

# Production Worksheet

Wilcom TrueSizer  
 Design: E-20614 4x4  
 Colorway: Madeira Classic 40

Stitches: 22991  
 Colors: 12  
 Height: 3.80 in  
 Width: 3.63 in  
 Zoom: 1.24



Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 44  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 46.1 mm  
 Right: 46.1 mm  
 Up: 48.3 mm  
 Down: 48.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 13.81 in<sup>2</sup>  
 Max Stitch: 12.1 mm  
 Min Stitch: 0.2 mm  
 Max jump: 7.0 mm  
 Total Thread: 430.12ft  
 Total bobbin: 162.57ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	3807	1249	Green	Madeira Classic 40
2.	4	2105	1103	drak green	Madeira Classic 40
3.	22	1115	1239	Dark Grey	Madeira Classic 40
4.	20	1019	1275	Powder blue	Madeira Classic 40
5.	21	870	1290	BLUE	Madeira Classic 40
6.	1	603	1005	Fluorescent White	Madeira Classic 40
7.	10	2297	1172	Orange	Madeira Classic 40
8.	2	4044	1765		Madeira PolyNeon 40
9.	13	5033	1001	Super White	Madeira Classic 40
10.	3	781	1146	Red	Madeira Classic 40
11.	16	223	1066	Fune / Sand	Madeira Classic 40
12.	24	1025	1158	Drak Brown	Madeira Classic 40
13.	13	40	1001	Super White	Madeira Classic 40
14.	16	27	1066	Fune / Sand	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
 Design: E-20614 5x5  
 Colorway: Madeira Classic 40

Stitches: 32560  
 Colors: 12  
 Height: 4.80 in  
 Width: 4.57 in  
 Zoom: 0.98



Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 44  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 58.1 mm  
 Right: 58.1 mm  
 Up: 61.0 mm  
 Down: 61.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 21.95 in<sup>2</sup>  
 Max Stitch: 8.0 mm  
 Min Stitch: 0.3 mm  
 Max jump: 7.0 mm  
 Total Thread: 642.33ft  
 Total bobbin: 251.11ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	5715	1249	Green	Madeira Classic 40
2.	4	2933	1103	drak green	Madeira Classic 40
3.	22	1396	1239	Dark Grey	Madeira Classic 40
4.	20	1349	1275	Powder blue	Madeira Classic 40
5.	21	1122	1290	BLUE	Madeira Classic 40
6.	1	745	1005	Fluorescent White	Madeira Classic 40
7.	10	3338	1172	Orange	Madeira Classic 40
8.	2	5835	1765		Madeira PolyNeon 40
9.	13	7448	1001	Super White	Madeira Classic 40
10.	3	989	1146	Red	Madeira Classic 40
11.	16	329	1066	Fune / Sand	Madeira Classic 40
12.	24	1287	1158	Drak Brown	Madeira Classic 40
13.	13	43	1001	Super White	Madeira Classic 40
14.	16	29	1066	Fune / Sand	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer

Design: E-20614 6x6

Colorway: Madeira Classic 40

Stitches: 44018

Colors: 12

Height: 5.80 in

Width: 5.51 in

Zoom: 0.80

# DigitEMB

www.digitemb.com

Machine format: Tajima  
Color changes: 13  
Stops: 14  
Trims: 44  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 70.0 mm  
Right: 70.0 mm  
Up: 73.7 mm  
Down: 73.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 31.98 in<sup>2</sup>  
Max Stitch: 9.7 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 903.18ft  
Total bobbin: 361.14ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	8056	1249	Green	Madeira Classic 40
2.	4	3885	1103	drak green	Madeira Classic 40
3.	22	1708	1239	Dark Grey	Madeira Classic 40
4.	20	1685	1275	Powder blue	Madeira Classic 40
5.	21	1384	1290	BLUE	Madeira Classic 40
6.	1	887	1005	Fluorescent White	Madeira Classic 40
7.	10	4606	1172	Orange	Madeira Classic 40
8.	2	8089	1765		Madeira PolyNeon 40
9.	13	10375	1001	Super White	Madeira Classic 40
10.	3	1212	1146	Red	Madeira Classic 40
11.	16	443	1066	Fune / Sand	Madeira Classic 40
12.	24	1599	1158	Drak Brown	Madeira Classic 40
13.	13	51	1001	Super White	Madeira Classic 40
14.	16	36	1066	Fune / Sand	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
 Design: E-20614 8x8  
 Colorway: Madeira Classic 40

Stitches: 79137  
 Colors: 12  
 Height: 7.80 in  
 Width: 7.38 in  
 Zoom: 0.60



Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 44  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 93.7 mm  
 Right: 93.7 mm  
 Up: 99.0 mm  
 Down: 99.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 57.52 in<sup>2</sup>  
 Max Stitch: 8.3 mm  
 Min Stitch: 0.3 mm  
 Max jump: 7.0 mm  
 Total Thread: 1605.48ft  
 Total bobbin: 640.76ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	13781	1249	Green	Madeira Classic 40
2.	4	6188	1103	drak green	Madeira Classic 40
3.	22	4281	1239	Dark Grey	Madeira Classic 40
4.	20	5158	1275	Powder blue	Madeira Classic 40
5.	21	3698	1290	BLUE	Madeira Classic 40
6.	1	2334	1005	Fluorescent White	Madeira Classic 40
7.	10	7866	1172	Orange	Madeira Classic 40
8.	2	13579	1765		Madeira PolyNeon 40
9.	13	17532	1001	Super White	Madeira Classic 40
10.	3	1676	1146	Red	Madeira Classic 40
11.	16	735	1066	Fune / Sand	Madeira Classic 40
12.	24	2199	1158	Drak Brown	Madeira Classic 40
13.	13	64	1001	Super White	Madeira Classic 40
14.	16	44	1066	Fune / Sand	Madeira Classic 40