

# Production Worksheet

Wilcom TrueSizer  
Design: E-20824 4x4  
Colorway: Madeira Classic 40

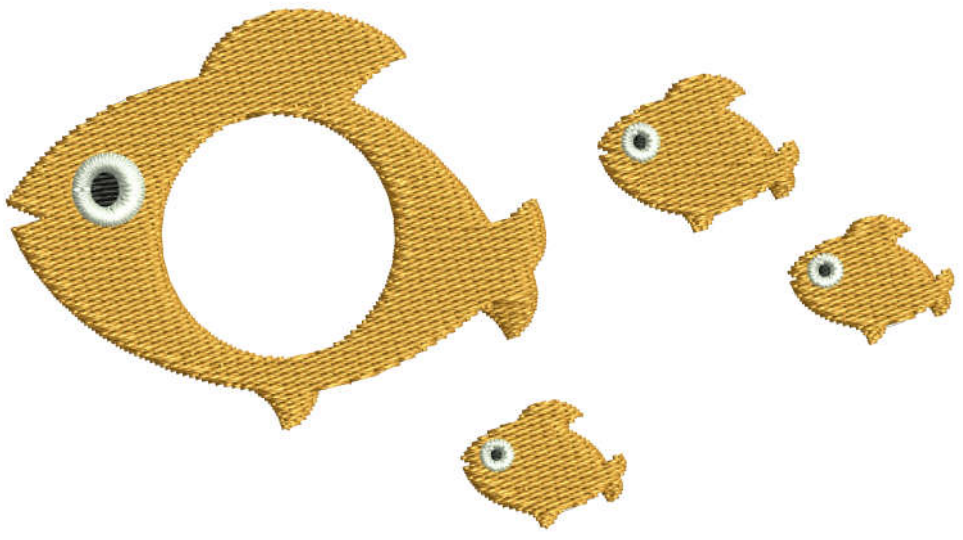
Stitches: 4071  
Colors: 3  
Height: 2.07 in  
Width: 3.80 in  
Zoom: 1.30



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 12  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.2 mm  
Right: 48.2 mm  
Up: 26.3 mm  
Down: 26.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 7.87 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 72.90ft  
Total bobbin: 26.59ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	Orange	3503 1172	Orange	Madeira Classic 40
2.	14	Emerald Black	171 1000	Emerald Black	Madeira Classic 40
3.	13	Super White	395 1001	Super White	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20824 5x5  
Colorway: Madeira Classic 40

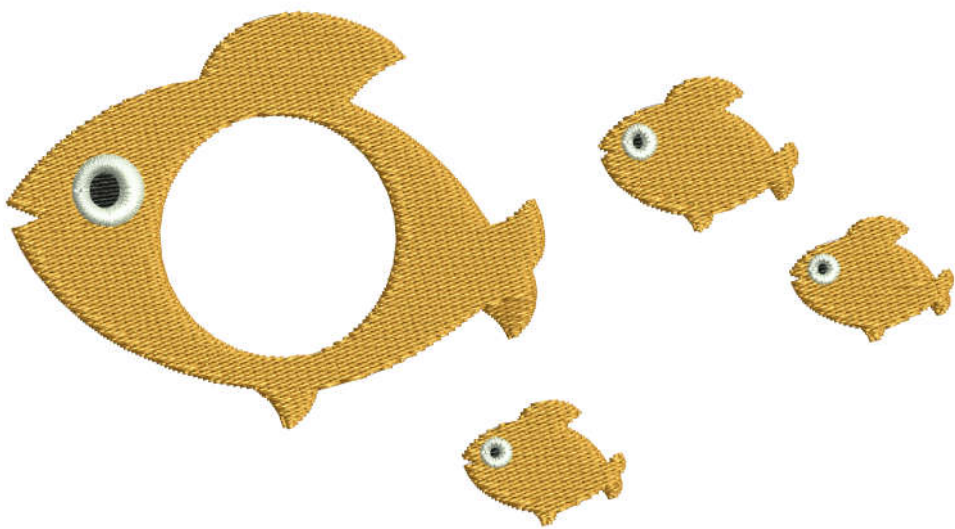
Stitches: 5656  
Colors: 3  
Height: 2.60 in  
Width: 4.80 in  
Zoom: 1.02



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 12  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.0 mm  
Right: 61.0 mm  
Up: 33.0 mm  
Down: 33.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 12.47 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 106.52ft  
Total bobbin: 40.35ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	Orange	4929 1172	Orange	Madeira Classic 40
2.	14	Emerald Black	260 1000	Emerald Black	Madeira Classic 40
3.	13	Super White	465 1001	Super White	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20824 6x6  
Colorway: Madeira Classic 40

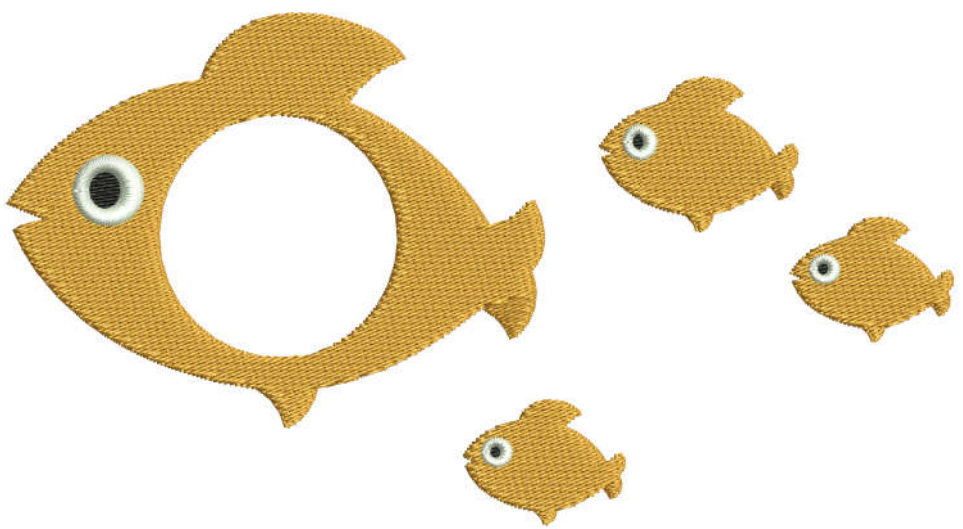
Stitches: 7629  
Colors: 3  
Height: 3.13 in  
Width: 5.80 in  
Zoom: 0.85



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 12  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.7 mm  
Right: 73.7 mm  
Up: 39.8 mm  
Down: 39.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 18.17 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 148.82ft  
Total bobbin: 57.74ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	Orange	6749 1172	Orange	Madeira Classic 40
2.	14	Emerald Black	328 1000	Emerald Black	Madeira Classic 40
3.	13	Super White	550 1001	Super White	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20824 8x8  
Colorway: Madeira Classic 40

Stitches: 12406  
Colors: 3  
Height: 4.20 in  
Width: 7.80 in  
Zoom: 0.62



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 12  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.1 mm  
Right: 99.1 mm  
Up: 53.4 mm  
Down: 53.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 32.80 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.4 mm  
Max jump: 7.0 mm  
Total Thread: 254.01ft  
Total bobbin: 101.51ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	Orange	11177 1172	Orange	Madeira Classic 40
2.	14	Emerald Black	468 1000	Emerald Black	Madeira Classic 40
3.	13	Super White	759 1001	Super White	Madeira Classic 40

