

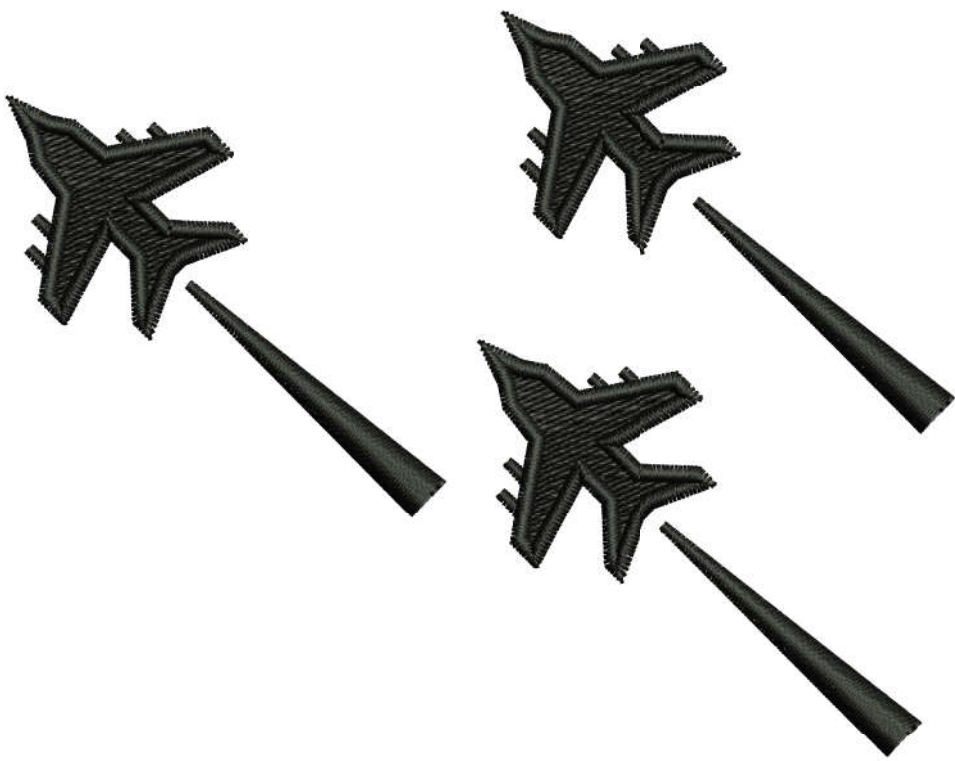
# Production Worksheet

Wilcom TrueSizer  
Design: E-21115 4x4  
Colorway: Madeira Classic 40

Stitches: 4980  
Colors: 1  
Height: 3.00 in  
Width: 3.80 in  
Zoom: 1.29



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.2 mm  
Right: 48.2 mm  
Up: 38.0 mm  
Down: 38.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 11.38 in<sup>2</sup>  
Max Stitch: 6.5 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 78.29ft  
Total bobbin: 26.64ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	4978	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-21115 5x5  
Colorway: Madeira Classic 40

Stitches: 6586  
Colors: 1  
Height: 3.76 in  
Width: 4.80 in  
Zoom: 1.02



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.0 mm  
Right: 61.0 mm  
Up: 47.8 mm  
Down: 47.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 18.08 in<sup>2</sup>  
Max Stitch: 6.4 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 112.27ft  
Total bobbin: 40.53ft

