

Production Worksheet

Wilcom TrueSizer
Design: E-21078 4x4
Colorway: Madeira Classic 40

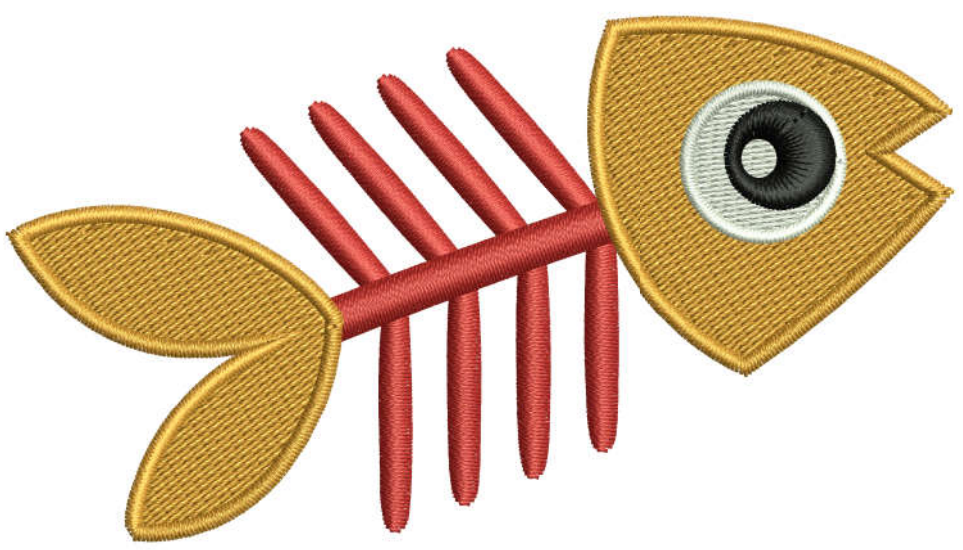
Stitches: 6749
Colors: 4
Height: 2.11 in
Width: 3.80 in
Zoom: 1.30



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 5
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.2 mm
Right: 48.2 mm
Up: 26.7 mm
Down: 26.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 7.99 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 129.14ft
Total bobbin: 49.31ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	1559 1146	Red	Madeira Classic 40
2.	10	■	4245 1172	Orange	Madeira Classic 40
3.	13	■	703 1001	Super White	Madeira Classic 40
4.	14	■	240 1000	Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21078 5x5
Colorway: Madeira Classic 40

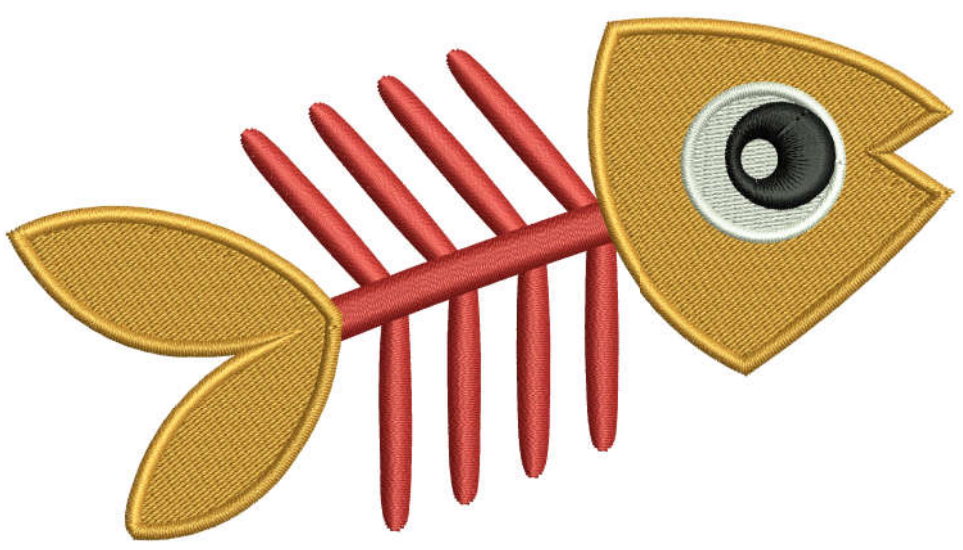
Stitches: 9461
Colors: 4
Height: 2.65 in
Width: 4.80 in
Zoom: 1.03



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 5
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.9 mm
Right: 60.9 mm
Up: 33.6 mm
Down: 33.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.69 in²
Max Stitch: 7.3 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 194.68ft
Total bobbin: 77.61ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	2051 1146	Red	Madeira Classic 40
2.	10	■	6102 1172	Orange	Madeira Classic 40
3.	13	■	983 1001	Super White	Madeira Classic 40
4.	14	■	323 1000	Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21078 6x6
Colorway: Madeira Classic 40

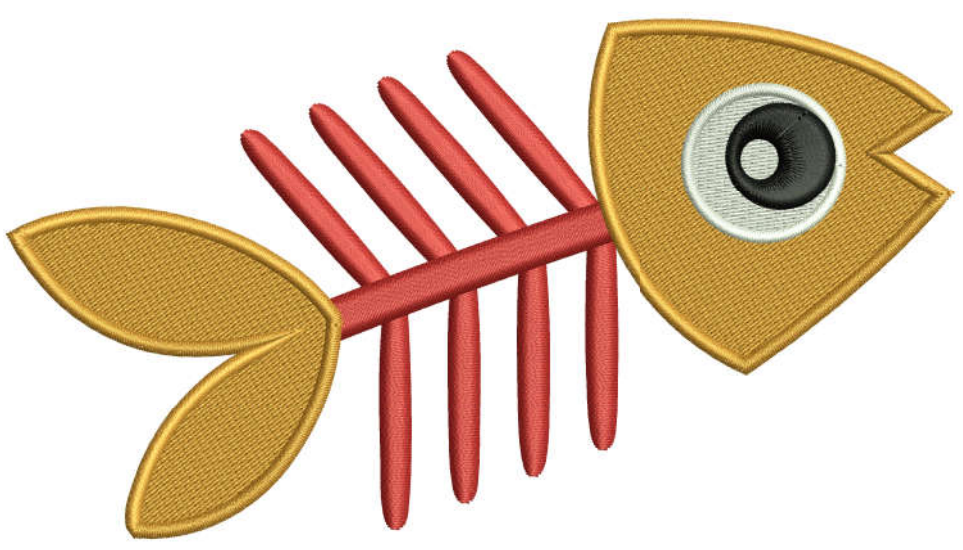
Stitches: 12649
Colors: 4
Height: 3.19 in
Width: 5.80 in
Zoom: 0.85



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 5
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 40.5 mm
Down: 40.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 18.49 in²
Max Stitch: 8.8 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 274.80ft
Total bobbin: 112.69ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	2690 1146	Red	Madeira Classic 40
2.	10	■	8237 1172	Orange	Madeira Classic 40
3.	13	■	1308 1001	Super White	Madeira Classic 40
4.	14	■	412 1000	Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21078 8x8
Colorway: Madeira Classic 40

Stitches: 20687
Colors: 4
Height: 4.26 in
Width: 7.80 in
Zoom: 0.62



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 5
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.1 mm
Right: 99.1 mm
Up: 54.1 mm
Down: 54.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 33.24 in²
Max Stitch: 8.3 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 478.25ft
Total bobbin: 202.00ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	4001 1146	Red	Madeira Classic 40
2.	10	■	13492 1172	Orange	Madeira Classic 40
3.	13	□	2058 1001	Super White	Madeira Classic 40
4.	14	■	1134 1000	Emerald Black	Madeira Classic 40

