

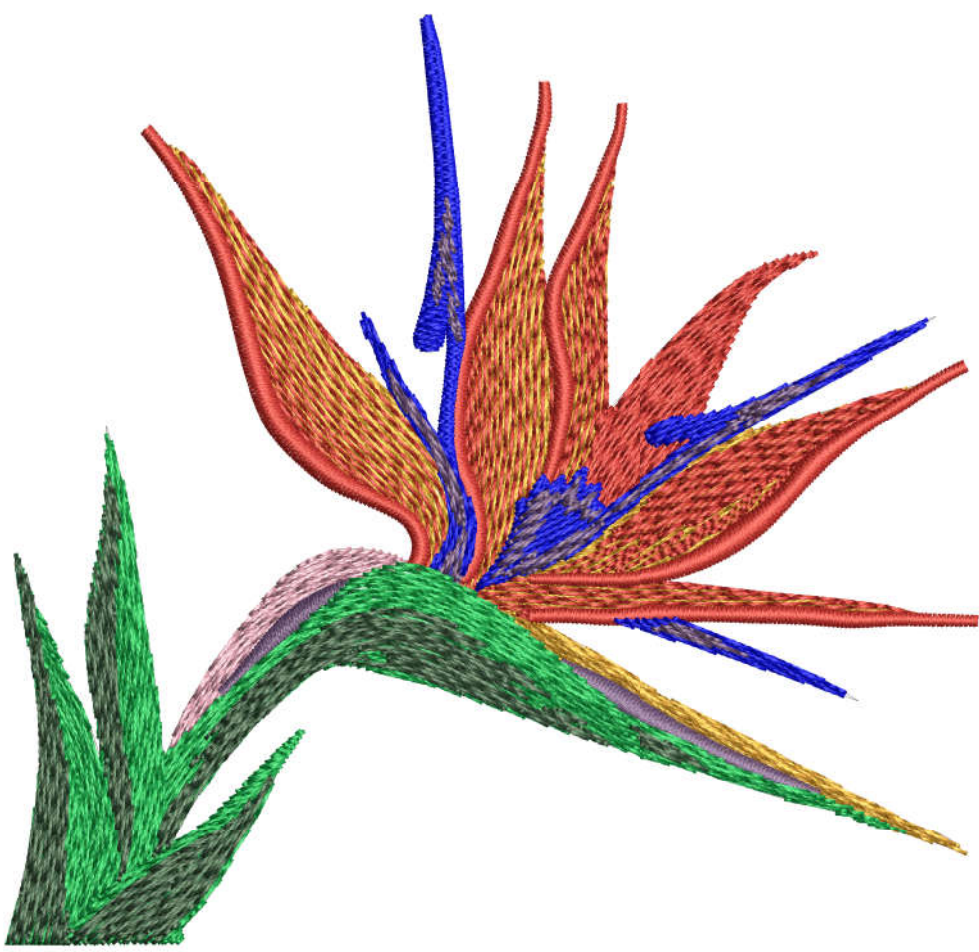
# Production Worksheet

Wilcom TrueSizer  
Design: E-22427 4x4  
Colorway: Madeira Classic 40

Stitches: 12270  
Colors: 7  
Height: 3.65 in  
Width: 3.80 in  
Zoom: 1.33



Machine format: Tajima  
Color changes: 7  
Stops: 8  
Trims: 23  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 46.3 mm  
Down: 46.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 13.87 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.0 mm  
Max jump: 6.9 mm  
Total Thread: 211.52ft  
Total bobbin: 75.88ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	15	271	1321	Light Pink	Madeira Classic 40
2.	10	3083	1172	Orange	Madeira Classic 40
3.	3	2948	1146	Red	Madeira Classic 40
4.	2	1536	1934	Royal Blue	Madeira Classic
5.	11	600	1033	Purple	Madeira Classic 40
6.	7	2842	1249	Green	Madeira Classic 40
7.	1	958	1103	drak green	Madeira Classic 40
8.	11	30	1033	Purple	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer

