

# Production Worksheet

Wilcom TrueSizer  
Design: E-20634 4x4  
Colorway: Madeira Classic 40

Stitches: 11871  
Colors: 4  
Height: 3.73 in  
Width: 3.80 in  
Zoom: 1.32



Machine format: Tajima  
Color changes: 3  
Stops: 4  
Trims: 8  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 47.4 mm  
Down: 47.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.20 in<sup>2</sup>  
Max Stitch: 11.7 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 210.85ft  
Total bobbin: 77.82ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	15	5965	1321	Light Pink	Madeira Classic 40
2.	17	2120	1045	Light Blue	Madeira Classic 40
3.	6	1190	1309	Pink	Madeira Classic 40
4.	18	2594	1287	Mlde Grey	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer

Design: E-20634 5x5

Colorway: Madeira Classic 40

Stitches: 16537

Colors: 4

Height: 4.62 in

Width: 4.80 in

Zoom: 1.05

# DigitEMB

www.digitemb.com

Machine format: Tajima  
Color changes: 3  
Stops: 4  
Trims: 8  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 60.9 mm  
Right: 60.9 mm  
Up: 58.6 mm  
Down: 58.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 22.13 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 309.06ft  
Total bobbin: 117.87ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	15	8545	1321	Light Pink	Madeira Classic 40
2.	17	2945	1045	Light Blue	Madeira Classic 40
3.	6	1641	1309	Pink	Madeira Classic 40
4.	18	3404	1287	Mlde Grey	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer

Design: E-20634 6x6

Colorway: Madeira Classic 40

Stitches: 22326  
Colors: 4  
Height: 5.63 in  
Width: 5.80 in  
Zoom: 0.86



Machine format: Tajima  
Color changes: 3  
Stops: 4  
Trims: 8  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.6 mm  
Right: 73.6 mm  
Up: 71.5 mm  
Down: 71.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 32.65 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 435.31ft  
Total bobbin: 170.18ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	15	11818	1321	Light Pink	Madeira Classic 40
2.	17	4002	1045	Light Blue	Madeira Classic 40
3.	6	2175	1309	Pink	Madeira Classic 40
4.	18	4329	1287	Mlde Grey	Madeira Classic 40





# Production Worksheet

Wilcom TrueSizer

Design: E-20634 8x8

Colorway: Madeira Classic 40

Stitches: 36342  
Colors: 4  
Height: 7.53 in  
Width: 7.80 in  
Zoom: 0.64



Machine format: Tajima  
Color changes: 3  
Stops: 4  
Trims: 8  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.1 mm  
Right: 99.1 mm  
Up: 95.7 mm  
Down: 95.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 58.81 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 748.78ft  
Total bobbin: 301.44ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	15	19955	1321	Light Pink	Madeira Classic 40
2.	17	6474	1045	Light Blue	Madeira Classic 40
3.	6	3461	1309	Pink	Madeira Classic 40
4.	18	6450	1287	Mlde Grey	Madeira Classic 40

