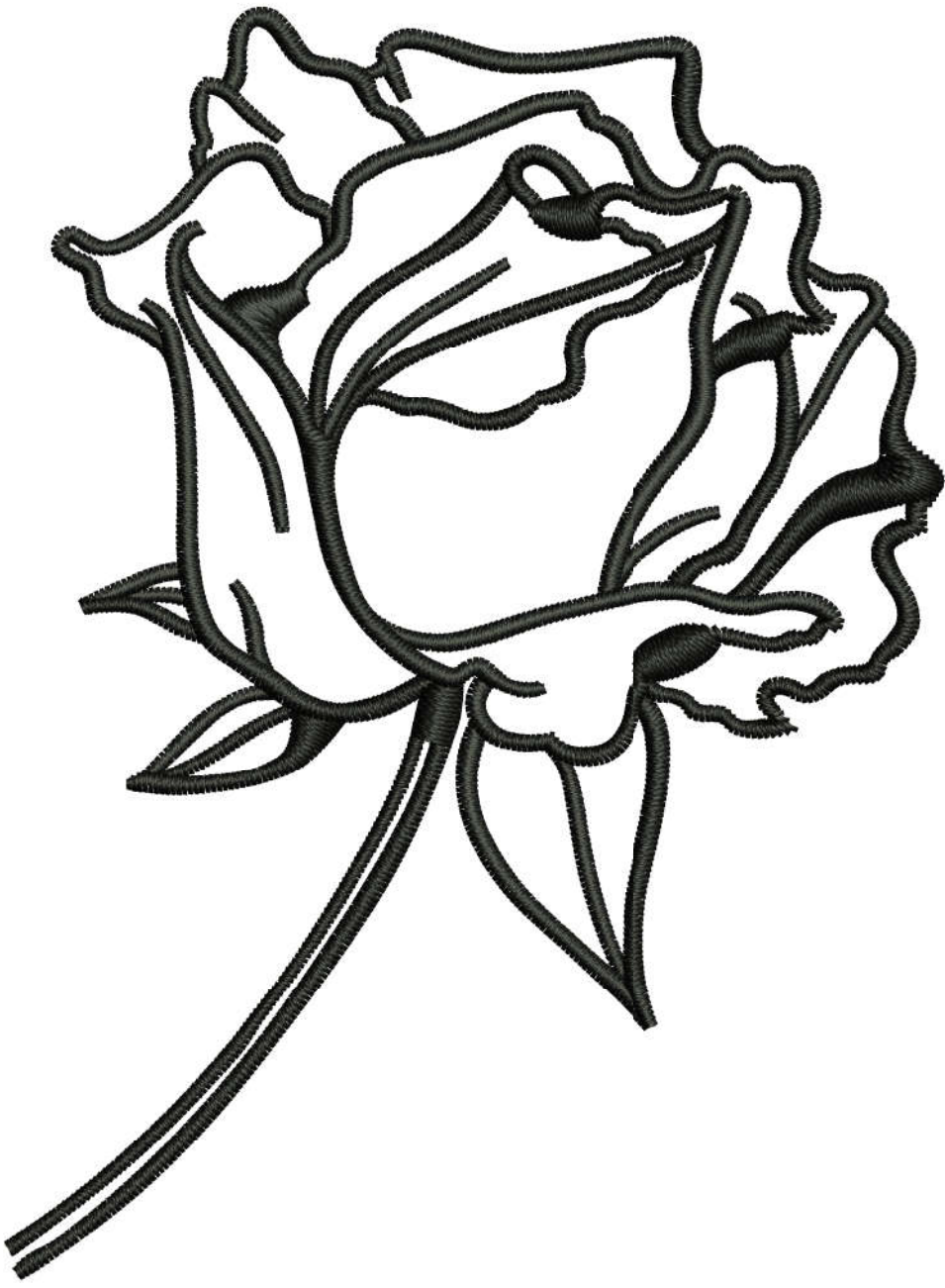


Production Worksheet

Wilcom TrueSizer
Design: E-20453 4x4
Colorway: Madeira Classic 40

Stitches: 6258
Colors: 1
Height: 3.80 in
Width: 2.79 in
Zoom: 1.76



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 35.5 mm
Right: 35.5 mm
Up: 48.2 mm
Down: 48.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 10.61 in²
Max Stitch: 6.3 mm
Min Stitch: 0.3 mm
Max jump: 6.3 mm
Total Thread: 83.81ft
Total bobbin: 24.94ft

