

Production Worksheet

Wilcom TrueSizer

Design: E-22813 4x4

Colorway: Madeira Classic 40

Stitches: 10035
 Colors: 9
 Height: 2.51 in
 Width: 3.80 in
 Zoom: 1:1



Machine format: Tajima
 Color changes: 18
 Stops: 19
 Trims: 47
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 48.3 mm
 Right: 48.3 mm
 Up: 31.9 mm
 Down: 31.9 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 9.56 in²
 Max Stitch: 10.9 mm
 Min Stitch: 0.2 mm
 Max jump: 7.0 mm
 Total Thread: 166.53ft
 Total bobbin: 55.77ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	20	2102	1275	Powder blue	Madeira Classic 40
2.	18	1130	1287	Mlde Grey	Madeira Classic 40
3.	29	2291	1140	Mandhi	Madeira Classic 40
4.	14	961	1000	Emerald Black	Madeira Classic 40
5.	19	879	1010	Light Grey	Madeira Classic 40
6.	18	628	1287	Mlde Grey	Madeira Classic 40
7.	3	308	1146	Red	Madeira Classic 40
8.	2	485	1934	Royal Blue	Madeira Classic
9.	13	46	1001	Super White	Madeira Classic 40
10.	4	203	1064	golden	Madeira Classic 40
11.	3	70	1146	Red	Madeira Classic 40
12.	2	162	1934	Royal Blue	Madeira Classic
13.	3	33	1146	Red	Madeira Classic 40
14.	13	80	1001	Super White	Madeira Classic 40
15.	4	160	1064	golden	Madeira Classic 40
16.	29	191	1140	Mandhi	Madeira Classic 40
17.	14	187	1000	Emerald Black	Madeira Classic 40
18.	13	99	1001	Super White	Madeira Classic 40
19.	3	18	1146	Red	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer

Design: E-22813 5x5

Colorway: Madeira Classic 40

Stitches: 13676

Colors: 9

Height: 3.16 in

Width: 4.80 in

Zoom: 1:1

DigitEMB

www.digitemb.com

Machine format: Tajima
 Color changes: 18
 Stops: 19
 Trims: 46
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 61.0 mm
 Right: 61.0 mm
 Up: 40.2 mm
 Down: 40.2 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 15.19 in²
 Max Stitch: 9.5 mm
 Min Stitch: 0.2 mm
 Max jump: 7.0 mm
 Total Thread: 240.37ft
 Total bobbin: 85.37ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	20	2925	1275	Powder blue	Madeira Classic 40
2.	18	1571	1287	Mlde Grey	Madeira Classic 40
3.	29	3268	1140	Mandhi	Madeira Classic 40
4.	14	1331	1000	Emerald Black	Madeira Classic 40
5.	19	1172	1010	Light Grey	Madeira Classic 40
6.	18	769	1287	Mlde Grey	Madeira Classic 40
7.	3	418	1146	Red	Madeira Classic 40
8.	2	665	1934	Royal Blue	Madeira Classic
9.	13	57	1001	Super White	Madeira Classic 40
10.	4	248	1064	golden	Madeira Classic 40
11.	3	78	1146	Red	Madeira Classic 40
12.	2	220	1934	Royal Blue	Madeira Classic
13.	3	40	1146	Red	Madeira Classic 40
14.	13	100	1001	Super White	Madeira Classic 40
15.	4	198	1064	golden	Madeira Classic 40
16.	29	239	1140	Mandhi	Madeira Classic 40
17.	14	236	1000	Emerald Black	Madeira Classic 40
18.	13	121	1001	Super White	Madeira Classic 40
19.	3	18	1146	Red	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
 Design: E-22813 6x6
 Colorway: Madeira Classic 40

Stitches: 17995
 Colors: 9
 Height: 3.82 in
 Width: 5.80 in
 Zoom: 0.84



Machine format: Tajima
 Color changes: 18
 Stops: 19
 Trims: 47
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 73.6 mm
 Right: 73.6 mm
 Up: 48.5 mm
 Down: 48.5 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 22.16 in²
 Max Stitch: 11.3 mm
 Min Stitch: 0.2 mm
 Max jump: 7.0 mm
 Total Thread: 330.80ft
 Total bobbin: 122.17ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	20	■	4037	1275 Powder blue	Madeira Classic 40
2.	18	■	2077	1287 Mlde Grey	Madeira Classic 40
3.	29	■	4376	1140 Mandhi	Madeira Classic 40
4.	14	■	1727	1000 Emerald Black	Madeira Classic 40
5.	19	■	1533	1010 Light Grey	Madeira Classic 40
6.	18	■	921	1287 Mlde Grey	Madeira Classic 40
7.	3	■	552	1146 Red	Madeira Classic 40
8.	2	■	847	1934 Royal Blue	Madeira Classic
9.	13	■	69	1001 Super White	Madeira Classic 40
10.	4	■	303	1064 golden	Madeira Classic 40
11.	3	■	90	1146 Red	Madeira Classic 40
12.	2	■	301	1934 Royal Blue	Madeira Classic
13.	3	■	53	1146 Red	Madeira Classic 40
14.	13	■	122	1001 Super White	Madeira Classic 40
15.	4	■	246	1064 golden	Madeira Classic 40
16.	29	■	284	1140 Mandhi	Madeira Classic 40
17.	14	■	289	1000 Emerald Black	Madeira Classic 40
18.	13	■	148	1001 Super White	Madeira Classic 40
19.	3	■	18	1146 Red	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer

Design: E-22813 8x8

Colorway: Madeira Classic 40

Stitches: 28099

Colors: 9

Height: 5.13 in

Width: 7.79 in

Zoom: 0.62

DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 18
Stops: 19
Trims: 52
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.0 mm
Right: 99.0 mm
Up: 65.1 mm
Down: 65.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 39.97 in²
Max Stitch: 10.9 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 551.98ft
Total bobbin: 213.95ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	20	6571	1275	Powder blue	Madeira Classic 40
2.	18	3272	1287	Mlde Grey	Madeira Classic 40
3.	29	7134	1140	Mandhi	Madeira Classic 40
4.	14	2726	1000	Emerald Black	Madeira Classic 40
5.	19	2349	1010	Light Grey	Madeira Classic 40
6.	18	1236	1287	Mlde Grey	Madeira Classic 40
7.	3	860	1146	Red	Madeira Classic 40
8.	2	1288	1934	Royal Blue	Madeira Classic
9.	13	90	1001	Super White	Madeira Classic 40
10.	4	402	1064	golden	Madeira Classic 40
11.	3	106	1146	Red	Madeira Classic 40
12.	2	480	1934	Royal Blue	Madeira Classic
13.	3	69	1146	Red	Madeira Classic 40
14.	13	162	1001	Super White	Madeira Classic 40
15.	4	330	1064	golden	Madeira Classic 40
16.	29	388	1140	Mandhi	Madeira Classic 40
17.	14	410	1000	Emerald Black	Madeira Classic 40
18.	13	200	1001	Super White	Madeira Classic 40
19.	3	24	1146	Red	Madeira Classic 40

