

# Production Worksheet

Wilcom TrueSizer  
Design: E-23032 4x4  
Colorway: Madeira Classic 40

Stitches: 14753  
Colors: 9  
Height: 3.30 in  
Width: 3.50 in  
Zoom: 1.42



Machine format: Tajima  
Color changes: 10  
Stops: 11  
Trims: 66  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 44.5 mm  
Right: 44.5 mm  
Up: 41.9 mm  
Down: 41.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 11.54 in<sup>2</sup>  
Max Stitch: 7.8 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 220.56ft  
Total bobbin: 71.00ft



### Stop Sequence:

| #   | N# | St.  | Code | Description | Brand              |
|-----|----|------|------|-------------|--------------------|
| 1.  | 7  | 3194 | 1249 | Green       | Madreia Classic 40 |
| 2.  | 16 | 1582 | 1066 | Fune / Sand | Madreia Classic 40 |
| 3.  | 28 | 2021 | 1020 | Peach       | Madreia Classic 40 |
| 4.  | 15 | 1042 | 1321 | Light Pink  | Madreia Classic 40 |
| 5.  | 24 | 227  | 1158 | Drak Brown  | Madreia Classic 40 |
| 6.  | 6  | 720  | 1309 | Pink        | Madreia Classic 40 |
| 7.  | 10 | 155  | 1172 | Orange      | Madreia Classic 40 |
| 8.  | 13 | 1558 | 1001 | Super White | Madreia Classic 40 |
| 9.  | 16 | 681  | 1066 | Fune / Sand | Madreia Classic 40 |
| 10. | 6  | 2210 | 1309 | Pink        | Madreia Classic 40 |
| 11. | 3  | 1361 | 1146 | Red         | Madreia Classic 40 |