

# Production Worksheet

Wilcom TrueSizer  
Design: E-21557 4x4  
Colorway: Madeira Classic 40

Stitches: 10604  
Colors: 4  
Height: 1.19 in  
Width: 3.50 in  
Zoom: 1.41



Machine format: Tajima  
Color changes: 8  
Stops: 9  
Trims: 13  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 44.4 mm  
Right: 44.4 mm  
Up: 15.1 mm  
Down: 15.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 4.15 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 189.23ft  
Total bobbin: 68.96ft

### Stop Sequence:

| #  | N# | St. | Code      | Description   | Brand              |
|----|----|-----|-----------|---------------|--------------------|
| 1. | 3  | ■   | 930 1146  | Red           | Madreia Classic 40 |
| 2. | 13 | □   | 1057 1001 | Super White   | Madreia Classic 40 |
| 3. | 1  | ■   | 1159 8    | Dark Blue     | Default            |
| 4. | 14 | ■   | 776 1000  | Emerald Black | Madreia Classic 40 |
| 5. | 13 | □   | 223 1001  | Super White   | Madreia Classic 40 |
| 6. | 1  | ■   | 1886 8    | Dark Blue     | Default            |
| 7. | 3  | ■   | 2113 1146 | Red           | Madreia Classic 40 |
| 8. | 13 | □   | 1706 1001 | Super White   | Madreia Classic 40 |
| 9. | 14 | ■   | 752 1000  | Emerald Black | Madreia Classic 40 |

