

Production Worksheet

Wilcom TrueSizer
Design: E-21165 4x4
Colorway: Madeira Classic 40

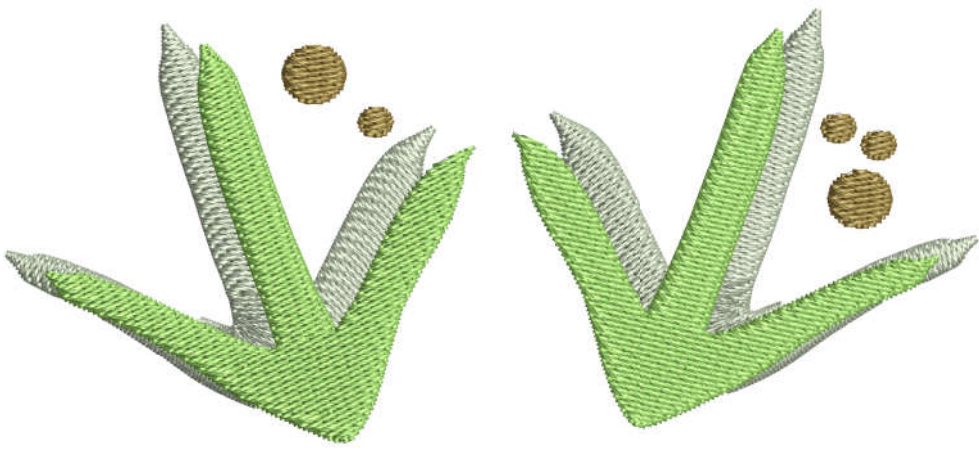
Stitches: 5306
Colors: 3
Height: 1.69 in
Width: 3.80 in
Zoom: 1.33



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 12
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 21.5 mm
Down: 21.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 6.42 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 88.11ft
Total bobbin: 30.41ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	■	1190	1010 Light Grey	Madeira Classic 40
2.	23	■	1293	1248 Light Green	Madeira Classic 40
3.	12	■	338	1191 Brown	Madeira Classic 40
4.	19	■	1194	1010 Light Grey	Madeira Classic 40
5.	23	■	1289	1248 Light Green	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21165 5x5
Colorway: Madeira Classic 40

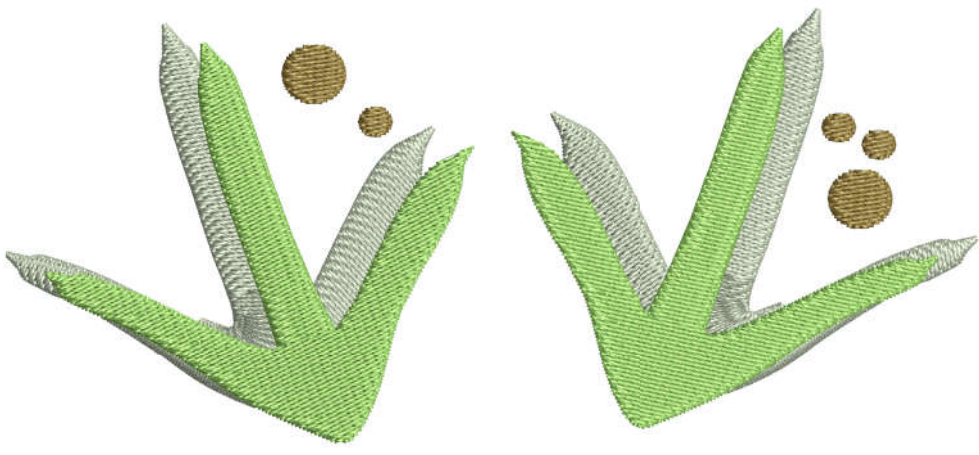
Stitches: 7404
Colors: 3
Height: 2.14 in
Width: 4.80 in
Zoom: 1.05



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 11
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.9 mm
Right: 60.9 mm
Up: 27.1 mm
Down: 27.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 10.26 in²
Max Stitch: 8.8 mm
Min Stitch: 0.3 mm
Max jump: 6.6 mm
Total Thread: 129.36ft
Total bobbin: 46.70ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	■	1663 1010	Light Grey	Madreia Classic 40
2.	23	■	1827 1248	Light Green	Madreia Classic 40
3.	12	■	446 1191	Brown	Madreia Classic 40
4.	19	■	1645 1010	Light Grey	Madreia Classic 40
5.	23	■	1821 1248	Light Green	Madreia Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21165 6x6
Colorway: Madeira Classic 40

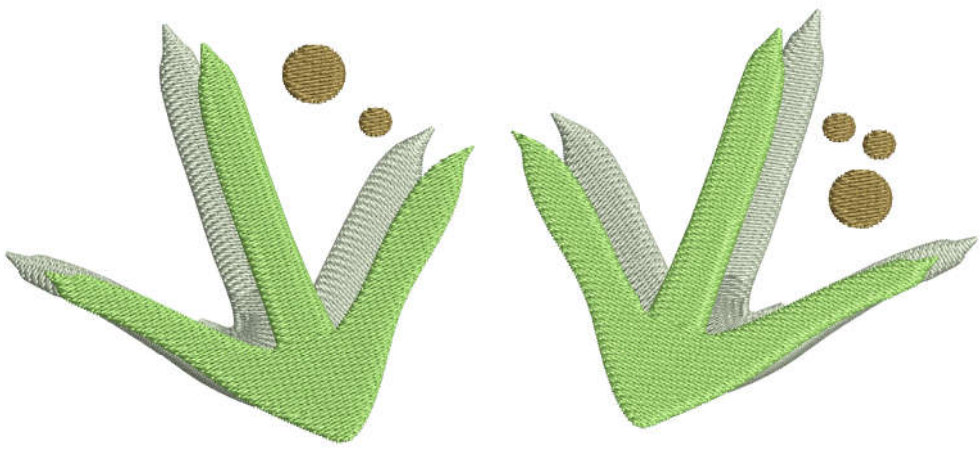
Stitches: 9839
Colors: 3
Height: 2.58 in
Width: 5.80 in
Zoom: 0.87



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 9
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.6 mm
Right: 73.6 mm
Up: 32.8 mm
Down: 32.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.95 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 179.07ft
Total bobbin: 66.69ft

Stop Sequence:

#	N#	St.	Code	Description	Brand	
1.	19	Light Grey	2180	1010	Light Grey	Madeira Classic 40
2.	23	Light Green	2460	1248	Light Green	Madeira Classic 40
3.	12	Brown	562	1191	Brown	Madeira Classic 40
4.	19	Light Grey	2171	1010	Light Grey	Madeira Classic 40
5.	23	Light Green	2464	1248	Light Green	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer

Design: E-21165 8x8

Colorway: Madeira Classic 40

Stitches: 15696

Colors: 3

Height: 3.45 in

Width: 7.80 in

Zoom: 0.65

DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 14
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.0 mm
Right: 99.0 mm
Up: 43.8 mm
Down: 43.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 26.92 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 301.59ft
Total bobbin: 116.52ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	Light Grey	3402	1010	Madeira Classic 40
2.	23	Light Green	4002	1248	Madeira Classic 40
3.	12	Brown	869	1191	Madeira Classic 40
4.	19	Light Grey	3402	1010	Madeira Classic 40
5.	23	Light Green	4019	1248	Madeira Classic 40

