

Production Worksheet

Wilcom TrueSizer

Design: E-20305 4x4

Colorway: Madeira Classic 40

Stitches: 10367

Colors: 5

Height: 1.93 in

Width: 3.80 in

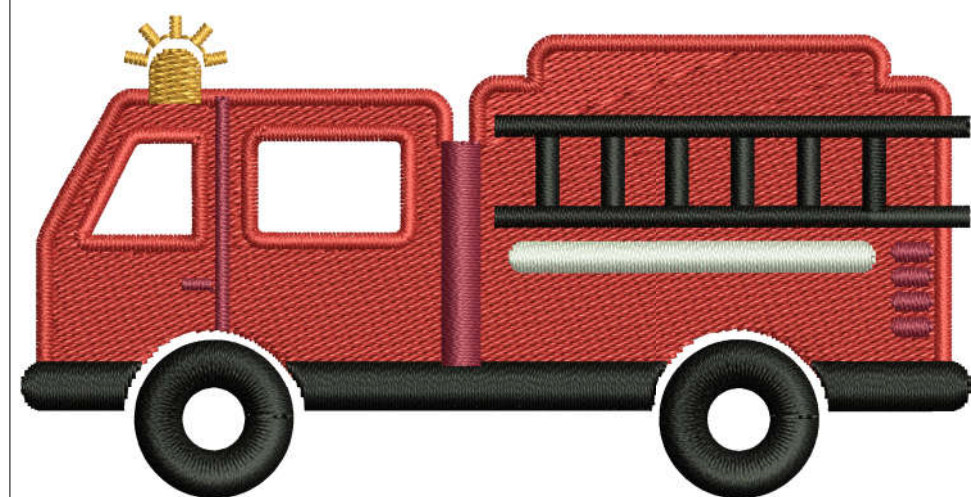
Zoom: 1.29



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 18
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 24.5 mm
Down: 24.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 7.33 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 200.94ft
Total bobbin: 77.60ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	6407	1146	Red	Madeira Classic 40
2.	13	322	1001	Super White	Madeira Classic 40
3.	14	2938	1000	Emerald Black	Madeira Classic 40
4.	10	178	1172	Orange	Madeira Classic 40
5.	9	520	1281	Marron	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20305 5x5
Colorway: Madeira Classic 40

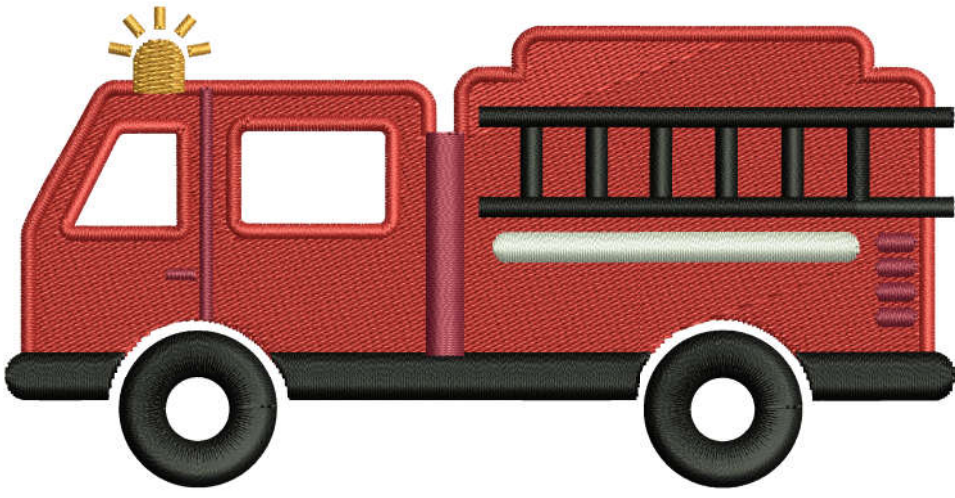
Stitches: 14473
Colors: 5
Height: 2.43 in
Width: 4.80 in
Zoom: 1.02



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 22
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 30.8 mm
Down: 30.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 11.66 in²
Max Stitch: 6.9 mm
Min Stitch: 0.4 mm
Max jump: 6.9 mm
Total Thread: 300.07ft
Total bobbin: 120.37ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	9284 1146	Red	Madeira Classic 40
2.	13	□	417 1001	Super White	Madeira Classic 40
3.	14	■	3836 1000	Emerald Black	Madeira Classic 40
4.	10	■	254 1172	Orange	Madeira Classic 40
5.	9	■	680 1281	Marron	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20305 6x6
Colorway: Madeira Classic 40

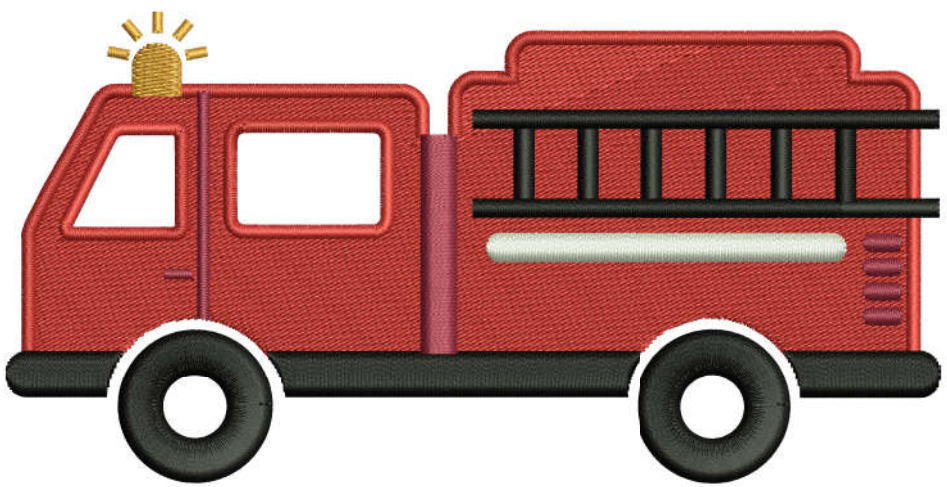
Stitches: 19097
Colors: 5
Height: 2.92 in
Width: 5.80 in
Zoom: 0.84



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 22
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 37.1 mm
Down: 37.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 16.94 in²
Max Stitch: 7.4 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 419.81ft
Total bobbin: 173.35ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	12704 1146	Red	Madeira Classic 40
2.	13	□	514 1001	Super White	Madeira Classic 40
3.	14	■	4737 1000	Emerald Black	Madeira Classic 40
4.	10	■	307 1172	Orange	Madeira Classic 40
5.	9	■	833 1281	Marron	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20305 8x8
Colorway: Madeira Classic 40

Stitches: 32824
Colors: 5
Height: 3.91 in
Width: 7.80 in
Zoom: 0.62



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 23
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.1 mm
Right: 99.1 mm
Up: 49.6 mm
Down: 49.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 30.48 in²
Max Stitch: 8.5 mm
Min Stitch: 0.4 mm
Max jump: 7.0 mm
Total Thread: 703.22ft
Total bobbin: 287.93ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	20935 1146	Red	Madeira Classic 40
2.	13	□	812 1001	Super White	Madeira Classic 40
3.	14	■	9486 1000	Emerald Black	Madeira Classic 40
4.	10	■	429 1172	Orange	Madeira Classic 40
5.	9	■	1160 1281	Marron	Madeira Classic 40

