

Production Worksheet

Wilcom TrueSizer
 Design: E-22054 4x4
 Colorway: Madeira Classic 40

Stitches: 7549
 Colors: 6
 Height: 3.76 in
 Width: 1.90 in
 Zoom: 2.55



Machine format: Tajima
 Color changes: 10
 Stops: 11
 Trims: 13
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 24.1 mm
 Right: 24.1 mm
 Up: 47.8 mm
 Down: 47.8 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 7.14 in²
 Max Stitch: 7.8 mm
 Min Stitch: 0.3 mm
 Max jump: 7.0 mm
 Total Thread: 126.54ft
 Total bobbin: 43.30ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	977	1172	Orange	Madeira Classic 40
2.	6	1051	1309	Pink	Madeira Classic 40
3.	14	2042	1000	Emerald Black	Madeira Classic 40
4.	16	697	1066	Fune / Sand	Madeira Classic 40
5.	6	122	1309	Pink	Madeira Classic 40
6.	10	115	1172	Orange	Madeira Classic 40
7.	14	1916	1000	Emerald Black	Madeira Classic 40
8.	13	139	1001	Super White	Madeira Classic 40
9.	24	357	1158	Drak Brown	Madeira Classic 40
10.	6	108	1309	Pink	Madeira Classic 40
11.	24	23	1158	Drak Brown	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
 Design: E-22054 6x6
 Colorway: Madeira Classic 40

Stitches: 13344
 Colors: 6
 Height: 5.76 in
 Width: 2.90 in
 Zoom: 1.67

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 www.digitemb.com



Machine format: Tajima
 Color changes: 10
 Stops: 11
 Trims: 14
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 36.8 mm
 Right: 36.8 mm
 Up: 73.2 mm
 Down: 73.2 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 16.70 in²
 Max Stitch: 11.9 mm
 Min Stitch: 0.3 mm
 Max jump: 6.9 mm
 Total Thread: 253.11ft
 Total bobbin: 95.77ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	2040	1172	Orange	Madeira Classic 40
2.	6	2271	1309	Pink	Madeira Classic 40
3.	14	3234	1000	Emerald Black	Madeira Classic 40
4.	16	1443	1066	Fune / Sand	Madeira Classic 40
5.	6	208	1309	Pink	Madeira Classic 40
6.	10	208	1172	Orange	Madeira Classic 40
7.	14	2973	1000	Emerald Black	Madeira Classic 40
8.	13	233	1001	Super White	Madeira Classic 40
9.	24	537	1158	Drak Brown	Madeira Classic 40
10.	6	163	1309	Pink	Madeira Classic 40
11.	24	32	1158	Drak Brown	Madeira Classic 40