

Production Worksheet

Wilcom TrueSizer
 Design: E-20442 4x4
 Colorway: Madeira Classic 40

Stitches: 7554
 Colors: 8
 Height: 3.80 in
 Width: 3.17 in
 Zoom: 1.55



Machine format: Tajima
 Color changes: 7
 Stops: 8
 Trims: 12
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 40.2 mm
 Right: 40.2 mm
 Up: 48.3 mm
 Down: 48.3 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 12.05 in²
 Max Stitch: 6.8 mm
 Min Stitch: 0.3 mm
 Max jump: 7.0 mm
 Total Thread: 134.72ft
 Total bobbin: 48.71ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	17		1027	1045 Light Blue	Madeira Classic 40
2.	2		2602	1354	Madeira Classic 40
3.	6		2230	1309 Pink	Madeira Classic 40
4.	15		588	1321 Light Pink	Madeira Classic 40
5.	16		95	1066 Fune / Sand	Madeira Classic 40
6.	27		867	3355 navy	Isacord 40
7.	13		84	1001 Super White	Madeira Classic 40
8.	14		59	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20442 5x5
Colorway: Madeira Classic 40

Stitches: 10664
Colors: 8
Height: 4.80 in
Width: 4.00 in
Zoom: 1.23



Machine format: Tajima
Color changes: 7
Stops: 8
Trims: 12
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 50.9 mm
Right: 50.9 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 19.23 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 199.39ft
Total bobbin: 74.94ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	17		1492	1045 Light Blue	Madeira Classic 40
2.	2		3764	1354	Madeira Classic 40
3.	6		3222	1309 Pink	Madeira Classic 40
4.	15		738	1321 Light Pink	Madeira Classic 40
5.	16		122	1066 Fune / Sand	Madeira Classic 40
6.	27		1152	3355 navy	Isacord 40
7.	13		108	1001 Super White	Madeira Classic 40
8.	14		64	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20442 6x6
Colorway: Madeira Classic 40

Stitches: 14250
Colors: 8
Height: 5.80 in
Width: 4.82 in
Zoom: 1.02



Machine format: Tajima
Color changes: 7
Stops: 8
Trims: 13
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.3 mm
Right: 61.3 mm
Up: 73.7 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 27.98 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 276.62ft
Total bobbin: 106.77ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	17		2025 1045	Light Blue	Madeira Classic 40
2.	2		5158 1354		Madeira Classic 40
3.	6		4367 1309	Pink	Madeira Classic 40
4.	15		900 1321	Light Pink	Madeira Classic 40
5.	16		147 1066	Fune / Sand	Madeira Classic 40
6.	27		1442 3355	navy	Isacord 40
7.	13		137 1001	Super White	Madeira Classic 40
8.	14		72 1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
 Design: E-20442 8x8
 Colorway: Madeira Classic 40

Stitches: 23576
 Colors: 8
 Height: 7.80 in
 Width: 6.51 in
 Zoom: 0.76



Machine format: Tajima
 Color changes: 7
 Stops: 8
 Trims: 14
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 82.7 mm
 Right: 82.7 mm
 Up: 99.1 mm
 Down: 99.1 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 50.81 in²
 Max Stitch: 8.4 mm
 Min Stitch: 0.4 mm
 Max jump: 7.0 mm
 Total Thread: 482.08ft
 Total bobbin: 192.26ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	17		3360 1045	Light Blue	Madeira Classic 40
2.	2		8583 1354		Madeira Classic 40
3.	6		7208 1309	Pink	Madeira Classic 40
4.	15		1253 1321	Light Pink	Madeira Classic 40
5.	16		220 1066	Fune / Sand	Madeira Classic 40
6.	27		2634 3355	navy	Isacord 40
7.	13		217 1001	Super White	Madeira Classic 40
8.	14		99 1000	Emerald Black	Madeira Classic 40