

Production Worksheet

Wilcom TrueSizer
Design: E-20821 4x4
Colorway: Madeira Classic 40

Stitches: 3958
Colors: 1
Height: 3.79 in
Width: 1.17 in
Zoom: 2.56



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 14.9 mm
Right: 14.9 mm
Up: 48.2 mm
Down: 48.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 4.45 in²
Max Stitch: 6.1 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 59.71ft
Total bobbin: 19.61ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	3956	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20821 5x5
Colorway: Madeira Classic 40

Stitches: 5028
Colors: 1
Height: 4.80 in
Width: 1.47 in
Zoom: 2.02



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 18.6 mm
Right: 18.6 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 7.05 in²
Max Stitch: 6.2 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 82.52ft
Total bobbin: 28.96ft

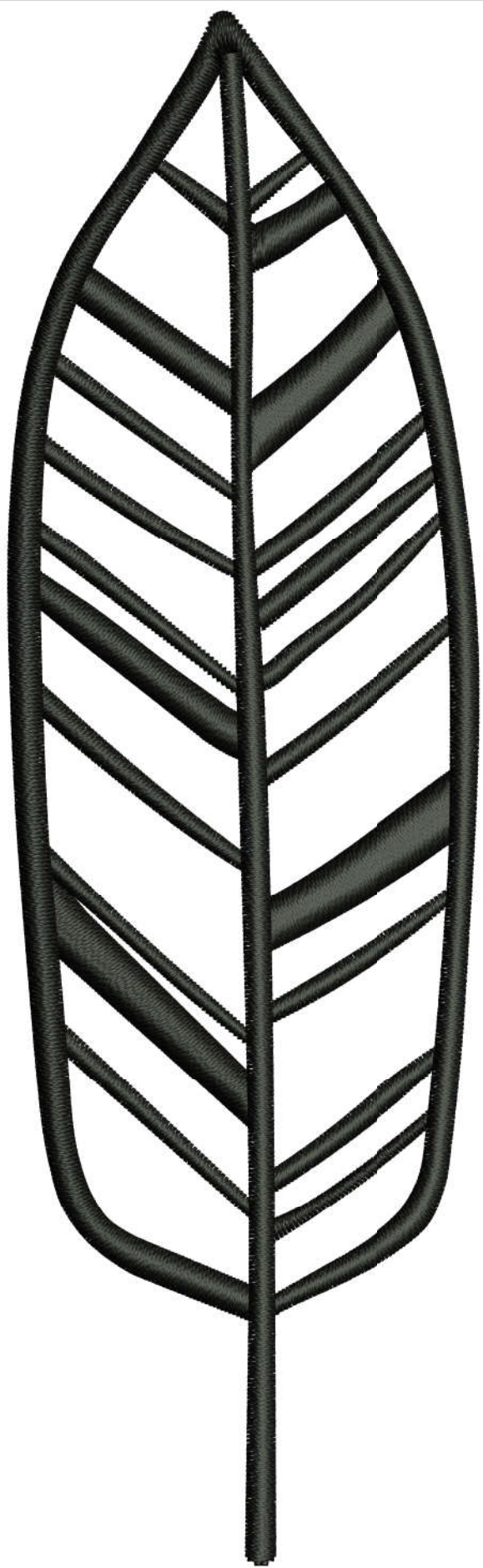
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	5026	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20821 6x6
Colorway: Madeira Classic 40

Stitches: 6194
Colors: 1
Height: 5.80 in
Width: 1.76 in
Zoom: 1.67



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 22.4 mm
Right: 22.4 mm
Up: 73.7 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 10.22 in²
Max Stitch: 6.1 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 109.44ft
Total bobbin: 40.38ft

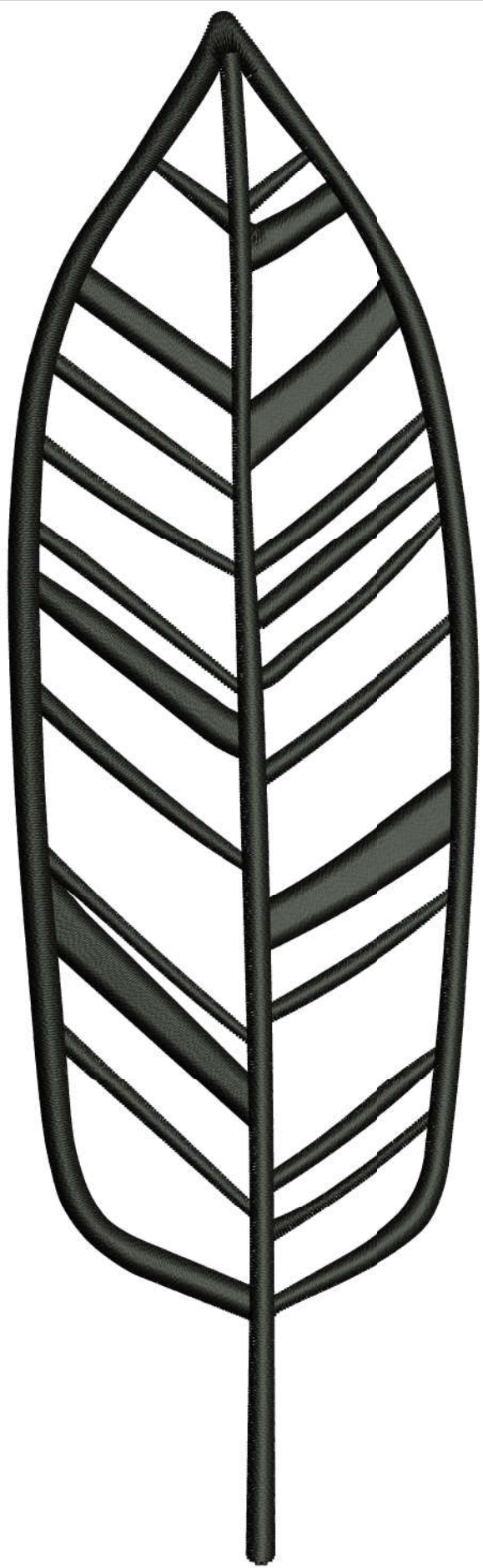
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	6192	1000 Emerald Black	Madreira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20821 8x8
Colorway: Madeira Classic 40

Stitches: 8679
Colors: 1
Height: 7.80 in
Width: 2.36 in
Zoom: 1.24



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 30.0 mm
Right: 30.0 mm
Up: 99.0 mm
Down: 99.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 18.43 in²
Max Stitch: 6.4 mm
Min Stitch: 0.3 mm
Max jump: 6.6 mm
Total Thread: 176.34ft
Total bobbin: 70.36ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	8677	1000 Emerald Black	Madeira Classic 40