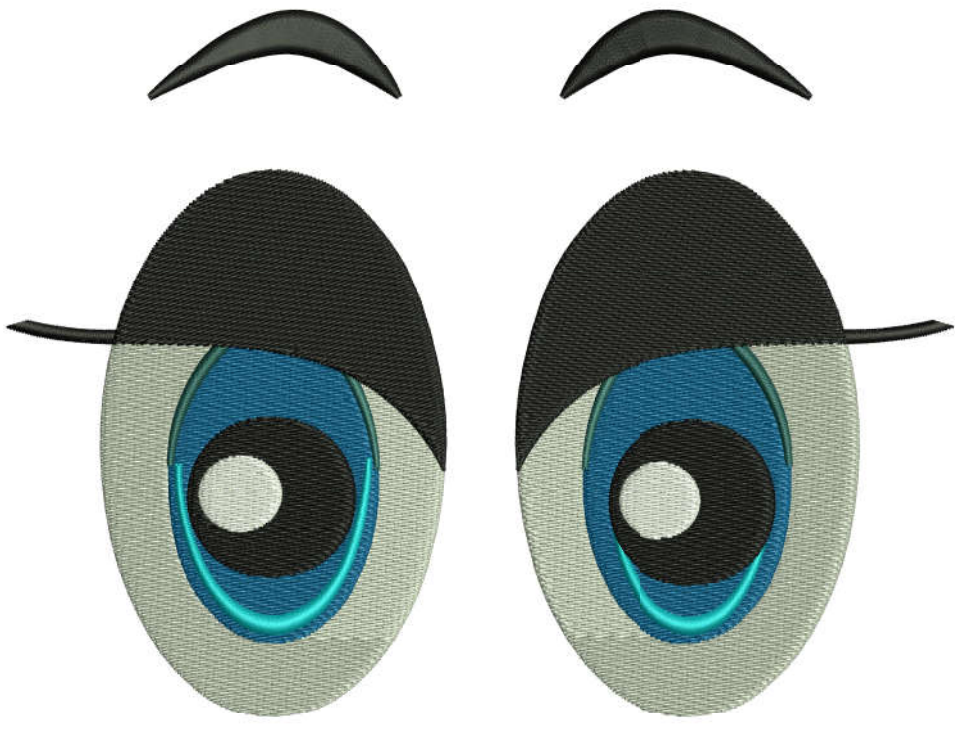
# Production Worksheet

Wilcom TrueSizer  
Design: E-20034 8x8  
Colorway: Madeira Classic 40

Stitches: 23791  
Colors: 6  
Height: 5.09 in  
Width: 6.80 in  
Zoom: 0.72



Machine format: Tajima  
Color changes: 6  
Stops: 7  
Trims: 18  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 86.4 mm  
Right: 86.4 mm  
Up: 64.7 mm  
Down: 64.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 34.63 in<sup>2</sup>  
Max Stitch: 9.3 mm  
Min Stitch: 0.4 mm  
Max jump: 7.0 mm  
Total Thread: 492.68ft  
Total bobbin: 197.89ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	7512	1010	Light Grey	Madeira Classic 40
2.	8	4408	1134	Dark blue	Madeira Classic 40
3.	21	544	1290	BLUE	Madeira Classic 40
4.	5	819	1094	Sky	Madeira Classic 40
5.	14	2600	1000	Emerald Black	Madeira Classic 40
6.	13	785	1001	Super White	Madeira Classic 40
7.	14	7121	1000	Emerald Black	Madeira Classic 40

