Production Worksheet

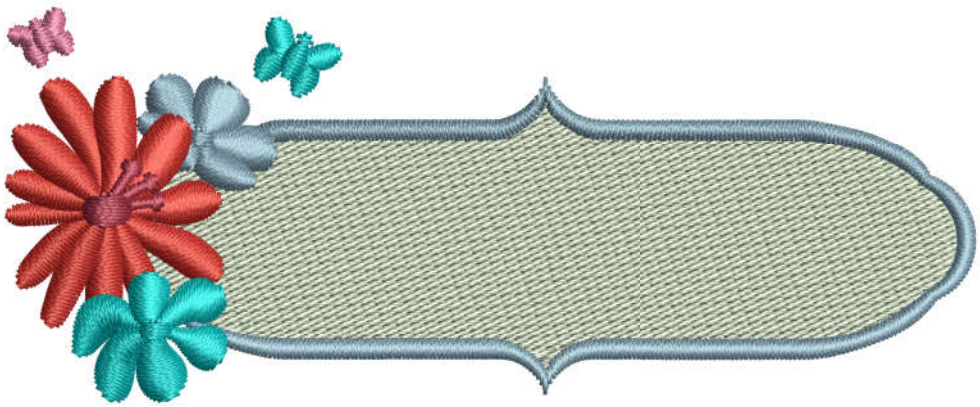
Wilcom TrueSizer

Design: E-21596 4x4

Colorway: Madeira Classic 40

Stitches:	6793
Colors:	6
Height:	1.53 in
Width:	3.76 in
Zoom:	1.34

DigitEMB
www.digitemb.com



Machine format:	Tajima
Color changes:	5
Stops:	6
Trims:	8
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	47.8 mm
Right:	47.8 mm
Up:	19.4 mm
Down:	19.4 mm
EndX:	0.00 in
EndY:	0.00 in
Area	5.75 in²
Max Stitch:	6.9 mm
Min Stitch:	0.3 mm
Max jump:	6.9 mm
Total Thread:	129.94ft
Total bobbin:	49.23ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	3121	1010	Light Grey	Madeira Classic 40
2.	20	1415	1275	Powder blue	Madeira Classic 40
3.	3	1204	1146	Red	Madeira Classic 40
4.	9	182	1281	Marron	Madeira Classic 40
5.	5	702	1094	Sky	Madeira Classic 40
6.	6	167	1309	Pink	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-21596 5x7

Colorway: Madeira Classic 40

Stitches:	18832
Colors:	6
Height:	2.74 in
Width:	6.77 in
Zoom:	0.74

DigitEMB
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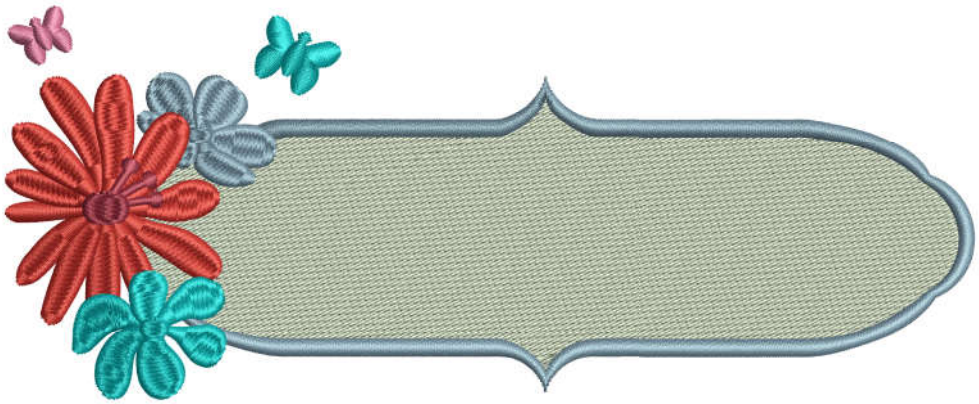


Machine format:	Tajima
Color changes:	5
Stops:	6
Trims:	8
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	86.0 mm
Right:	86.0 mm
Up:	34.8 mm
Down:	34.8 mm
EndX:	0.00 in
EndY:	0.00 in
Area	18.57 in²
Max Stitch:	6.7 mm
Min Stitch:	0.3 mm
Max jump:	6.8 mm
Total Thread:	385.78ft
Total bobbin:	154.02ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	9327	1010	Light Grey	Madeira Classic 40
2.	20	3194	1275	Powder blue	Madeira Classic 40
3.	3	3618	1146	Red	Madeira Classic 40
4.	9	380	1281	Marron	Madeira Classic 40
5.	5	2010	1094	Sky	Madeira Classic 40
6.	6	301	1309	Pink	Madeira Classic 40

