

# Production Worksheet

Wilcom TrueSizer  
 Design: E-22544 8x8  
 Colorway: Madeira Classic 40

Stitches: 60540  
 Colors: 11  
 Height: 7.81 in  
 Width: 4.69 in  
 Zoom: 1:1



Machine format: Tajima  
 Color changes: 16  
 Stops: 17  
 Trims: 67  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 59.6 mm  
 Right: 59.6 mm  
 Up: 99.2 mm  
 Down: 99.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 36.66 in<sup>2</sup>  
 Max Stitch: 7.3 mm  
 Min Stitch: 0.3 mm  
 Max jump: 7.0 mm  
 Total Thread: 1043.74ft  
 Total bobbin: 379.61ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	28123	1000	Emerald Black	Madeira Classic 40
2.	21	14496	1290	BLUE	Madeira Classic 40
3.	1	2653	1088	blue	Madeira Classic 40
4.	14	4492	1000	Emerald Black	Madeira Classic 40
5.	21	1089	1290	BLUE	Madeira Classic 40
6.	8	178	1134	Dark blue	Madeira Classic 40
7.	17	630	1045	Light Blue	Madeira Classic 40
8.	8	227	1134	Dark blue	Madeira Classic 40
9.	21	323	1290	BLUE	Madeira Classic 40
10.	24	979	1158	Drak Brown	Madeira Classic 40
11.	13	2125	1001	Super White	Madeira Classic 40
12.	14	3917	1000	Emerald Black	Madeira Classic 40
13.	19	428	1010	Light Grey	Madeira Classic 40
14.	18	312	1287	Mlde Grey	Madeira Classic 40
15.	2	417	1934	Royal Blue	Madeira Classic
16.	3	92	1146	Red	Madeira Classic 40
17.	21	57	1290	BLUE	Madeira Classic 40