Production Worksheet

Wilcom TrueSizer

Design: E-20297 4x4

Colorway: Madeira Classic 40

Stitches:	16792
Colors:	2
Height:	3.80 in
Width:	3.80 in
Zoom:	1.28

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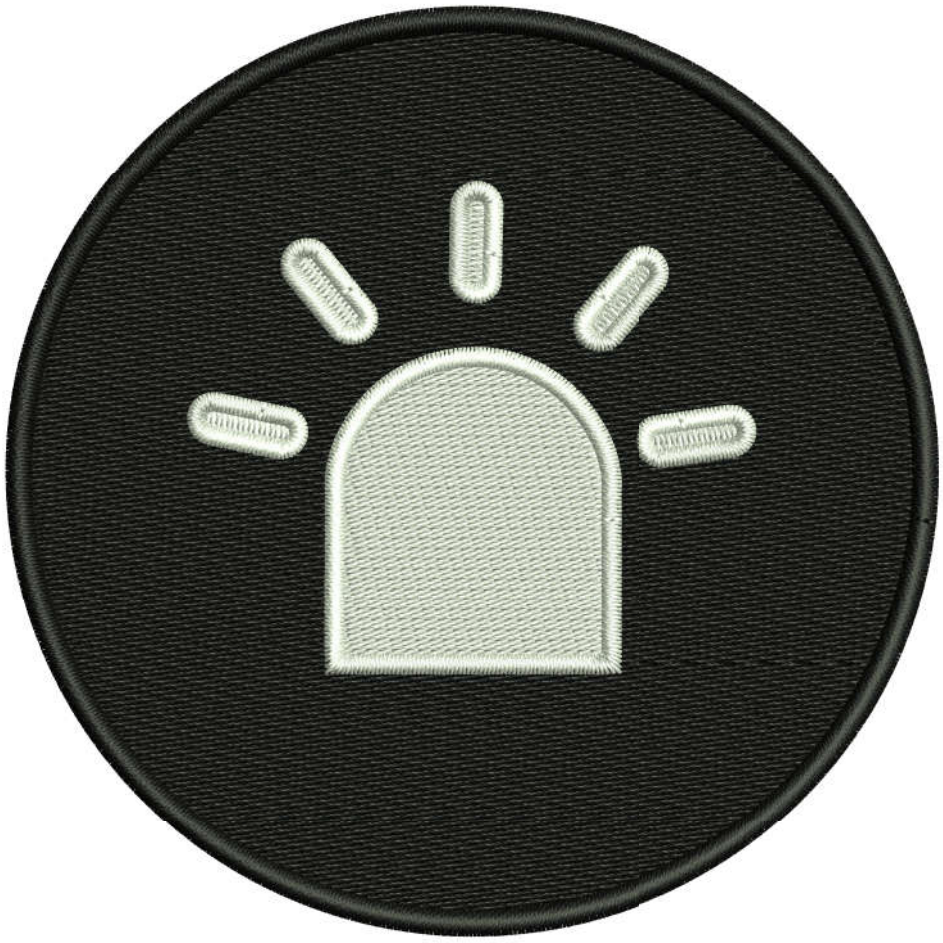

Machine format:	Tajima
Color changes:	1
Stops:	2
Trims:	7
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	48.2 mm
Right:	48.2 mm
Up:	48.2 mm
Down:	48.2 mm
EndX:	0.00 in
EndY:	0.00 in
Area	14.42 in²
Max Stitch:	6.8 mm
Min Stitch:	0.3 mm
Max jump:	6.8 mm
Total Thread:	356.40ft
Total bobbin:	145.32ft

Stop Sequence:

#	N#		St.	Code	Description	Brand
1.	14	■	12908	1000	Emerald Black	Madeira Classic 40
2.	13	□	3882	1001	Super White	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20297 5x5