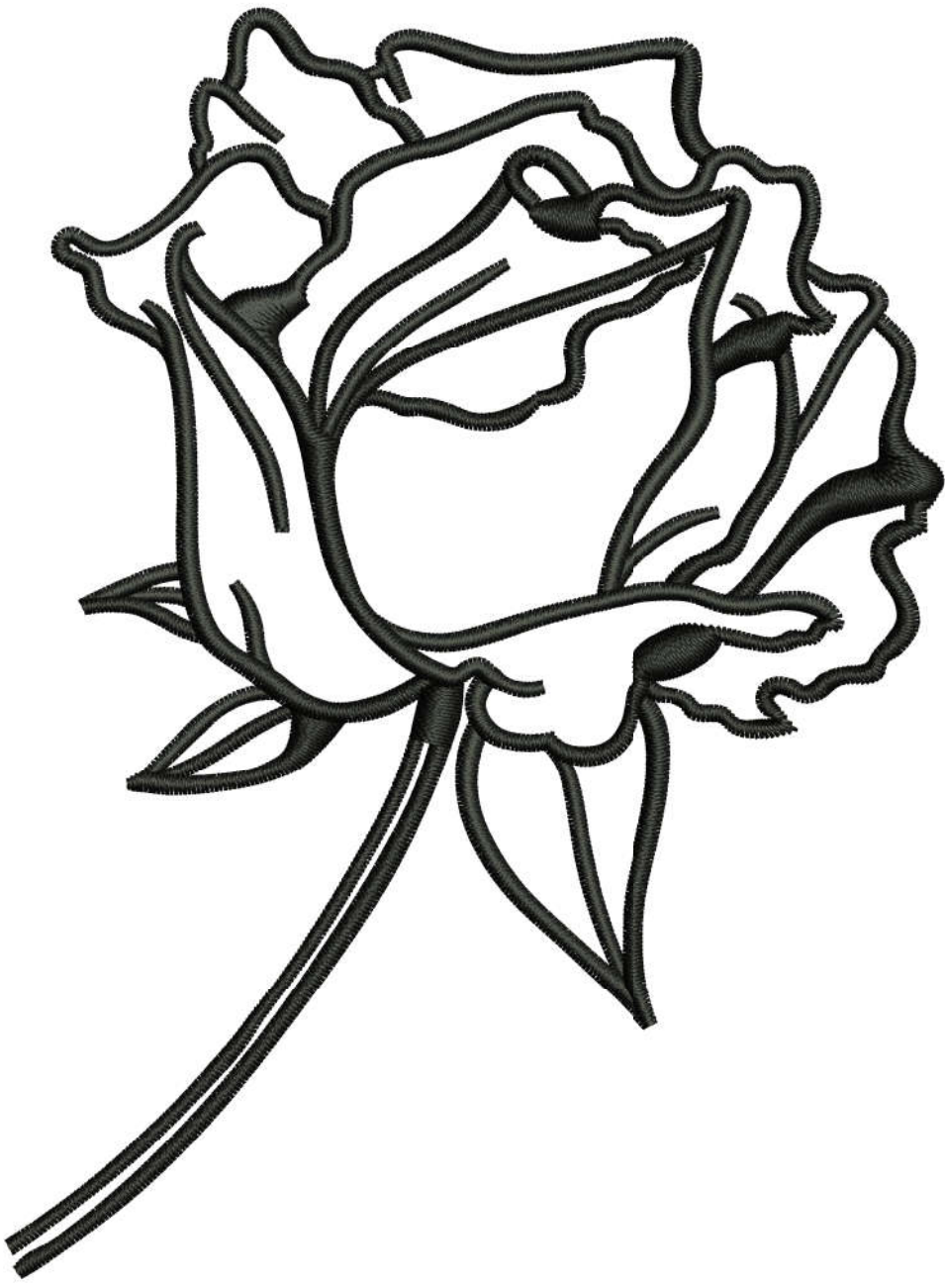
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	6256	1000 Emerald Black	Madreira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20453 5x5
Colorway: Madeira Classic 40

Stitches: 8008
Colors: 1
Height: 4.80 in
Width: 3.54 in
Zoom: 1.39



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 44.9 mm
Right: 45.0 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 17.00 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 120.60ft
Total bobbin: 39.94ft

