Production Worksheet

Wilcom TrueSizer

Design: E-20178 4x4

Colorway: Madeira Classic 40

Stitches:	9426
Colors:	1
Height:	3.02 in
Width:	3.80 in
Zoom:	1.29

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	0
Stops:	1
Trims:	3
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	48.3 mm
Right:	48.3 mm
Up:	38.4 mm
Down:	38.4 mm
EndX:	0.00 in
EndY:	0.00 in
Area	11.49 in²
Max Stitch:	6.5 mm
Min Stitch:	0.3 mm
Max jump:	6.5 mm
Total Thread:	156.77ft
Total bobbin:	55.86ft

Stop Sequence:

#	N#		St.	Code	Description	Brand
1.	14	■	9424	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20178 5x5

Colorway: Madeira Classic 40

Stitches:	12254
Colors:	1
Height:	3.81 in
Width:	4.80 in
Zoom:	1.01

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	0
Stops:	1
Trims:	3
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	61.0 mm
Right:	61.0 mm
Up:	48.4 mm
Down:	48.4 mm
EndX:	0.00 in
EndY:	0.00 in
Area	18.31 in²
Max Stitch:	7.7 mm
Min Stitch:	0.3 mm
Max jump:	6.8 mm
Total Thread:	225.70ft
Total bobbin:	85.71ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	12252	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20178 6x6

Colorway: Madeira Classic 40

Stitches:	15584
Colors:	1
Height:	4.58 in
Width:	5.80 in
Zoom:	0.84

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	0
Stops:	1
Trims:	4
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	73.7 mm
Right:	73.7 mm
Up:	58.2 mm
Down:	58.2 mm
EndX:	0.00 in
EndY:	0.00 in
Area	26.58 in²
Max Stitch:	9.3 mm
Min Stitch:	0.3 mm
Max jump:	6.7 mm
Total Thread:	312.73ft
Total bobbin:	124.34ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	15582	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20178 8x8

Colorway: Madeira Classic 40

Stitches:	26226
Colors:	1
Height:	6.13 in
Width:	7.80 in
Zoom:	0.62

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	0
Stops:	1
Trims:	6
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	99.1 mm
Right:	99.1 mm
Up:	77.9 mm
Down:	77.9 mm
EndX:	0.00 in
EndY:	0.00 in
Area	47.84 in²
Max Stitch:	11.5 mm
Min Stitch:	0.3 mm
Max jump:	7.0 mm
Total Thread:	575.04ft
Total bobbin:	238.40ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	26224	1000	Emerald Black	Madeira Classic 40