Design: E-22427 5x5

Colorway: Madeira Classic 40

Stitches: 17088

Colors: 7

Height: 4.59 in

Width: 4.80 in

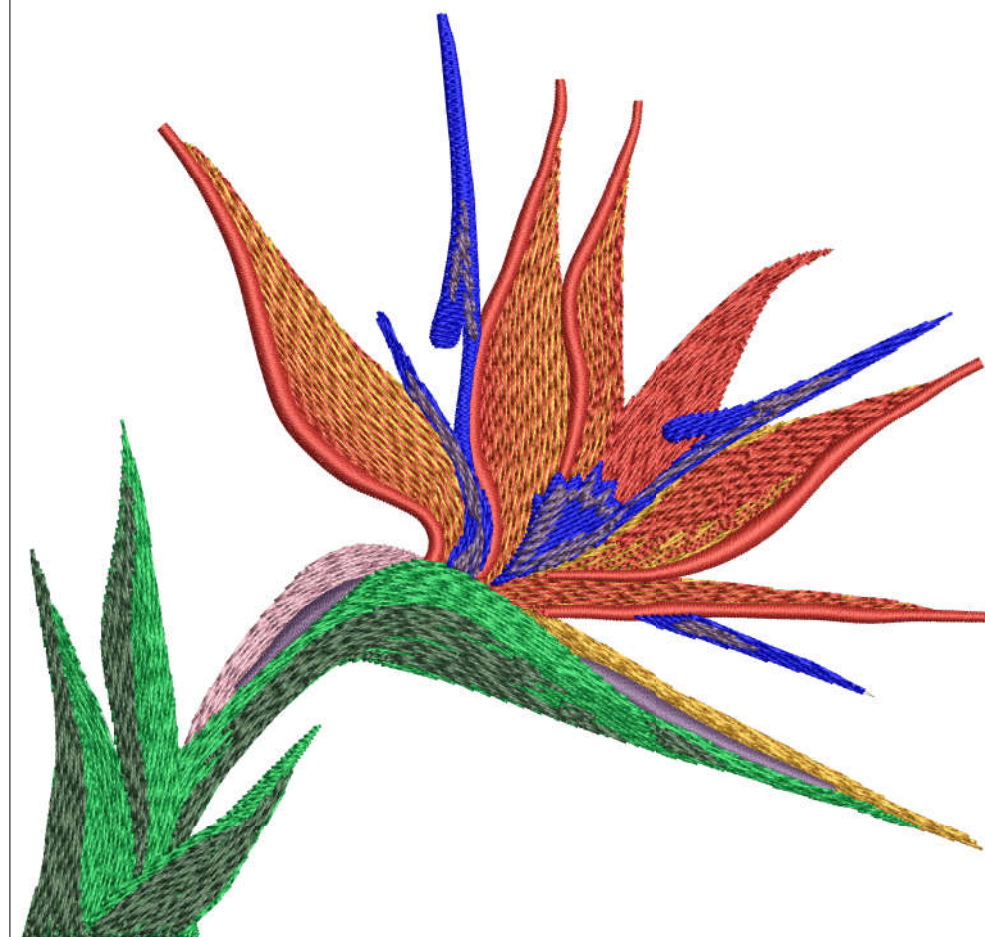
Zoom: 1.05



Machine format: Tajima  
Color changes: 7  
Stops: 8  
Trims: 24  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.0 mm  
Right: 61.0 mm  
Up: 58.3 mm  
Down: 58.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 22.06 in<sup>2</sup>  
Max Stitch: 7.1 mm  
Min Stitch: 0.0 mm  
Max jump: 6.9 mm  
Total Thread: 309.52ft  
Total bobbin: 115.23ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	15	403	1321	Light Pink	Madeira Classic 40
2.	10	4562	1172	Orange	Madeira Classic 40
3.	3	3985	1146	Red	Madeira Classic 40
4.	2	2031	1934	Royal Blue	Madeira Classic
5.	11	761	1033	Purple	Madeira Classic 40
6.	7	3955	1249	Green	Madeira Classic 40
7.	1	1351	1103	drak green	Madeira Classic 40
8.	11	38	1033	Purple	Madeira Classic 40



