

# Production Worksheet

Wilcom TrueSizer  
Design: E-22677 5x5  
Colorway: Madeira Classic 40

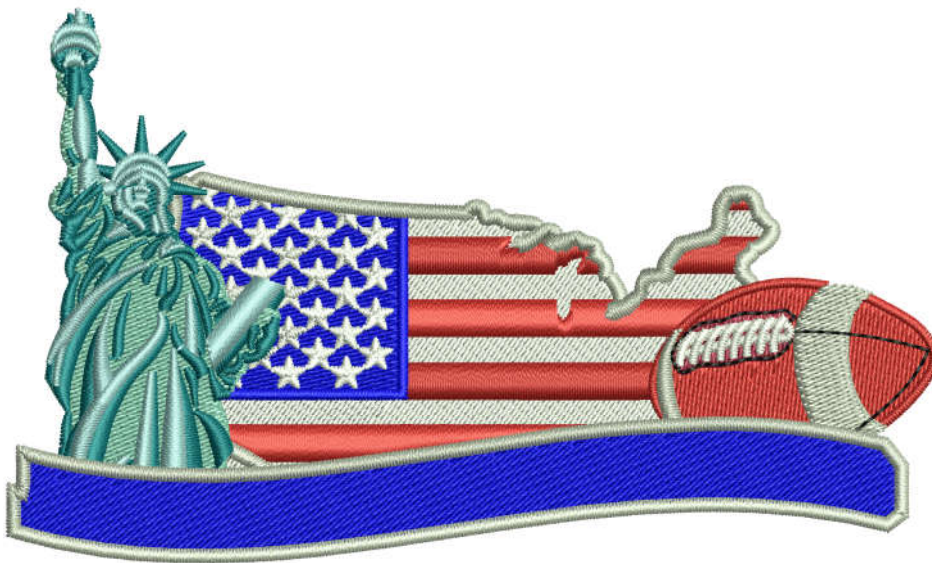
Stitches: 23061  
Colors: 9  
Height: 2.86 in  
Width: 4.82 in  
Zoom: 1.01

**DigitEMB**  
www.digitemb.com

Machine format: Tajima  
Color changes: 14  
Stops: 15  
Trims: 25  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.2 mm  
Right: 61.2 mm  
Up: 36.4 mm  
Down: 36.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 13.81 in<sup>2</sup>  
Max Stitch: 7.4 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 397.28ft  
Total bobbin: 142.64ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	<input type="checkbox"/>	3070	1001 Super White	Madeira Classic 40
2.	3	<input checked="" type="checkbox"/>	1806	1146 Red	Madeira Classic 40
3.	2	<input checked="" type="checkbox"/>	1602	1934 Royal Blue	Madeira Classic
4.	13	<input type="checkbox"/>	2024	1001 Super White	Madeira Classic 40
5.	19	<input type="checkbox"/>	982	1010 Light Grey	Madeira Classic 40
6.	3	<input checked="" type="checkbox"/>	1515	1146 Red	Madeira Classic 40
7.	19	<input type="checkbox"/>	482	1010 Light Grey	Madeira Classic 40
8.	9	<input checked="" type="checkbox"/>	279	1281 Marron	Madeira Classic 40
9.	14	<input checked="" type="checkbox"/>	147	1000 Emerald Black	Madeira Classic 40
10.	13	<input type="checkbox"/>	486	1001 Super White	Madeira Classic 40
11.	17	<input type="checkbox"/>	1873	1045 Light blue	Madeira Classic 40
12.	21	<input type="checkbox"/>	2969	1291 Perod Green	Madeira Classic 40
13.	23	<input type="checkbox"/>	1462	1092 Blue	Madeira Classic 40
14.	2	<input checked="" type="checkbox"/>	2901	1934 Royal Blue	Madeira Classic
15.	19	<input type="checkbox"/>	1461	1010 Light Grey	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-22677 6x6  
Colorway: Madeira Classic 40

Stitches: 29848  
Colors: 9  
Height: 3.46 in  
Width: 5.82 in  
Zoom: 0.83



Machine format: Tajima  
Color changes: 14  
Stops: 15  
Trims: 27  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.9 mm  
Right: 73.9 mm  
Up: 44.0 mm  
Down: 44.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 20.16 in<sup>2</sup>  
Max Stitch: 8.9 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 543.31ft  
Total bobbin: 202.79ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	4241	1001	Super White	Madeira Classic 40
2.	3	2255	1146	Red	Madeira Classic 40
3.	2	2202	1934	Royal Blue	Madeira Classic
4.	13	2417	1001	Super White	Madeira Classic 40
5.	19	1201	1010	Light Grey	Madeira Classic 40
6.	3	1986	1146	Red	Madeira Classic 40
7.	19	639	1010	Light Grey	Madeira Classic 40
8.	9	370	1281	Marron	Madeira Classic 40
9.	14	174	1000	Emerald Black	Madeira Classic 40
10.	13	586	1001	Super White	Madeira Classic 40
11.	17	2639	1045	Light blue	Madeira Classic 40
12.	21	3608	1291	Perod Green	Madeira Classic 40
13.	23	1758	1092	Blue	Madeira Classic 40
14.	2	3977	1934	Royal Blue	Madeira Classic
15.	19	1793	1010	Light Grey	Madeira Classic 40