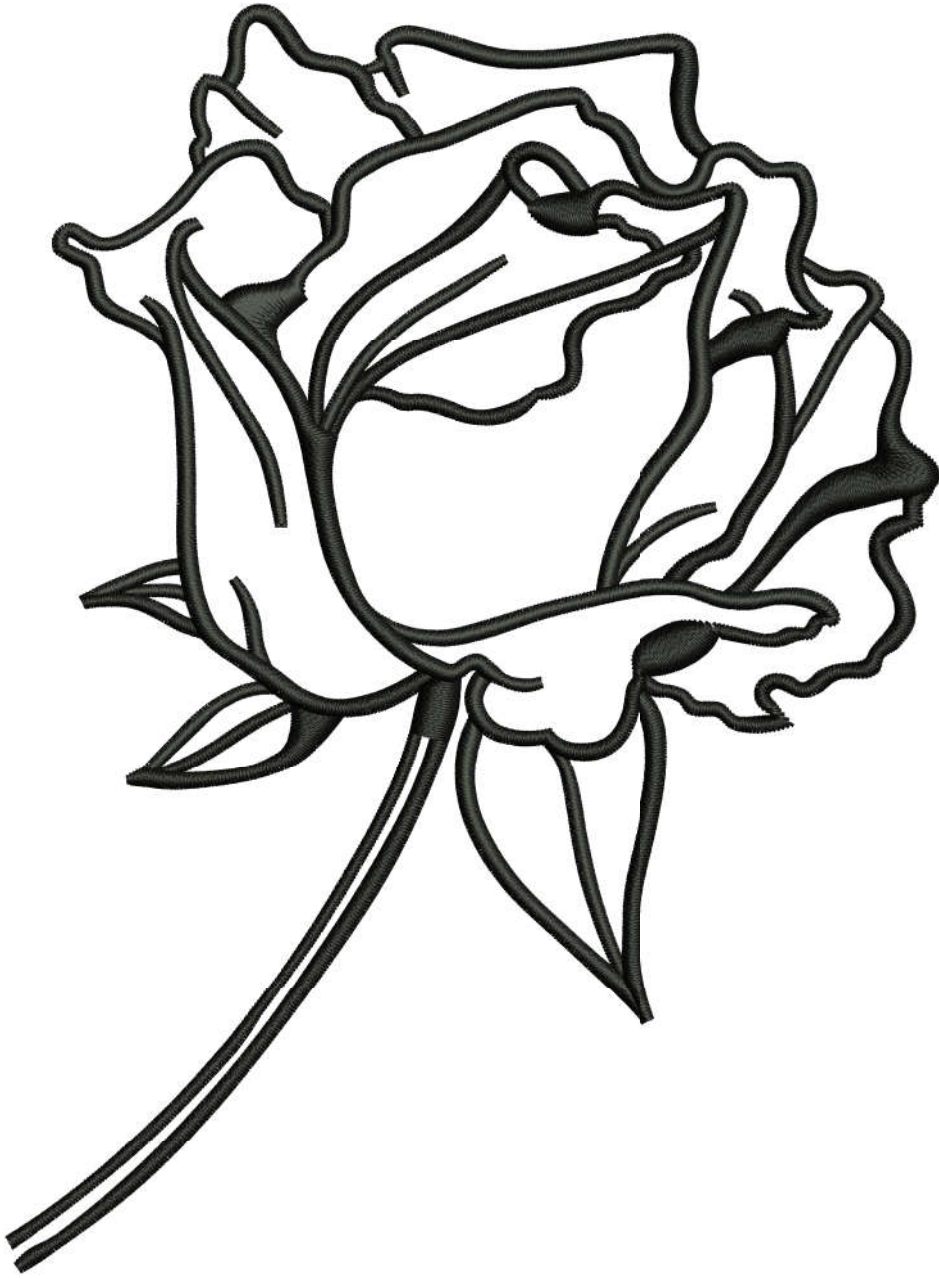
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	8006	1000 Emerald Black	Madreira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20453 6x6
Colorway: Madeira Classic 40

Stitches: 10033
Colors: 1
Height: 5.80 in
Width: 4.26 in
Zoom: 1.14



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 54.1 mm
Right: 54.1 mm
Up: 73.7 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 24.69 in²
Max Stitch: 7.3 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 158.00ft
Total bobbin: 54.23ft