Colorway: Madeira Classic 40

Stitches:	25269
Colors:	2
Height:	4.80 in
Width:	4.80 in
Zoom:	1.01

DigitEMB
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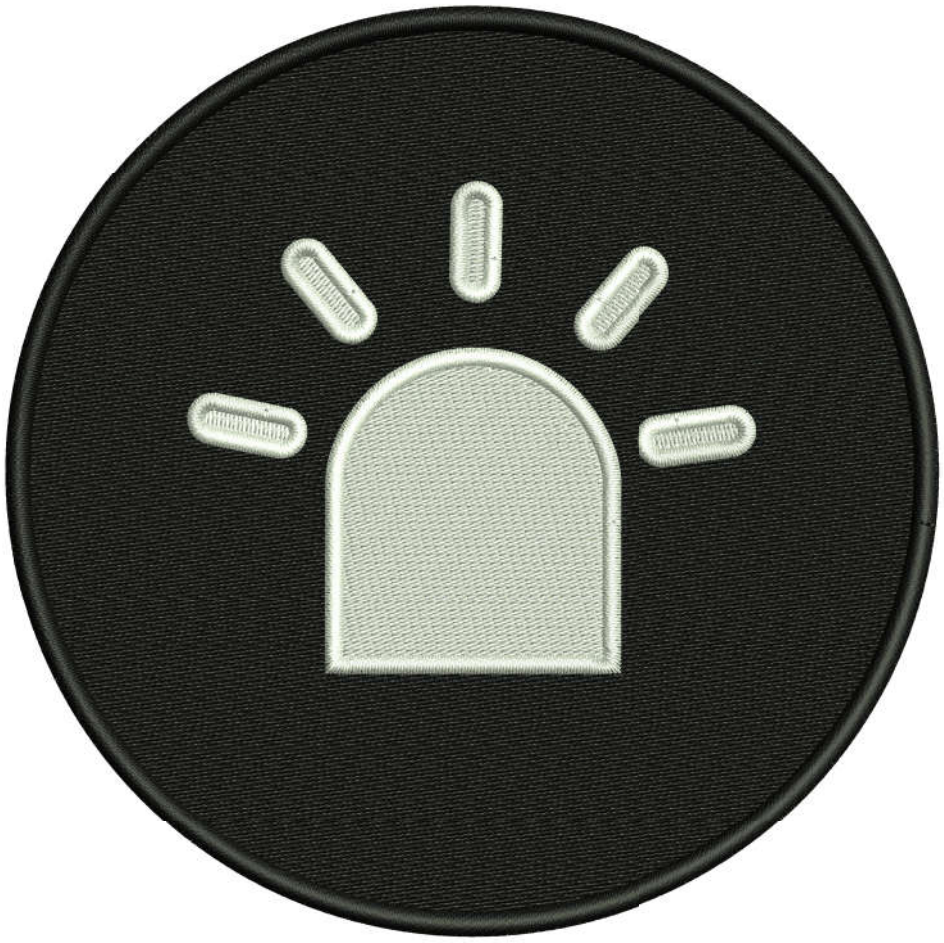


Machine format:	Tajima
Color changes:	1
Stops:	2
Trims:	7
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	61.0 mm
Right:	61.0 mm
Up:	61.0 mm
Down:	61.0 mm
EndX:	0.00 in
EndY:	0.00 in
Area	23.07 in²
Max Stitch:	6.5 mm
Min Stitch:	0.3 mm
Max jump:	6.7 mm
Total Thread:	555.93ft
Total bobbin:	230.60ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	19789	1000	Emerald Black	Madeira Classic 40
2.	13	5478	1001	Super White	Madeira Classic 40

