

Production Worksheet

Wilcom TrueSizer
Design: E-20166 4x4
Colorway: Madeira Classic 40

Stitches: 2538
Colors: 1
Height: 1.63 in
Width: 3.80 in
Zoom: 1.33



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 14
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.2 mm
Right: 48.2 mm
Up: 20.8 mm
Down: 20.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 6.21 in²
Max Stitch: 6.8 mm
Min Stitch: 0.4 mm
Max jump: 6.8 mm
Total Thread: 47.94ft
Total bobbin: 18.15ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	23	■	2536	1248 Light Green	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20166 5x5
Colorway: Madeira Classic 40

Stitches: 3290
Colors: 1
Height: 2.06 in
Width: 4.80 in
Zoom: 1.05



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 14
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.9 mm
Right: 60.9 mm
Up: 26.1 mm
Down: 26.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 9.88 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 70.27ft
Total bobbin: 28.46ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	23	■	3288	1248 Light Green	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20166 6x6
Colorway: Madeira Classic 40

Stitches: 5037
Colors: 1
Height: 2.48 in
Width: 5.80 in
Zoom: 0.87



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 14
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.6 mm
Right: 73.6 mm
Up: 31.5 mm
Down: 31.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.40 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 109.49ft
Total bobbin: 44.91ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	23	■	5035	1248 Light Green	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20166 8x8
Colorway: Madeira Classic 40

Stitches: 7341
Colors: 1
Height: 3.32 in
Width: 7.80 in
Zoom: 0.65



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 14
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.0 mm
Right: 99.0 mm
Up: 42.1 mm
Down: 42.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 25.87 in²
Max Stitch: 7.9 mm
Min Stitch: 0.4 mm
Max jump: 6.9 mm
Total Thread: 185.54ft
Total bobbin: 81.02ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	23	■	7339	1248 Light Green	Madeira Classic 40