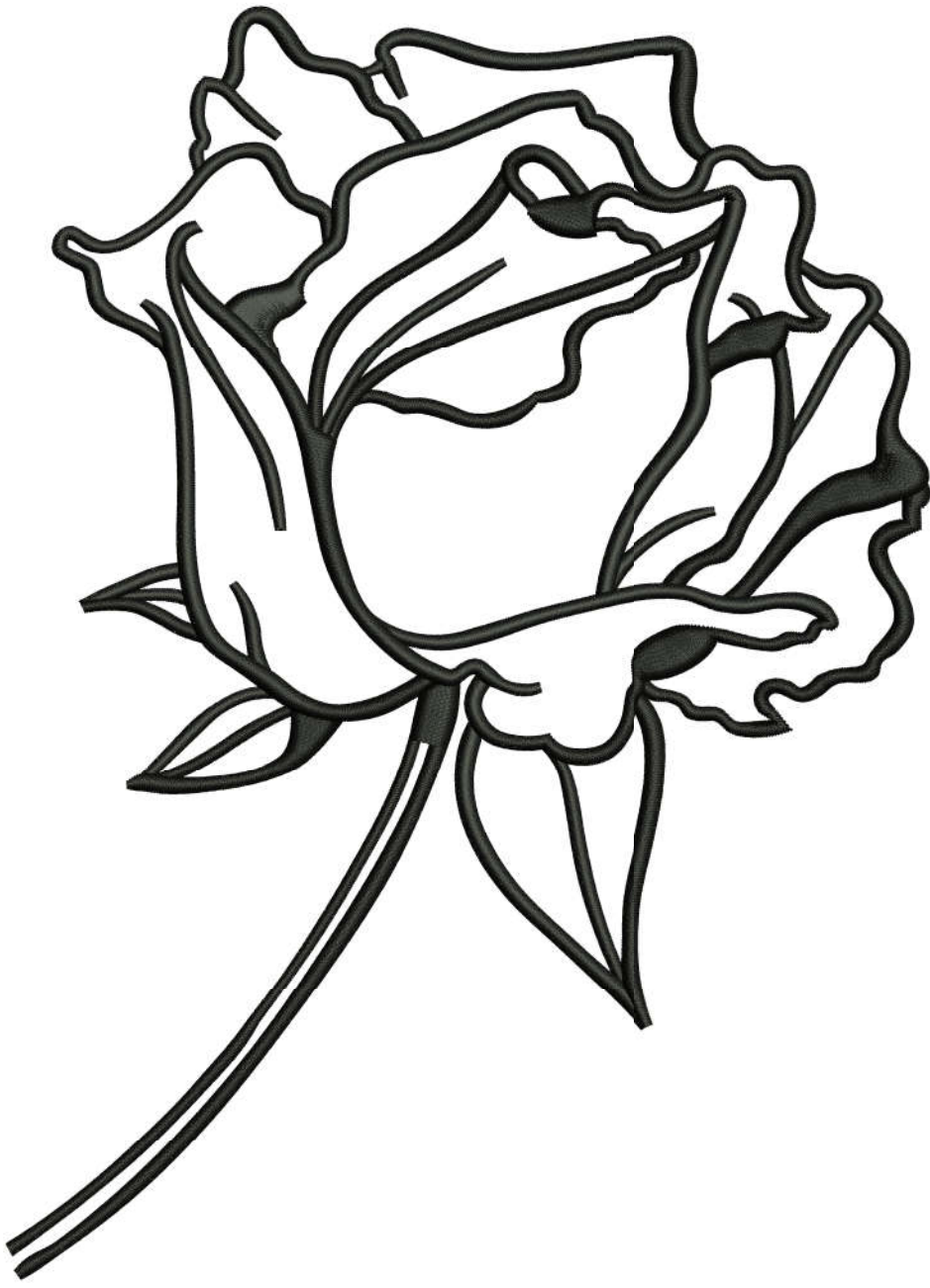
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	10031	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20453 8x8
Colorway: Madeira Classic 40

Stitches: 14152
Colors: 1
Height: 7.80 in
Width: 5.65 in
Zoom: 0.86



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 71.8 mm
Right: 71.8 mm
Up: 99.1 mm
Down: 99.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 44.10 in²
Max Stitch: 8.3 mm
Min Stitch: 0.3 mm
Max jump: 6.5 mm
Total Thread: 256.61ft
Total bobbin: 96.65ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	14150	1000 Emerald Black	Madeira Classic 40