

# Production Worksheet

Wilcom TrueSizer

Design: E-21079 4x4

Colorway: Madeira Classic 40

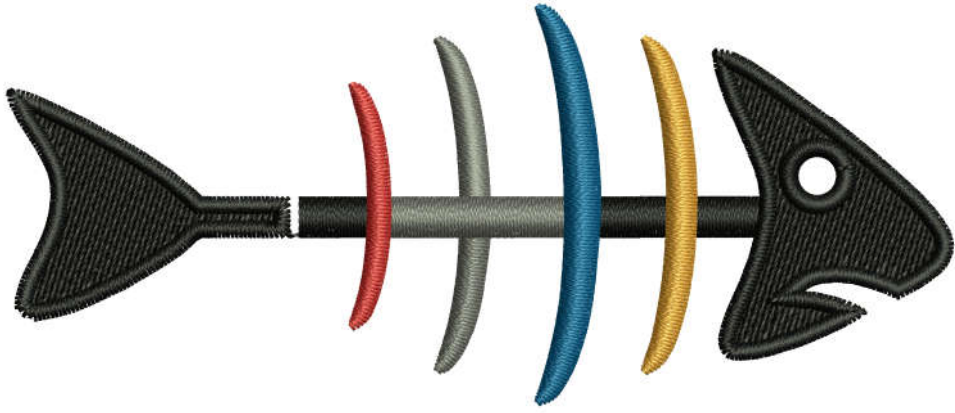
Stitches: 4114  
Colors: 5  
Height: 1.61 in  
Width: 3.80 in  
Zoom: 1.30



Machine format: Tajima  
Color changes: 4  
Stops: 5  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.2 mm  
Right: 48.2 mm  
Up: 20.4 mm  
Down: 20.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 6.09 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 72.61ft  
Total bobbin: 25.86ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	2975	1000	Emerald Black	Madeira Classic 40
2.	18	397	1287	Mlde Grey	Madeira Classic 40
3.	3	181	1146	Red	Madeira Classic 40
4.	8	304	1134	Dark blue	Madeira Classic 40
5.	10	255	1172	Orange	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer

Design: E-21079 5x5

Colorway: Madeira Classic 40

Stitches: 5616

Colors: 5

Height: 2.04 in

Width: 4.80 in

Zoom: 1.02



Machine format: Tajima  
Color changes: 4  
Stops: 5  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.0 mm  
Right: 61.0 mm  
Up: 25.9 mm  
Down: 25.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 9.78 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 106.94ft  
Total bobbin: 40.37ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	4096	1000	Emerald Black	Madeira Classic 40
2.	18	550	1287	Mlde Grey	Madeira Classic 40
3.	3	233	1146	Red	Madeira Classic 40
4.	8	403	1134	Dark blue	Madeira Classic 40
5.	10	332	1172	Orange	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-21079 6x6  
Colorway: Madeira Classic 40

Stitches: 7177  
Colors: 5  
Height: 2.45 in  
Width: 5.80 in  
Zoom: 0.85



Machine format: Tajima  
Color changes: 4  
Stops: 5  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.7 mm  
Right: 73.7 mm  
Up: 31.1 mm  
Down: 31.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.19 in<sup>2</sup>  
Max Stitch: 6.5 mm  
Min Stitch: 0.3 mm  
Max jump: 6.6 mm  
Total Thread: 146.65ft  
Total bobbin: 57.83ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	5250 1000	Emerald Black	Madeira Classic 40
2.	18	■	688 1287	Mlde Grey	Madeira Classic 40
3.	3	■	287 1146	Red	Madeira Classic 40
4.	8	■	541 1134	Dark blue	Madeira Classic 40
5.	10	■	409 1172	Orange	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-21079 8x8  
Colorway: Madeira Classic 40

Stitches: 10930  
Colors: 5  
Height: 3.28 in  
Width: 7.80 in  
Zoom: 0.63



Machine format: Tajima  
Color changes: 4  
Stops: 5  
Trims: 9  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.0 mm  
Right: 99.0 mm  
Up: 41.6 mm  
Down: 41.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 25.55 in<sup>2</sup>  
Max Stitch: 7.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 248.53ft  
Total bobbin: 103.61ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	8064	1000	Emerald Black	Madeira Classic 40
2.	18	1026	1287	Mlde Grey	Madeira Classic 40
3.	3	401	1146	Red	Madeira Classic 40
4.	8	793	1134	Dark blue	Madeira Classic 40
5.	10	644	1172	Orange	Madeira Classic 40