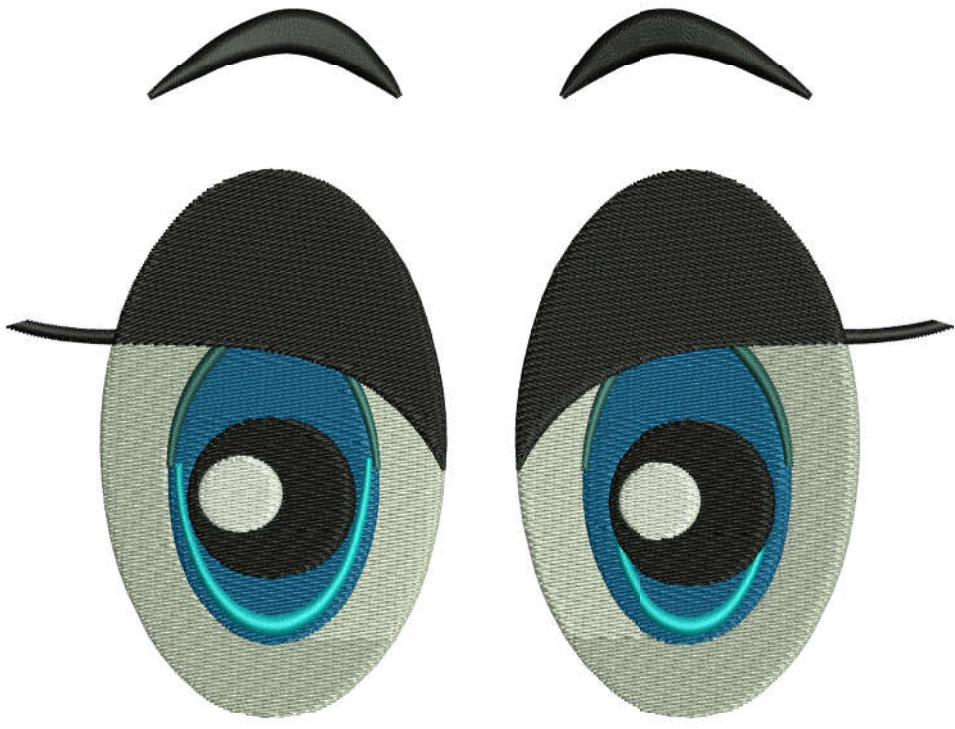
# Production Worksheet

Wilcom TrueSizer  
 Design: E-20034 6x6  
 Colorway: Madeira Classic 40

Stitches: 18265  
 Colors: 6  
 Height: 4.36 in  
 Width: 5.80 in  
 Zoom: 0.85



Machine format: Tajima  
 Color changes: 6  
 Stops: 7  
 Trims: 16  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 73.7 mm  
 Right: 73.7 mm  
 Up: 55.3 mm  
 Down: 55.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 25.28 in<sup>2</sup>  
 Max Stitch: 7.9 mm  
 Min Stitch: 0.3 mm  
 Max jump: 7.0 mm  
 Total Thread: 367.62ft  
 Total bobbin: 145.27ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	5689	1010	Light Grey	Madeira Classic 40
2.	8	3350	1134	Dark blue	Madeira Classic 40
3.	21	466	1290	BLUE	Madeira Classic 40
4.	5	690	1094	Sky	Madeira Classic 40
5.	14	1996	1000	Emerald Black	Madeira Classic 40
6.	13	605	1001	Super White	Madeira Classic 40
7.	14	5467	1000	Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer

Design: E-20034 5x5

Colorway: Madeira Classic 40

Stitches: 13518  
Colors: 6  
Height: 3.62 in  
Width: 4.80 in  
Zoom: 1.03



Machine format: Tajima  
Color changes: 6  
Stops: 7  
Trims: 16  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 60.9 mm  
Right: 60.9 mm  
Up: 45.9 mm  
Down: 45.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 17.34 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 261.22ft  
Total bobbin: 100.68ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	4147	1010	Light Grey	Madeira Classic 40
2.	8	2485	1134	Dark blue	Madeira Classic 40
3.	21	386	1290	BLUE	Madeira Classic 40
4.	5	568	1094	Sky	Madeira Classic 40
5.	14	1468	1000	Emerald Black	Madeira Classic 40
6.	13	453	1001	Super White	Madeira Classic 40
7.	14	4009	1000	Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
 Design: E-20034 4x4  
 Colorway: Madeira Classic 40

Stitches: 9395  
 Colors: 6  
 Height: 2.85 in  
 Width: 3.80 in  
 Zoom: 1.30



Machine format: Tajima  
 Color changes: 6  
 Stops: 7  
 Trims: 16  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 48.2 mm  
 Right: 48.2 mm  
 Up: 36.2 mm  
 Down: 36.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 10.83 in<sup>2</sup>  
 Max Stitch: 6.9 mm  
 Min Stitch: 0.4 mm  
 Max jump: 6.9 mm  
 Total Thread: 172.36ft  
 Total bobbin: 64.05ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	2837	1010	Light Grey	Madeira Classic 40
2.	8	1719	1134	Dark blue	Madeira Classic 40
3.	21	309	1290	BLUE	Madeira Classic 40
4.	5	447	1094	Sky	Madeira Classic 40
5.	14	1030	1000	Emerald Black	Madeira Classic 40
6.	13	322	1001	Super White	Madeira Classic 40
7.	14	2729	1000	Emerald Black	Madeira Classic 40