

# Production Worksheet

Wilcom TrueSizer  
 Design: E-22009 8x10  
 Colorway: Madeira Classic 40

Stitches: 136190  
 Colors: 12  
 Height: 8.73 in  
 Width: 7.78 in  
 Zoom: 0.61



Machine format: Tajima  
 Color changes: 19  
 Stops: 20  
 Trims: 97  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 98.8 mm  
 Right: 98.8 mm  
 Up: 110.8 mm  
 Down: 110.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 67.88 in<sup>2</sup>  
 Max Stitch: 8.7 mm  
 Min Stitch: 0.2 mm  
 Max jump: 7.0 mm  
 Total Thread: 2450.49ft  
 Total bobbin: 918.50ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	18	3788	1287	Mlde Grey	Madreia Classic 40
2.	15	25062	2160	pink	Isacord 40
3.	21	12551	1290	BLUE	Madreia Classic 40
4.	1	321	1321	Light Pink	Madreia Classic 40
5.	9	512	1281	Marron	Madreia Classic 40
6.	13	286	1001	Super White	Madreia Classic 40
7.	20	181	1275	Powder blue	Madreia Classic 40
8.	18	1054	1287	Mlde Grey	Madreia Classic 40
9.	13	4352	1001	Super White	Madreia Classic 40
10.	14	6118	1000	Emerald Black	Madreia Classic 40
11.	19	25194	1010	Light Grey	Madreia Classic 40
12.	18	10289	1287	Mlde Grey	Madreia Classic 40
13.	12	211	1191	Brown	Madreia Classic 40
14.	24	65	1158	Drak Brown	Madreia Classic 40
15.	13	1924	1001	Super White	Madreia Classic 40
16.	14	12694	1000	Emerald Black	Madreia Classic 40
17.	13	657	1001	Super White	Madreia Classic 40
18.	3	15274	1146	Red	Madreia Classic 40
19.	13	1375	1001	Super White	Madreia Classic 40
20.	14	14280	1000	Emerald Black	Madreia Classic 40