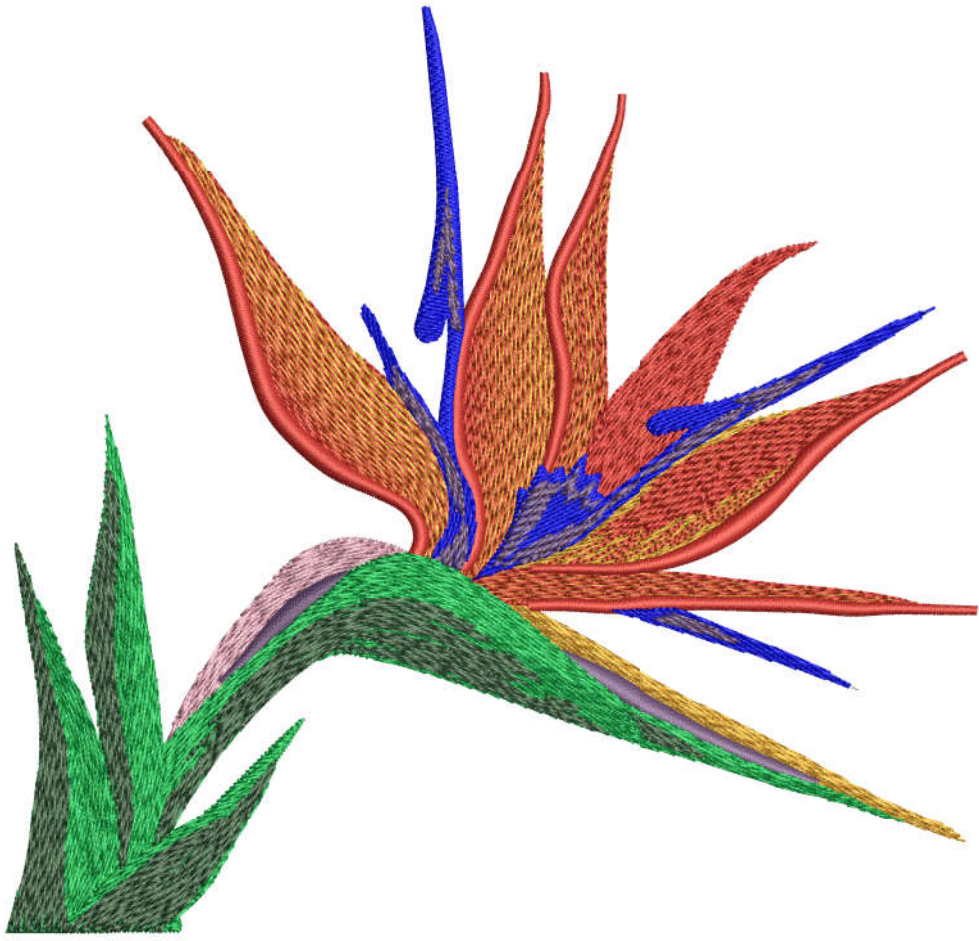
# Production Worksheet

Wilcom TrueSizer  
Design: E-22427 6x6  
Colorway: Madeira Classic 40

Stitches: 22632  
Colors: 7  
Height: 5.55 in  
Width: 5.80 in  
Zoom: 0.87



Machine format: Tajima  
Color changes: 7  
Stops: 8  
Trims: 25  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.7 mm  
Right: 73.7 mm  
Up: 70.5 mm  
Down: 70.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 32.22 in<sup>2</sup>  
Max Stitch: 7.6 mm  
Min Stitch: 0.1 mm  
Max jump: 7.0 mm  
Total Thread: 426.58ft  
Total bobbin: 163.03ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	15	535	1321	Light Pink	Madeira Classic 40
2.	10	5995	1172	Orange	Madeira Classic 40
3.	3	5230	1146	Red	Madeira Classic 40
4.	2	2623	1934	Royal Blue	Madeira Classic
5.	11	964	1033	Purple	Madeira Classic 40
6.	7	5469	1249	Green	Madeira Classic 40
7.	1	1760	1103	drak green	Madeira Classic 40
8.	11	54	1033	Purple	Madeira Classic 40



