

Production Worksheet

Wilcom TrueSizer
Design: E-20033 8x8
Colorway: Madeira Classic 40

Stitches: 52705
Colors: 7
Height: 6.80 in
Width: 6.80 in
Zoom: 0.71



Machine format: Tajima
Color changes: 8
Stops: 9
Trims: 15
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 86.4 mm
Right: 86.4 mm
Up: 86.4 mm
Down: 86.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 46.29 in²
Max Stitch: 7.0 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 1165.22ft
Total bobbin: 483.62ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	33804	1064	golden	Madeira Classic 40
2.	24	533	1158	Drak Brown	Madeira Classic 40
3.	13	7164	1001	Super White	Madeira Classic 40
4.	8	3833	1134	Dark blue	Madeira Classic 40
5.	14	1662	1000	Emerald Black	Madeira Classic 40
6.	13	390	1001	Super White	Madeira Classic 40
7.	1	1790		Thread #5	
8.	9	1167	1281	Marron	Madeira Classic 40
9.	24	2360	1158	Drak Brown	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20033 6x6
Colorway: Madeira Classic 40

Stitches: 39787
Colors: 7
Height: 5.80 in
Width: 5.80 in
Zoom: 0.83



Machine format: Tajima
Color changes: 8
Stops: 9
Trims: 15
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 73.7 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 33.68 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 863.17ft
Total bobbin: 354.86ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	25366	1064	golden	Madeira Classic 40
2.	24	444	1158	Drak Brown	Madeira Classic 40
3.	13	5420	1001	Super White	Madeira Classic 40
4.	8	2928	1134	Dark blue	Madeira Classic 40
5.	14	1262	1000	Emerald Black	Madeira Classic 40
6.	13	317	1001	Super White	Madeira Classic 40
7.	2	1368		Thread #5	
8.	9	893	1281	Marron	Madeira Classic 40
9.	24	1787	1158	Drak Brown	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

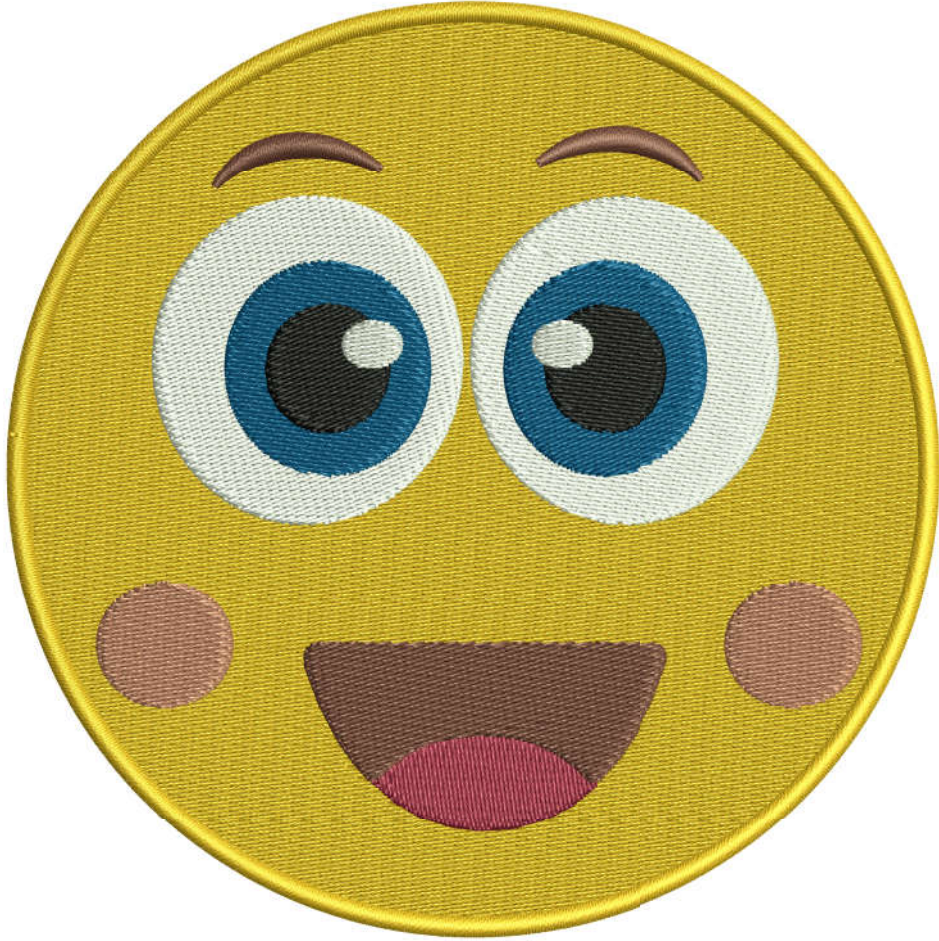
Design: E-20033 5x5

Colorway: Madeira Classic 40

Stitches: 28509
Colors: 7
Height: 4.80 in
Width: 4.77 in
Zoom: 1.02



Machine format: Tajima
Color changes: 8
Stops: 9
Trims: 15
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.6 mm
Right: 60.6 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.93 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 602.60ft
Total bobbin: 244.29ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	18073	1064	golden	Madeira Classic 40
2.	24	361	1158	Drak Brown	Madeira Classic 40
3.	13	3886	1001	Super White	Madeira Classic 40
4.	8	2140	1134	Dark blue	Madeira Classic 40
5.	14	910	1000	Emerald Black	Madeira Classic 40
6.	13	247	1001	Super White	Madeira Classic 40
7.	2	977		Thread #5	
8.	9	651	1281	Marron	Madeira Classic 40
9.	24	1262	1158	Drak Brown	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20033 4x4
Colorway: Madeira Classic 40

Stitches: 19329
Colors: 7
Height: 3.80 in
Width: 3.80 in
Zoom: 1.27



Machine format: Tajima
Color changes: 8
Stops: 9
Trims: 15
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.47 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 394.53ft
Total bobbin: 156.70ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	12123	1064	golden	Madeira Classic 40
2.	24	283	1158	Drak Brown	Madeira Classic 40
3.	13	2665	1001	Super White	Madeira Classic 40
4.	8	1471	1134	Dark blue	Madeira Classic 40
5.	14	628	1000	Emerald Black	Madeira Classic 40
6.	13	167	1001	Super White	Madeira Classic 40
7.	2	684		Thread #5	
8.	9	450	1281	Marron	Madeira Classic 40
9.	24	856	1158	Drak Brown	Madeira Classic 40