

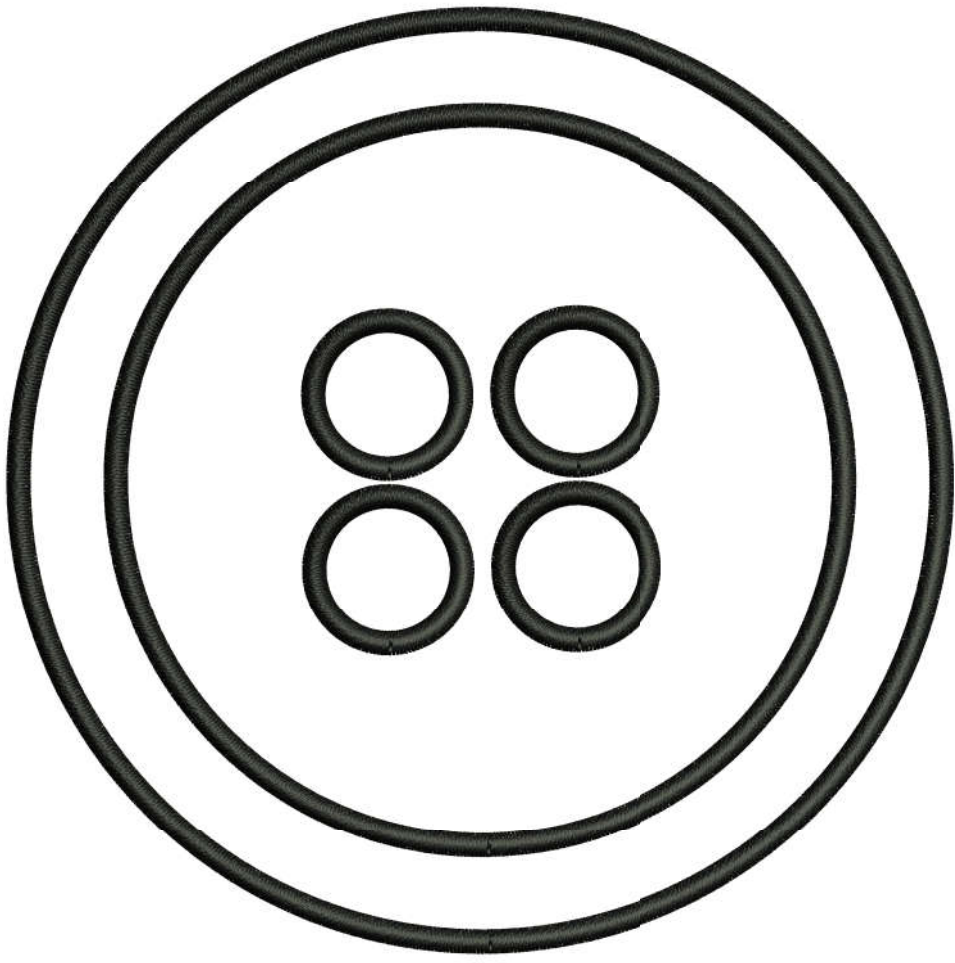
# Production Worksheet

Wilcom TrueSizer  
Design: E-20343 4x4  
Colorway: Madeira Classic 40

Stitches: 4682  
Colors: 1  
Height: 3.90 in  
Width: 3.89 in  
Zoom: 1.26



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 49.4 mm  
Right: 49.4 mm  
Up: 49.5 mm  
Down: 49.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 15.15 in<sup>2</sup>  
Max Stitch: 5.3 mm  
Min Stitch: 1.0 mm  
Max jump: 6.2 mm  
Total Thread: 81.31ft  
Total bobbin: 29.59ft



