

# Production Worksheet

Wilcom TrueSizer  
Design: E-20006 8x8  
Colorway: Madeira Classic 40

Stitches: 48754  
Colors: 10  
Height: 7.43 in  
Width: 7.81 in  
Zoom: 0.61



Machine format: Tajima  
Color changes: 11  
Stops: 12  
Trims: 26  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.2 mm  
Right: 99.2 mm  
Up: 94.4 mm  
Down: 94.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 58.03 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.2 mm  
Max jump: 6.9 mm  
Total Thread: 961.27ft  
Total bobbin: 377.54ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	17	2622	1045	Light Blue	Madeira Classic 40
2.	9	710	1281	Marron	Madeira Classic 40
3.	15	14436	1321	Light Pink	Madeira Classic 40
4.	3	4633	1146	Red	Madeira Classic 40
5.	16	5849	1066	Fune / Sand	Madeira Classic 40
6.	4	5109	1064	golden	Madeira Classic 40
7.	10	522	1172	Orange	Madeira Classic 40
8.	6	239	1309	Pink	Madeira Classic 40
9.	15	299	1321	Light Pink	Madeira Classic 40
10.	6	399	1309	Pink	Madeira Classic 40
11.	13	112	1001	Super White	Madeira Classic 40
12.	14	13822	1000	Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
 Design: E-20006 6x6  
 Colorway: Madeira Classic 40

Stitches: 31309  
 Colors: 10  
 Height: 5.55 in  
 Width: 5.82 in  
 Zoom: 0.82



Machine format: Tajima  
 Color changes: 11  
 Stops: 12  
 Trims: 25  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 74.0 mm  
 Right: 74.0 mm  
 Up: 70.5 mm  
 Down: 70.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 32.31 in<sup>2</sup>  
 Max Stitch: 6.9 mm  
 Min Stitch: 0.2 mm  
 Max jump: 6.9 mm  
 Total Thread: 578.31ft  
 Total bobbin: 218.43ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	17	1614	1045	Light Blue	Madeira Classic 40
2.	9	467	1281	Marron	Madeira Classic 40
3.	15	8393	1321	Light Pink	Madeira Classic 40
4.	3	2851	1146	Red	Madeira Classic 40
5.	16	3606	1066	Fune / Sand	Madeira Classic 40
6.	4	3077	1064	golden	Madeira Classic 40
7.	10	339	1172	Orange	Madeira Classic 40
8.	6	161	1309	Pink	Madeira Classic 40
9.	15	194	1321	Light Pink	Madeira Classic 40
10.	6	272	1309	Pink	Madeira Classic 40
11.	13	89	1001	Super White	Madeira Classic 40
12.	14	10244	1000	Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
 Design: E-20006 5x5  
 Colorway: Madeira Classic 40

Stitches: 23946  
 Colors: 10  
 Height: 4.61 in  
 Width: 4.82 in  
 Zoom: 1.00



Machine format: Tajima  
 Color changes: 11  
 Stops: 12  
 Trims: 24  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 61.3 mm  
 Right: 61.3 mm  
 Up: 58.6 mm  
 Down: 58.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 22.25 in<sup>2</sup>  
 Max Stitch: 7.0 mm  
 Min Stitch: 0.2 mm  
 Max jump: 7.0 mm  
 Total Thread: 423.40ft  
 Total bobbin: 155.27ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	17	1212	1045	Light Blue	Madeira Classic 40
2.	9	356	1281	Marron	Madeira Classic 40
3.	15	5998	1321	Light Pink	Madeira Classic 40
4.	3	2126	1146	Red	Madeira Classic 40
5.	16	2673	1066	Fune / Sand	Madeira Classic 40
6.	4	2273	1064	golden	Madeira Classic 40
7.	10	271	1172	Orange	Madeira Classic 40
8.	6	135	1309	Pink	Madeira Classic 40
9.	15	157	1321	Light Pink	Madeira Classic 40
10.	6	217	1309	Pink	Madeira Classic 40
11.	13	79	1001	Super White	Madeira Classic 40
12.	14	8447	1000	Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
 Design: E-20006 4x4  
 Colorway: Madeira Classic 40

Stitches: 17076  
 Colors: 10  
 Height: 3.61 in  
 Width: 3.81 in  
 Zoom: 1.27



Machine format: Tajima  
 Color changes: 11  
 Stops: 12  
 Trims: 24  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 48.3 mm  
 Right: 48.3 mm  
 Up: 45.9 mm  
 Down: 45.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 13.75 in<sup>2</sup>  
 Max Stitch: 6.8 mm  
 Min Stitch: 0.2 mm  
 Max jump: 6.9 mm  
 Total Thread: 284.08ft  
 Total bobbin: 99.42ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	17	868	1045	Light Blue	Madeira Classic 40
2.	9	253	1281	Marron	Madeira Classic 40
3.	15	3865	1321	Light Pink	Madeira Classic 40
4.	3	1463	1146	Red	Madeira Classic 40
5.	16	1824	1066	Fune / Sand	Madeira Classic 40
6.	4	1519	1064	golden	Madeira Classic 40
7.	10	201	1172	Orange	Madeira Classic 40
8.	6	102	1309	Pink	Madeira Classic 40
9.	15	114	1321	Light Pink	Madeira Classic 40
10.	6	152	1309	Pink	Madeira Classic 40
11.	13	70	1001	Super White	Madeira Classic 40
12.	14	6643	1000	Emerald Black	Madeira Classic 40