

Production Worksheet

Wilcom TrueSizer
Design: E-20455 4x4
Colorway: Madeira Classic 40

Stitches: 7054
Colors: 1
Height: 0.79 in
Width: 3.80 in
Zoom: 1.32



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 10.1 mm
Down: 10.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 3.02 in²
Max Stitch: 6.6 mm
Min Stitch: 0.3 mm
Max jump: 6.6 mm
Total Thread: 109.17ft
Total bobbin: 36.87ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	7052	1146 Red	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20455 5x5
Colorway: Madeira Classic 40

Stitches: 9711
Colors: 1
Height: 1.01 in
Width: 4.80 in
Zoom: 1.05



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 12.9 mm
Down: 12.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 4.87 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 161.48ft
Total bobbin: 57.54ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	9709	1146 Red	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20455 6x6
Colorway: Madeira Classic 40

Stitches: 12491
Colors: 1
Height: 1.21 in
Width: 5.80 in
Zoom: 0.86



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 15.4 mm
Down: 15.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 7.04 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 219.46ft
Total bobbin: 81.09ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	12489	1146 Red	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20455 8x8
Colorway: Madeira Classic 40

Stitches: 19052
Colors: 1
Height: 1.63 in
Width: 7.80 in
Zoom: 0.64



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 7
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.1 mm
Right: 99.1 mm
Up: 20.7 mm
Down: 20.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.75 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 365.30ft
Total bobbin: 142.00ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	19050	1146 Red	Madeira Classic 40

