

# Production Worksheet

Wilcom TrueSizer

Design: E-21006 4x4

Colorway: Madeira Classic 40

Stitches: 8211

Colors: 3

Height: 3.80 in

Width: 1.58 in

Zoom: 2.55

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Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 20.0 mm  
Right: 20.0 mm  
Up: 48.3 mm  
Down: 48.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 6.00 in<sup>2</sup>  
Max Stitch: 6.5 mm  
Min Stitch: 0.3 mm  
Max jump: 6.5 mm  
Total Thread: 148.26ft  
Total bobbin: 55.15ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	Orange	283 1172	Orange	Madeira Classic 40
2.	16	Fune / Sand	5892 1066	Fune / Sand	Madeira Classic 40
3.	14	Emerald Black	2034 1000	Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-21006 5x5  
Colorway: Madeira Classic 40

Stitches: 11535  
Colors: 3  
Height: 4.80 in  
Width: 1.99 in  
Zoom: 2.02



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 25.2 mm  
Right: 25.2 mm  
Up: 61.0 mm  
Down: 61.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 9.54 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.2 mm  
Max jump: 6.9 mm  
Total Thread: 220.14ft  
Total bobbin: 84.82ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	Orange	359 1172	Orange	Madeira Classic 40
2.	16	Fune / Sand	8469 1066	Fune / Sand	Madeira Classic 40
3.	14	Emerald Black	2705 1000	Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer

Design: E-21006 6x6

Colorway: Madeira Classic 40

Stitches: 15392

Colors: 3

Height: 5.80 in

Width: 2.38 in

Zoom: 1.67

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Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 30.3 mm  
Right: 30.3 mm  
Up: 73.7 mm  
Down: 73.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 13.83 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 305.96ft  
Total bobbin: 120.68ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	508	1172	Orange	Madeira Classic 40
2.	16	11466	1066	Fune / Sand	Madeira Classic 40
3.	14	3416	1000	Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer

Design: E-21006 8x8

Colorway: Madeira Classic 40

Stitches: 24528

Colors: 3

Height: 7.80 in

Width: 3.19 in

Zoom: 1.24

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Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 40.5 mm  
Right: 40.5 mm  
Up: 99.0 mm  
Down: 99.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 24.88 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 518.94ft  
Total bobbin: 211.37ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	723	1172	Orange	Madeira Classic 40
2.	16	18756	1066	Fune / Sand	Madeira Classic 40
3.	14	5047	1000	Emerald Black	Madeira Classic 40

