

# Production Worksheet

Wilcom TrueSizer  
Design: E-22470 4x4  
Colorway: Colorway 1

Stitches: 10268  
Colors: 4  
Height: 3.82 in  
Width: 2.74 in  
Zoom: 2.09

# DigitEMB

www.digitemb.com



Machine format: Tajima  
Color changes: 3  
Stops: 4  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 34.8 mm  
Right: 34.8 mm  
Up: 48.6 mm  
Down: 48.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 10.47 in<sup>2</sup>  
Max Stitch: 8.8 mm  
Min Stitch: 0.4 mm  
Max jump: 6.9 mm  
Total Thread: 162.36ft  
Total bobbin: 55.31ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	1908	3 Red	Default
2.	16	■	1909	16 Sand	Default
3.	4	■	1073	4 Yellow	Default
4.	14	■	5376	14 Black	Default

# Production Worksheet

Wilcom TrueSizer  
Design: E-22470 5x5  
Colorway: Colorway 1

Stitches: 13995  
Colors: 4  
Height: 4.82 in  
Width: 3.45 in  
Zoom: 1.66

# DigitEMB

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Machine format: Tajima  
Color changes: 3  
Stops: 4  
Trims: 9  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 43.8 mm  
Right: 43.8 mm  
Up: 61.3 mm  
Down: 61.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 16.64 in<sup>2</sup>  
Max Stitch: 9.0 mm  
Min Stitch: 0.4 mm  
Max jump: 6.6 mm  
Total Thread: 235.32ft  
Total bobbin: 84.06ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	2831	3 Red	Default
2.	16	■	2699	16 Sand	Default
3.	4	■	1494	4 Yellow	Default
4.	14	■	6969	14 Black	Default

# Production Worksheet

Wilcom TrueSizer  
Design: E-22470 6x6  
Colorway: Colorway 1

Stitches: 18382  
Colors: 4  
Height: 5.82 in  
Width: 4.17 in  
Zoom: 1.37

# DigitEMB

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Machine format: Tajima  
Color changes: 3  
Stops: 4  
Trims: 10  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 52.9 mm  
Right: 52.9 mm  
Up: 74.0 mm  
Down: 74.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 24.27 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.4 mm  
Max jump: 6.8 mm  
Total Thread: 323.60ft  
Total bobbin: 119.31ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	4031	3 Red	Default
2.	16	■	3620	16 Sand	Default
3.	4	■	2038	4 Yellow	Default
4.	14	■	8691	14 Black	Default

# Production Worksheet

Wilcom TrueSizer  
Design: E-22470 8x8  
Colorway: Colorway 1

Stitches: 28247  
Colors: 4  
Height: 7.82 in  
Width: 5.58 in  
Zoom: 1.01



Machine format: Tajima  
Color changes: 3  
Stops: 4  
Trims: 13  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 70.8 mm  
Right: 70.8 mm  
Up: 99.4 mm  
Down: 99.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 43.64 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.4 mm  
Max jump: 6.9 mm  
Total Thread: 534.95ft  
Total bobbin: 206.20ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	6763	3 Red	Default
2.	16	■	5776	16 Sand	Default
3.	4	■	3333	4 Yellow	Default
4.	14	■	12373	14 Black	Default