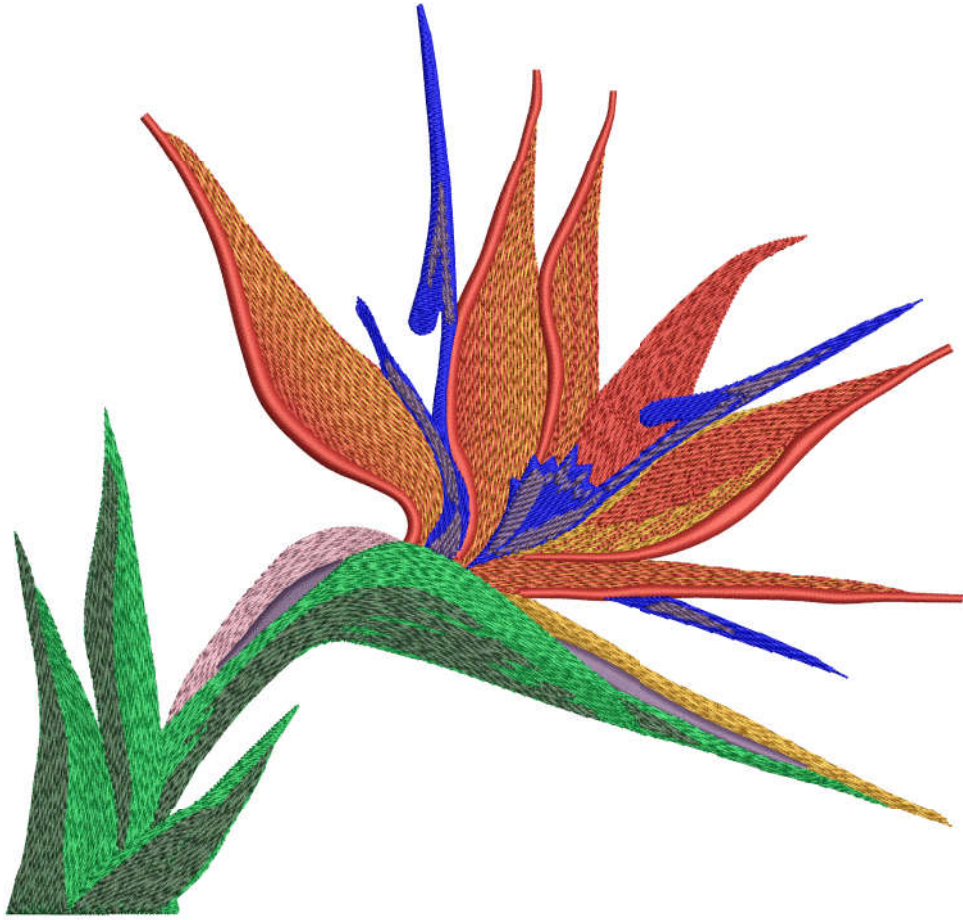
# Production Worksheet

Wilcom TrueSizer  
 Design: E-22427 8x8  
 Colorway: Madeira Classic 40

Stitches: 36080  
 Colors: 7  
 Height: 7.44 in  
 Width: 7.80 in  
 Zoom: 0.64



Machine format: Tajima  
 Color changes: 7  
 Stops: 8  
 Trims: 31  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 99.1 mm  
 Right: 99.1 mm  
 Up: 94.5 mm  
 Down: 94.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 58.07 in<sup>2</sup>  
 Max Stitch: 6.9 mm  
 Min Stitch: 0.1 mm  
 Max jump: 6.9 mm  
 Total Thread: 717.36ft  
 Total bobbin: 283.06ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	15	859	1321	Light Pink	Madeira Classic 40
2.	10	10052	1172	Orange	Madeira Classic 40
3.	3	8125	1146	Red	Madeira Classic 40
4.	2	4010	1934	Royal Blue	Madeira Classic
5.	11	1342	1033	Purple	Madeira Classic 40
6.	7	8918	1249	Green	Madeira Classic 40
7.	1	2706	1103	drak green	Madeira Classic 40
8.	11	66	1033	Purple	Madeira Classic 40