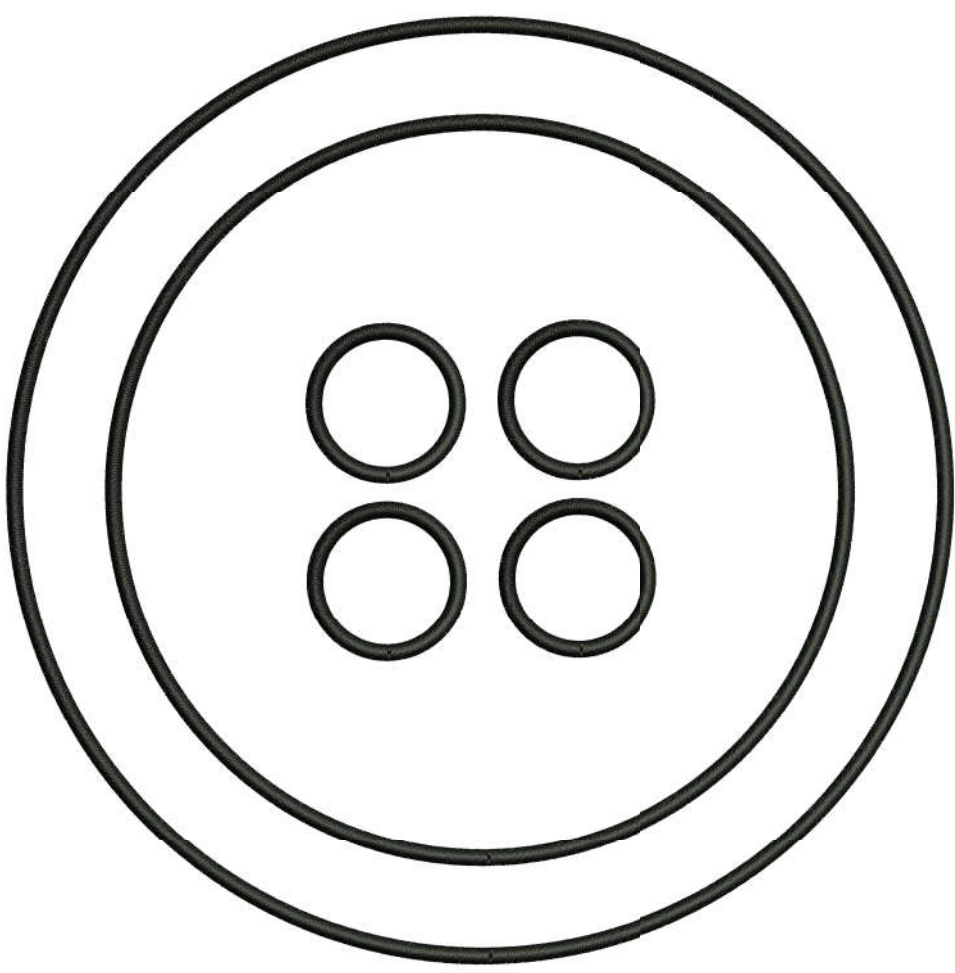
### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	4680	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20343 5x5  
Colorway: Madeira Classic 40

Stitches: 5627  
Colors: 1  
Height: 4.85 in  
Width: 4.83 in  
Zoom: 1.02



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.3 mm  
Right: 61.3 mm  
Up: 61.6 mm  
Down: 61.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 23.41 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 1.0 mm  
Max jump: 6.8 mm  
Total Thread: 88.70ft  
Total bobbin: 30.30ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	5625	1000 Emerald Black	Madeira Classic 40

