

# Production Worksheet

Wilcom TrueSizer

Design: E-23047 4x4

Colorway: Madeira Classic 40

Stitches: 6736

Colors: 10

Height: 2.50 in

Width: 1.99 in

Zoom: 2.35

# DigitEMB

www.digitemb.com

Machine format: Tajima  
Color changes: 9  
Stops: 10  
Trims: 24  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 25.2 mm  
Right: 25.2 mm  
Up: 31.7 mm  
Down: 31.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 4.96 in<sup>2</sup>  
Max Stitch: 11.5 mm  
Min Stitch: 0.2 mm  
Max jump: 6.9 mm  
Total Thread: 104.50ft  
Total bobbin: 33.59ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	480	1172	Orange	Madeira Classic 40
2.	23	2500	1248	Light Green	Madeira Classic 40
3.	7	685	1249	Green	Madeira Classic 40
4.	9	253	1281	Marron	Madeira Classic 40
5.	2	219	1934	Royal Blue	Madeira Classic
6.	30	82	787	Nevy Blue	Macpherson Vital Link Rayon
7.	24	194	1158	Drak Brown	Madeira Classic 40
8.	13	756	1001	Super White	Madeira Classic 40
9.	3	142	1146	Red	Madeira Classic 40
10.	14	1423	1000	Emerald Black	Madeira Classic 40

