

Production Worksheet

Wilcom TrueSizer
 Design: E-21396 6x8
 Colorway: Madeira Classic 40

Stitches: 40778
 Colors: 9
 Height: 5.00 in
 Width: 7.41 in
 Zoom: 0.63



Machine format: Tajima
 Color changes: 20
 Stops: 23
 Trims: 36
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 94.2 mm
 Right: 94.2 mm
 Up: 63.5 mm
 Down: 63.5 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 37.05 in²
 Max Stitch: 7.0 mm
 Min Stitch: 0.2 mm
 Max jump: 7.0 mm
 Total Thread: 646.19ft
 Total bobbin: 219.70ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	25	252	1995	applique	Madeira PolyNeon 40
2.	25	1		applique, Stop	
3.	3	602	1146	Red	Madeira Classic 40
4.	13	3715	1001	Super White	Madeira Classic 40
5.	18	3285	1287	Mlde Grey	Madeira Classic 40
6.	13	969	1001	Super White	Madeira Classic 40
7.	26	517	1978	Light orange	Madeira PolyNeon 40
8.	7	196	1249	Green	Madeira Classic 40
9.	14	10454	1000	Emerald Black	Madeira Classic 40
10.	3	564	1146	Red	Madeira Classic 40
11.	25	231	1995	applique	Madeira PolyNeon 40
12.	25	1		applique, Stop	
13.	3	497	1146	Red	Madeira Classic 40
14.	13	2965	1001	Super White	Madeira Classic 40
15.	18	2863	1287	Mlde Grey	Madeira Classic 40
16.	6	582	1309	Pink	Madeira Classic 40
17.	3	127	1146	Red	Madeira Classic 40
18.	13	1592	1001	Super White	Madeira Classic 40
19.	4	253	1064	golden	Madeira Classic 40
20.	26	451	1978	Light orange	Madeira PolyNeon 40
21.	7	175	1249	Green	Madeira Classic 40
22.	14	9742	1000	Emerald Black	Madeira Classic 40
23.	3	742	1146	Red	Madeira Classic 40