### Stop Sequence:

#	N#	St. Code	Description	Brand
1.	14	6584	1000 Emerald Black	Madeira Classic 40



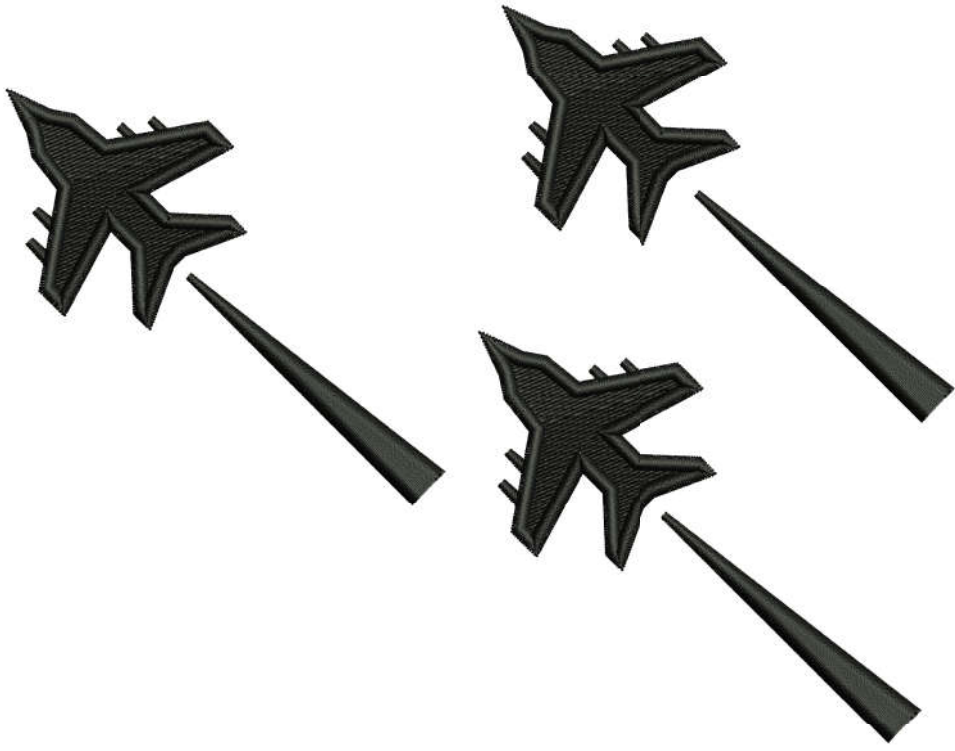
# Production Worksheet

Wilcom TrueSizer  
Design: E-21115 6x6  
Colorway: Madeira Classic 40

Stitches: 8316  
Colors: 1  
Height: 4.53 in  
Width: 5.80 in  
Zoom: 0.85



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.7 mm  
Right: 73.7 mm  
Up: 57.5 mm  
Down: 57.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 26.29 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 152.16ft  
Total bobbin: 57.44ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	8314	1000 Emerald Black	Madeira Classic 40

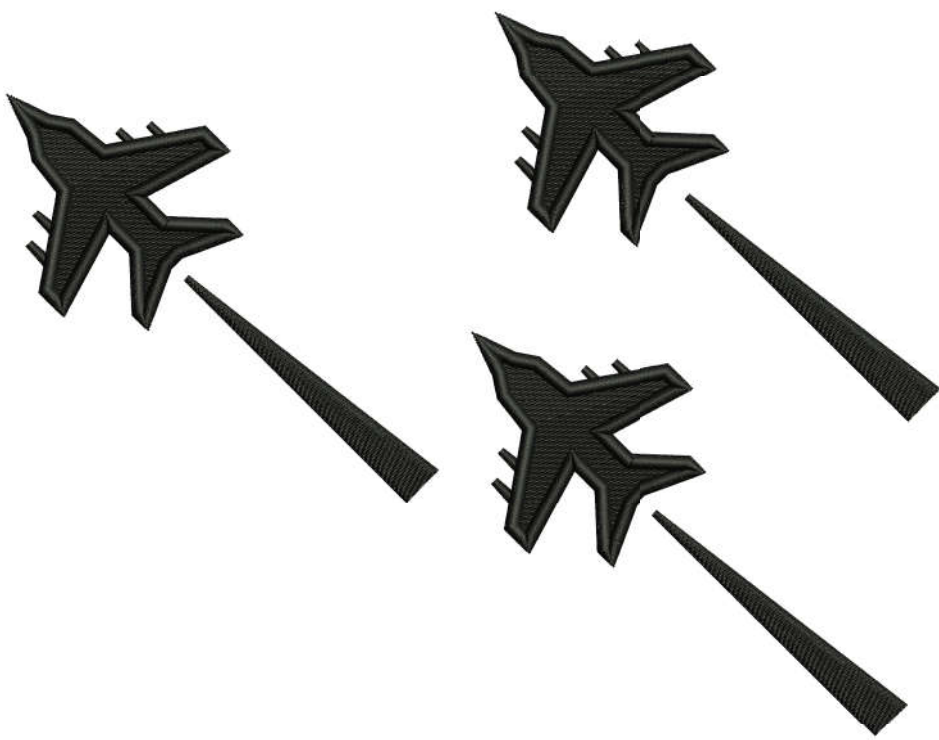
# Production Worksheet

Wilcom TrueSizer  
Design: E-21115 8x8  
Colorway: Madeira Classic 40

Stitches: 13963  
Colors: 1  
Height: 6.07 in  
Width: 7.80 in  
Zoom: 0.62



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 9  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.1 mm  
Right: 99.1 mm  
Up: 77.1 mm  
Down: 77.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 47.37 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 259.11ft  
Total bobbin: 98.86ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	13961	1000 Emerald Black	Madeira Classic 40