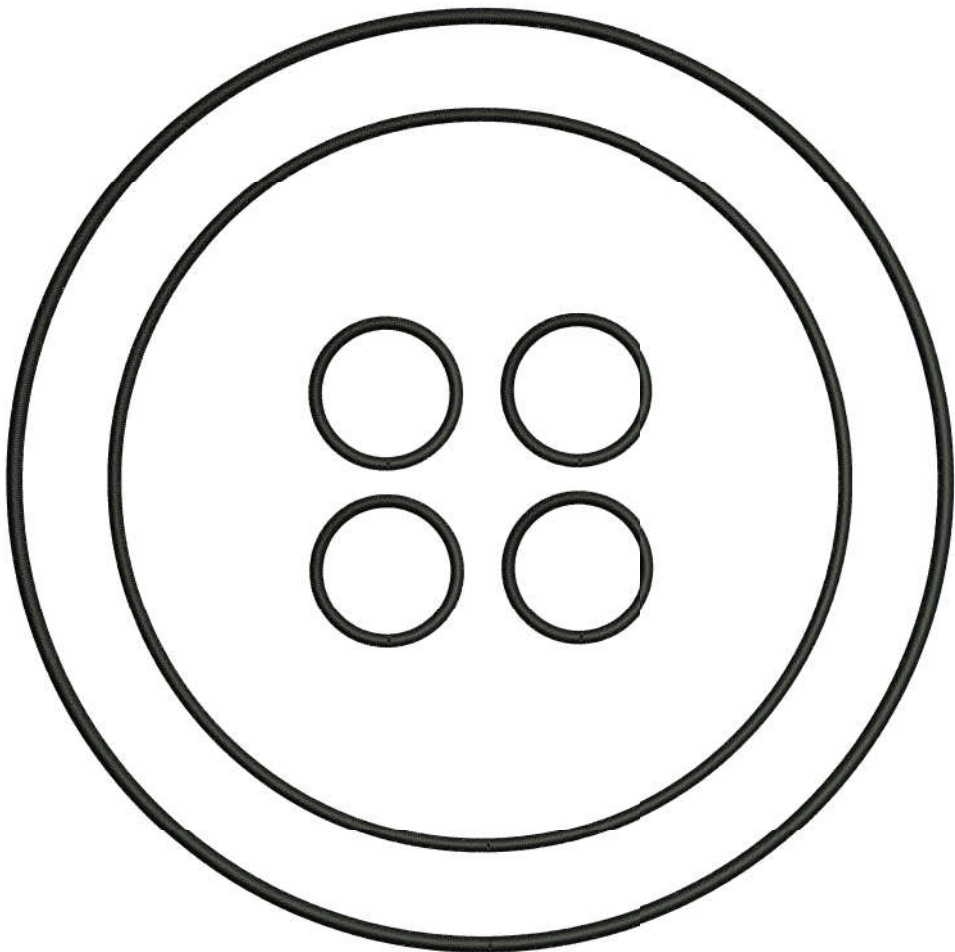
# Production Worksheet

Wilcom TrueSizer  
Design: E-20343 6x6  
Colorway: Madeira Classic 40

Stitches: 6728  
Colors: 1  
Height: 5.85 in  
Width: 5.85 in  
Zoom: 0.84



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 74.2 mm  
Right: 74.2 mm  
Up: 74.3 mm  
Down: 74.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 34.18 in<sup>2</sup>  
Max Stitch: 6.5 mm  
Min Stitch: 1.0 mm  
Max jump: 6.8 mm  
Total Thread: 109.83ft  
Total bobbin: 38.53ft



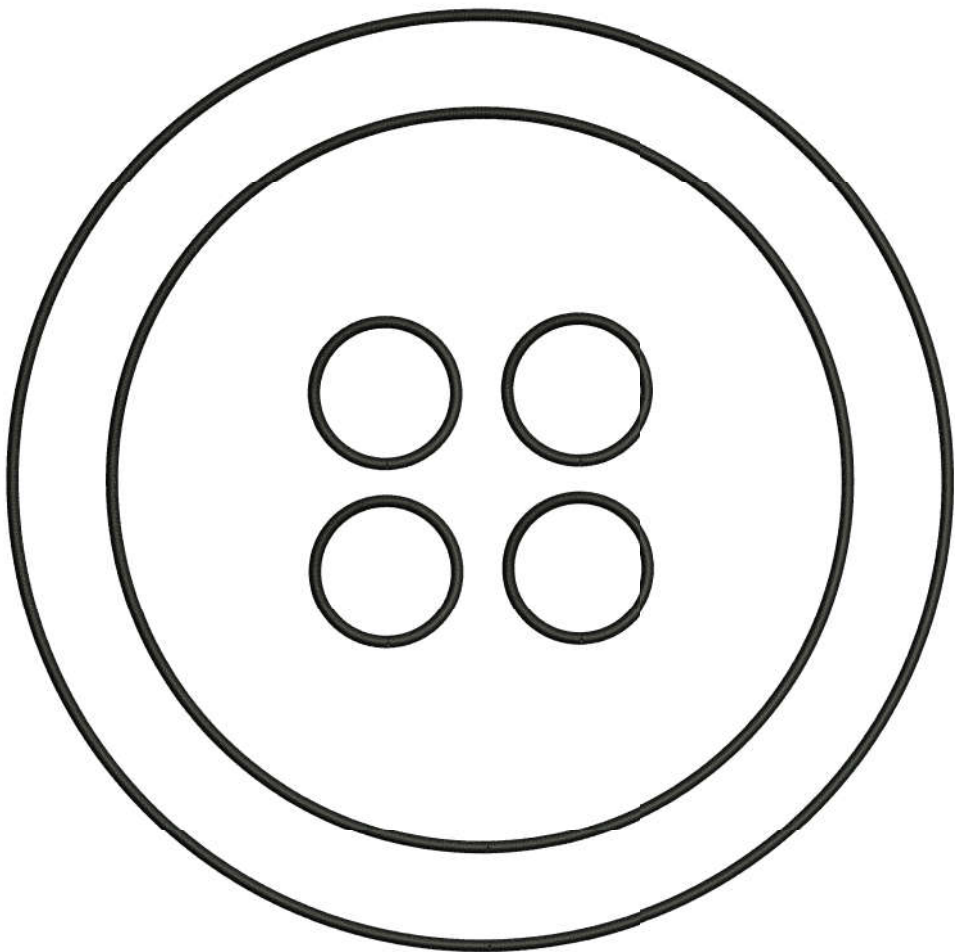
### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	6726	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20343 8x8  
Colorway: Madeira Classic 40

Stitches: 9093  
Colors: 1  
Height: 7.78 in  
Width: 7.79 in  
Zoom: 0.63



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 98.9 mm  
Right: 98.9 mm  
Up: 98.8 mm  
Down: 98.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 60.60 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 1.0 mm  
Max jump: 6.7 mm  
Total Thread: 157.64ft  
Total bobbin: 57.67ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	9091	1000 Emerald Black	Madeira Classic 40