

# Production Worksheet

Wilcom TrueSizer  
Design: E-22543 4x4  
Colorway: Madeira Classic 40

Stitches: 15388  
Colors: 5  
Height: 2.57 in  
Width: 3.81 in  
Zoom: 1:1



Machine format: Tajima  
Color changes: 6  
Stops: 7  
Trims: 16  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.4 mm  
Right: 48.4 mm  
Up: 32.6 mm  
Down: 32.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 9.80 in<sup>2</sup>  
Max Stitch: 8.2 mm  
Min Stitch: 0.0 mm  
Max jump: 7.0 mm  
Total Thread: 341.60ft  
Total bobbin: 141.04ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	<input type="checkbox"/>	5638	1001 Super White	Madeira Classic 40
2.	3	<input checked="" type="checkbox"/>	3403	1146 Red	Madeira Classic 40
3.	2	<input checked="" type="checkbox"/>	2440	1934 Royal Blue	Madeira Classic
4.	13	<input type="checkbox"/>	1230	1001 Super White	Madeira Classic 40
5.	14	<input checked="" type="checkbox"/>	1863	1000 Emerald Black	Madeira Classic 40
6.	10	<input checked="" type="checkbox"/>	424	1172 Orange	Madeira Classic 40
7.	14	<input checked="" type="checkbox"/>	388	1000 Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-22543 5x5  
Colorway: Madeira Classic 40

Stitches: 21711  
Colors: 5  
Height: 3.23 in  
Width: 4.81 in  
Zoom: 1:1



Machine format: Tajima  
Color changes: 6  
Stops: 7  
Trims: 16  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.1 mm  
Right: 61.1 mm  
Up: 41.0 mm  
Down: 41.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 15.54 in<sup>2</sup>  
Max Stitch: 10.2 mm  
Min Stitch: 0.1 mm  
Max jump: 6.9 mm  
Total Thread: 520.75ft  
Total bobbin: 222.62ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	<input type="checkbox"/>	8705	1001 Super White	Madeira Classic 40
2.	3	<input checked="" type="checkbox"/>	4496	1146 Red	Madeira Classic 40
3.	2	<input checked="" type="checkbox"/>	3763	1934 Royal Blue	Madeira Classic
4.	13	<input type="checkbox"/>	1241	1001 Super White	Madeira Classic 40
5.	14	<input checked="" type="checkbox"/>	2460	1000 Emerald Black	Madeira Classic 40
6.	10	<input checked="" type="checkbox"/>	559	1172 Orange	Madeira Classic 40
7.	14	<input checked="" type="checkbox"/>	485	1000 Emerald Black	Madeira Classic 40