Production Worksheet

Wilcom TrueSizer

Design: E-20181 4x4

Colorway: Madeira Classic 40

Stitches:	16103
Colors:	2
Height:	3.80 in
Width:	2.89 in
Zoom:	1.67

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	1
Stops:	2
Trims:	29
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	36.8 mm
Right:	36.8 mm
Up:	48.3 mm
Down:	48.3 mm
EndX:	0.00 in
EndY:	0.00 in
Area	11.01 in²
Max Stitch:	6.6 mm
Min Stitch:	0.3 mm
Max jump:	6.6 mm
Total Thread:	281.65ft
Total bobbin:	103.70ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	10782	1000	Emerald Black	Madeira Classic 40
2.	13	5319	1001	Super White	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20181 5x5

Colorway: Madeira Classic 40

Stitches:	22906
Colors:	2
Height:	4.80 in
Width:	3.69 in
Zoom:	1.31

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	1
Stops:	2
Trims:	30
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	46.9 mm
Right:	46.9 mm
Up:	61.0 mm
Down:	61.0 mm
EndX:	0.00 in
EndY:	0.00 in
Area	17.75 in²
Max Stitch:	6.8 mm
Min Stitch:	0.3 mm
Max jump:	6.8 mm
Total Thread:	428.23ft
Total bobbin:	164.11ft

Stop Sequence:

#	N#		St.	Code	Description	Brand
1.	14	■	16140	1000	Emerald Black	Madeira Classic 40
2.	13	□	6764	1001	Super White	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20181 6x6
Colorway: Madeira Classic 40

Stitches:	30535
Colors:	2
Height:	5.80 in
Width:	4.44 in
Zoom:	1.09

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	1
Stops:	2
Trims:	29
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	56.4 mm
Right:	56.4 mm
Up:	73.7 mm
Down:	73.7 mm
EndX:	0.00 in
EndY:	0.00 in
Area	25.80 in²
Max Stitch:	6.8 mm
Min Stitch:	0.3 mm
Max jump:	7.0 mm
Total Thread:	600.27ft
Total bobbin:	236.40ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	22266	1000	Emerald Black	Madeira Classic 40
2.	13	8267	1001	Super White	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20181 8x8
Colorway: Madeira Classic 40

Stitches:	49136
Colors:	2
Height:	7.80 in
Width:	5.99 in
Zoom:	0.81

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	1
Stops:	2
Trims:	32
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	76.1 mm
Right:	76.1 mm
Up:	99.1 mm
Down:	99.1 mm
EndX:	0.00 in
EndY:	0.00 in
Area	46.78 in²
Max Stitch:	7.3 mm
Min Stitch:	0.3 mm
Max jump:	6.9 mm
Total Thread:	1032.73ft
Total bobbin:	420.34ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	37861	1000	Emerald Black	Madeira Classic 40
2.	13	11273	1001	Super White	Madeira Classic 40