

Production Worksheet

Wilcom TrueSizer
Design: E-20304 4x4
Colorway: Madeira Classic 40

Stitches: 10344
Colors: 4
Height: 3.80 in
Width: 3.73 in
Zoom: 1.32



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 47.3 mm
Right: 47.3 mm
Up: 48.2 mm
Down: 48.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.15 in²
Max Stitch: 8.6 mm
Min Stitch: 0.3 mm
Max jump: 6.4 mm
Total Thread: 210.96ft
Total bobbin: 83.82ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	1212 1000	Emerald Black	Madeira Classic 40
2.	3	■	6601 1146	Red	Madeira Classic 40
3.	13	□	1417 1001	Super White	Madeira Classic 40
4.	10	■	1112 1172	Orange	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20304 5x5
Colorway: Madeira Classic 40

Stitches: 14889
Colors: 4
Height: 4.80 in
Width: 4.68 in
Zoom: 1.05



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 59.4 mm
Right: 59.4 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.46 in²
Max Stitch: 10.9 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 320.29ft
Total bobbin: 130.94ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	1619 1000	Emerald Black	Madeira Classic 40
2.	3	■	9781 1146	Red	Madeira Classic 40
3.	13	□	1895 1001	Super White	Madeira Classic 40
4.	10	■	1592 1172	Orange	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20304 6x6
Colorway: Madeira Classic 40

Stitches: 19983
Colors: 4
Height: 5.80 in
Width: 5.63 in
Zoom: 0.86



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 71.5 mm
Right: 71.5 mm
Up: 73.6 mm
Down: 73.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 32.62 in²
Max Stitch: 11.1 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 450.39ft
Total bobbin: 188.22ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	2033	1000 Emerald Black	Madeira Classic 40
2.	3	■	13380	1146 Red	Madeira Classic 40
3.	13	□	2430	1001 Super White	Madeira Classic 40
4.	10	■	2138	1172 Orange	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20304 8x8
Colorway: Madeira Classic 40

Stitches: 35541
Colors: 4
Height: 7.80 in
Width: 7.53 in
Zoom: 0.64



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 5
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 95.6 mm
Right: 95.6 mm
Up: 99.0 mm
Down: 99.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 58.69 in²
Max Stitch: 9.3 mm
Min Stitch: 0.3 mm
Max jump: 6.5 mm
Total Thread: 774.36ft
Total bobbin: 319.71ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	5820	1000 Emerald Black	Madeira Classic 40
2.	3	■	22584	1146 Red	Madeira Classic 40
3.	13	□	3678	1001 Super White	Madeira Classic 40
4.	10	■	3457	1172 Orange	Madeira Classic 40