Production Worksheet

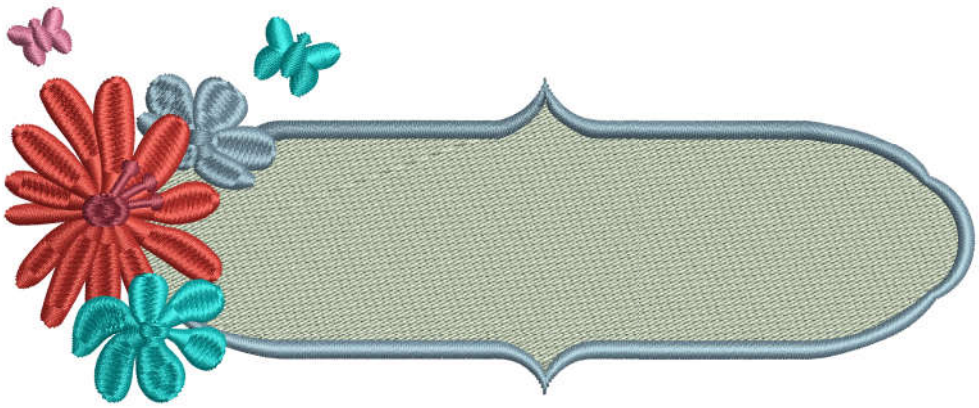
Wilcom TrueSizer

Design: E-21596 6x6

Colorway: Madeira Classic 40

Stitches:	14758
Colors:	6
Height:	2.35 in
Width:	5.76 in
Zoom:	0.87

DigitEMB
www.digitemb.com



Machine format:	Tajima
Color changes:	5
Stops:	6
Trims:	8
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	73.2 mm
Right:	73.2 mm
Up:	29.8 mm
Down:	29.8 mm
EndX:	0.00 in
EndY:	0.00 in
Area	13.53 in²
Max Stitch:	6.9 mm
Min Stitch:	0.3 mm
Max jump:	7.0 mm
Total Thread:	295.93ft
Total bobbin:	116.62ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	7158	1010	Light Grey	Madeira Classic 40
2.	20	2602	1275	Powder blue	Madeira Classic 40
3.	3	2814	1146	Red	Madeira Classic 40
4.	9	328	1281	Marron	Madeira Classic 40
5.	5	1592	1094	Sky	Madeira Classic 40
6.	6	262	1309	Pink	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-21596 6x10
Colorway: Madeira Classic 40

Stitches:	37246
Colors:	6
Height:	3.99 in
Width:	9.76 in
Zoom:	0.51

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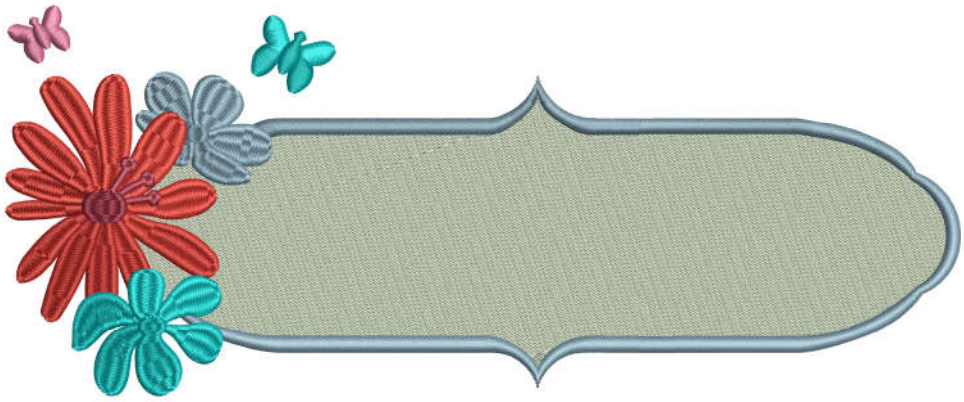

Machine format:	Tajima
Color changes:	5
Stops:	6
Trims:	8
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	124.0 mm
Right:	124.0 mm
Up:	50.6 mm
Down:	50.7 mm
EndX:	0.00 in
EndY:	0.00 in
Area	38.94 in²
Max Stitch:	6.9 mm
Min Stitch:	0.3 mm
Max jump:	6.9 mm
Total Thread:	803.01ft
Total bobbin:	329.67ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	19651	1010	Light Grey	Madeira Classic 40
2.	20	5440	1275	Powder blue	Madeira Classic 40
3.	3	7325	1146	Red	Madeira Classic 40
4.	9	660	1281	Marron	Madeira Classic 40
5.	5	3721	1094	Sky	Madeira Classic 40
6.	6	447	1309	Pink	Madeira Classic 40