

# Production Worksheet

Wilcom TrueSizer  
Design: E-22714 4x4  
Colorway: Madeira Classic 40

Stitches: 13137  
Colors: 4  
Height: 2.04 in  
Width: 3.82 in  
Zoom: 1.29



Machine format: Tajima  
Color changes: 4  
Stops: 5  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.6 mm  
Right: 48.6 mm  
Up: 26.0 mm  
Down: 26.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 7.81 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 268.02ft  
Total bobbin: 106.58ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	2768 1000	Emerald Black	Madeira Classic 40
2.	7	■	2935 1249	Green	Madeira Classic 40
3.	13	□	2517 1001	Super White	Madeira Classic 40
4.	3	■	2959 1146	Red	Madeira Classic 40
5.	13	□	1956 1001	Super White	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer

Design: E-22714 5x5

Colorway: Madeira Classic 40

Stitches: 19110  
Colors: 4  
Height: 2.57 in  
Width: 4.82 in  
Zoom: 1.02



Machine format: Tajima  
Color changes: 4  
Stops: 5  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.3 mm  
Right: 61.3 mm  
Up: 32.7 mm  
Down: 32.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 12.42 in<sup>2</sup>  
Max Stitch: 6.6 mm  
Min Stitch: 0.3 mm  
Max jump: 6.6 mm  
Total Thread: 409.70ft  
Total bobbin: 167.31ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	4187	1000 Emerald Black	Madeira Classic 40
2.	7	■	4440	1249 Green	Madeira Classic 40
3.	13	□	3619	1001 Super White	Madeira Classic 40
4.	3	■	4293	1146 Red	Madeira Classic 40
5.	13	□	2569	1001 Super White	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer

Design: E-22714 6x6

Colorway: Madeira Classic 40

Stitches: 26368

Colors: 4

Height: 3.11 in

Width: 5.82 in

Zoom: 0.84

# DigitEMB

www.digitemb.com

Machine format: Tajima  
Color changes: 4  
Stops: 5  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 74.0 mm  
Right: 74.0 mm  
Up: 39.5 mm  
Down: 39.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 18.13 in<sup>2</sup>  
Max Stitch: 6.6 mm  
Min Stitch: 0.3 mm  
Max jump: 6.6 mm  
Total Thread: 584.89ft  
Total bobbin: 242.90ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	5915	1000 Emerald Black	Madeira Classic 40
2.	7	■	6264	1249 Green	Madeira Classic 40
3.	13	□	4987	1001 Super White	Madeira Classic 40
4.	3	■	6011	1146 Red	Madeira Classic 40
5.	13	□	3189	1001 Super White	Madeira Classic 40





# Production Worksheet

Wilcom TrueSizer  
 Design: E-22714 8x8  
 Colorway: Madeira Classic 40

Stitches: 44485  
 Colors: 4  
 Height: 4.16 in  
 Width: 7.82 in  
 Zoom: 0.62



Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 6  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 99.3 mm  
 Right: 99.3 mm  
 Up: 52.9 mm  
 Down: 52.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 32.57 in<sup>2</sup>  
 Max Stitch: 6.9 mm  
 Min Stitch: 0.3 mm  
 Max jump: 6.9 mm  
 Total Thread: 1028.81ft  
 Total bobbin: 435.52ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	10190	1000 Emerald Black	Madeira Classic 40
2.	7	■	10780	1249 Green	Madeira Classic 40
3.	13	□	8184	1001 Super White	Madeira Classic 40
4.	3	■	10104	1146 Red	Madeira Classic 40
5.	13	□	5225	1001 Super White	Madeira Classic 40

