

Production Worksheet

Wilcom TrueSizer

Design: E-21080 4x4

Colorway: Madeira Classic 40

Stitches: 4719

Colors: 4

Height: 1.50 in

Width: 3.80 in

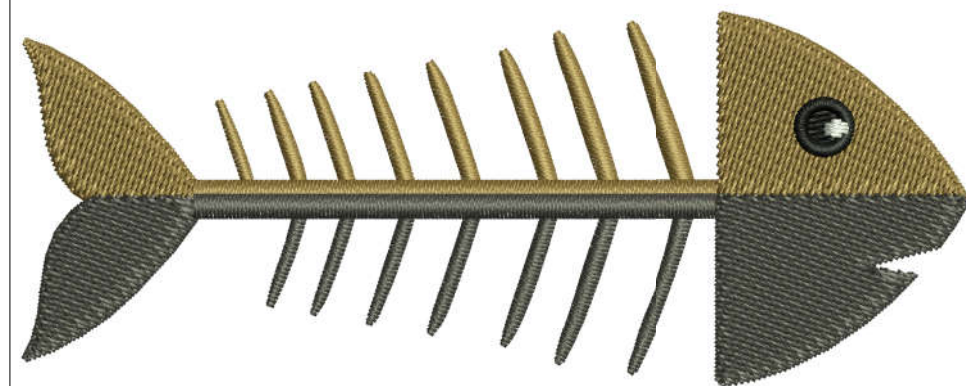
Zoom: 1.29



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.2 mm
Right: 48.2 mm
Up: 19.1 mm
Down: 19.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 5.71 in²
Max Stitch: 6.8 mm
Min Stitch: 0.2 mm
Max jump: 6.8 mm
Total Thread: 81.33ft
Total bobbin: 28.88ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	12	2272	1191	Brown	Madeira Classic 40
2.	22	2238	1239	Dark Grey	Madeira Classic 40
3.	14	182	1000	Emerald Black	Madeira Classic 40
4.	13	25	1001	Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21080 5x5
Colorway: Madeira Classic 40

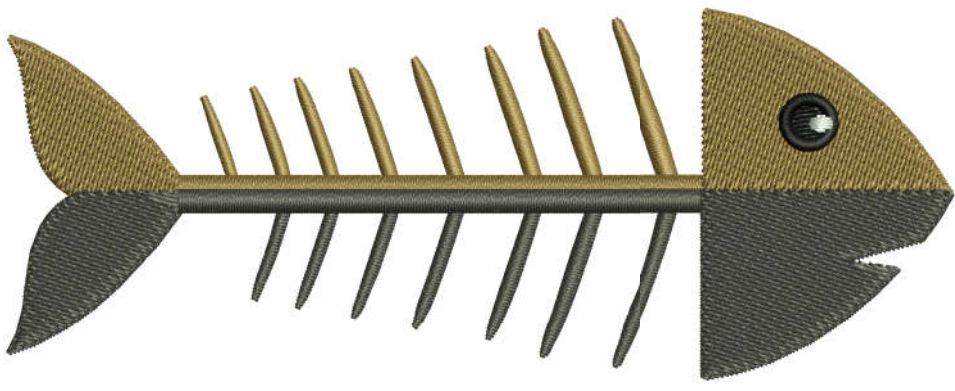
Stitches: 6456
Colors: 4
Height: 1.89 in
Width: 4.80 in
Zoom: 1.02



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 23.9 mm
Down: 23.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 9.05 in²
Max Stitch: 6.7 mm
Min Stitch: 0.2 mm
Max jump: 6.7 mm
Total Thread: 118.53ft
Total bobbin: 44.16ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	12	■	3124 1191	Brown	Madeira Classic 40
2.	22	■	3069 1239	Dark Grey	Madeira Classic 40
3.	14	■	233 1000	Emerald Black	Madeira Classic 40
4.	13	□	28 1001	Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21080 6x6
Colorway: Madeira Classic 40

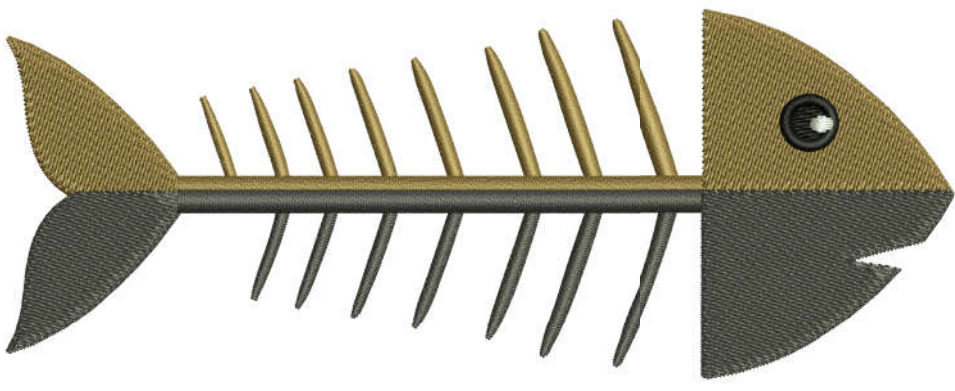
Stitches: 8434
Colors: 4
Height: 2.27 in
Width: 5.80 in
Zoom: 0.85



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 28.8 mm
Down: 28.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 13.16 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 163.36ft
Total bobbin: 63.04ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	12	4096	1191	Brown	Madeira Classic 40
2.	22	4015	1239	Dark Grey	Madeira Classic 40
3.	14	290	1000	Emerald Black	Madeira Classic 40
4.	13	31	1001	Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
 Design: E-21080 8x8
 Colorway: Madeira Classic 40

Stitches: 13258
 Colors: 4
 Height: 3.03 in
 Width: 7.80 in
 Zoom: 0.63



Machine format: Tajima
 Color changes: 3
 Stops: 4
 Trims: 4
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 99.1 mm
 Right: 99.1 mm
 Up: 38.5 mm
 Down: 38.5 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 23.68 in²
 Max Stitch: 7.0 mm
 Min Stitch: 0.3 mm
 Max jump: 7.0 mm
 Total Thread: 276.08ft
 Total bobbin: 111.08ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	12		6475 1191	Brown	Madeira Classic 40
2.	22		6319 1239	Dark Grey	Madeira Classic 40
3.	14		421 1000	Emerald Black	Madeira Classic 40
4.	13		41 1001	Super White	Madeira Classic 40