Production Worksheet

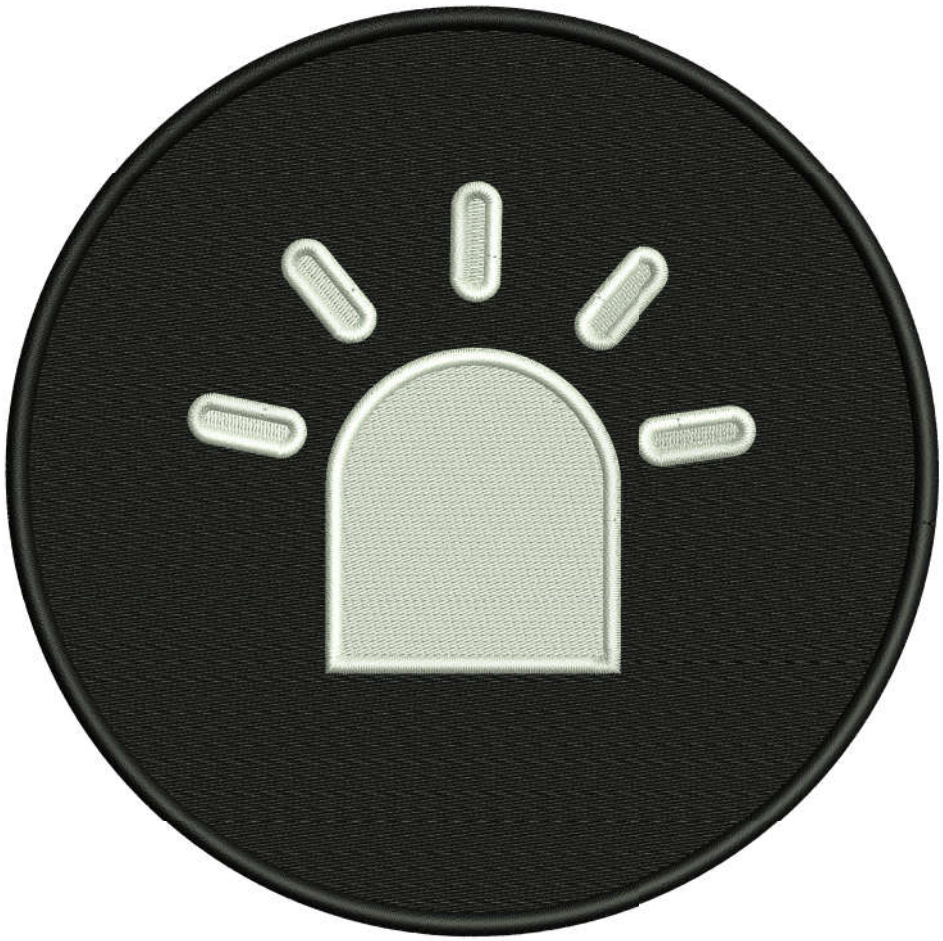
Wilcom TrueSizer

Design: E-20297 6x6

Colorway: Madeira Classic 40

Stitches:	35307
Colors:	2
Height:	5.80 in
Width:	5.80 in
Zoom:	0.84

DigitEMB
www.digitemb.com



Machine format:	Tajima
Color changes:	1
Stops:	2
Trims:	7
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	73.6 mm
Right:	73.6 mm
Up:	73.6 mm
Down:	73.6 mm
EndX:	0.00 in
EndY:	0.00 in
Area	33.61 in²
Max Stitch:	6.5 mm
Min Stitch:	0.3 mm
Max jump:	6.5 mm
Total Thread:	798.33ft
Total bobbin:	335.21ft

Stop Sequence:

#	N#		St.	Code	Description	Brand
1.	14	■	28107	1000	Emerald Black	Madeira Classic 40
2.	13	□	7198	1001	Super White	Madeira Classic 40

Production Worksheet

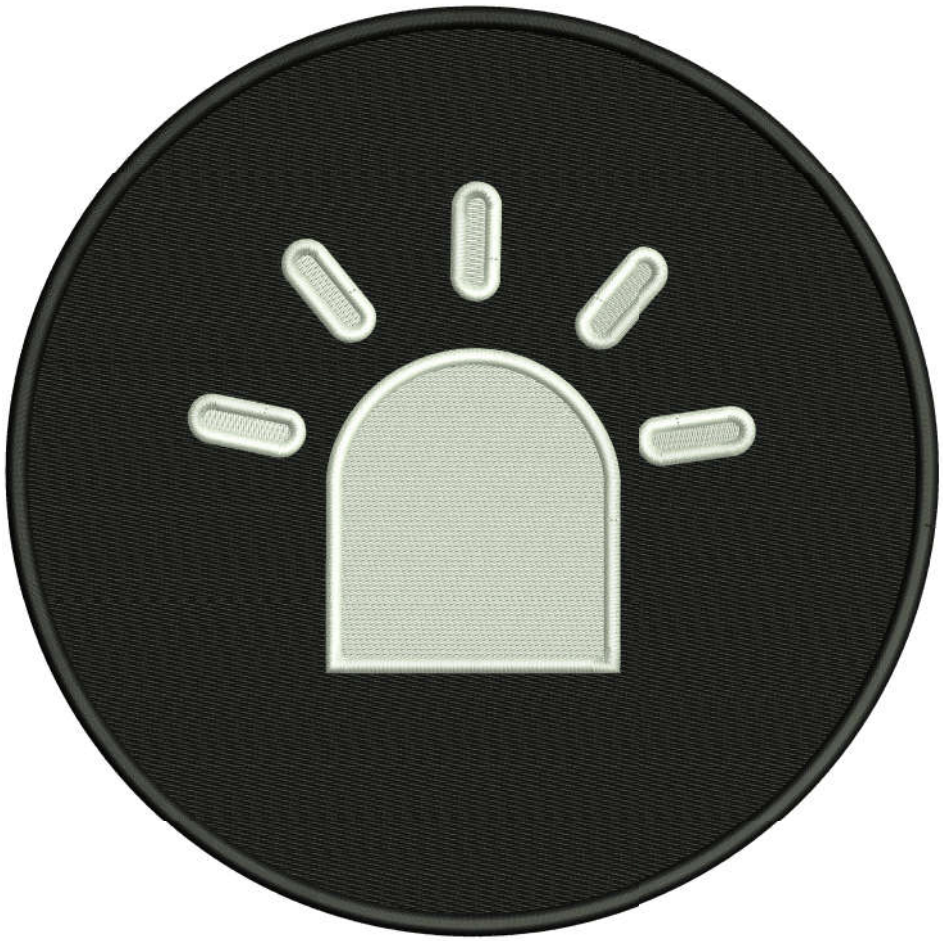
Wilcom TrueSizer

Design: E-20297 8x8

Colorway: Madeira Classic 40

Stitches:	60841
Colors:	2
Height:	7.80 in
Width:	7.80 in
Zoom:	0.62

DigitEMB
www.digitemb.com



Machine format:	Tajima
Color changes:	1
Stops:	2
Trims:	8
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	99.0 mm
Right:	99.0 mm
Up:	99.0 mm
Down:	99.0 mm
EndX:	0.00 in
EndY:	0.00 in
Area	60.80 in²
Max Stitch:	6.9 mm
Min Stitch:	0.3 mm
Max jump:	6.9 mm
Total Thread:	1420.63ft
Total bobbin:	604.70ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	49216	1000	Emerald Black	Madeira Classic 40
2.	13	11623	1001	Super White	Madeira Classic 40